

Submersible Motor Pump

Amarex

Sizes DN 50 to DN 150

Motors:

2 Poles: 014 to 084

4 Poles: 012 to 077

50 Hz / 60 Hz, CE

Installation/Operating Manual



Legal information/Copyright

Installation/Operating Manual Amarex

Original operating manual

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Glossary

Certificate of decontamination

A certificate of decontamination is enclosed by the customer when returning the product to the manufacturer to certify that the product has been properly drained to eliminate any environmental and health hazards arising from components in contact with the fluid handled.

Close-coupled design

Motor directly fitted to the pump via a flange or a drive lantern

Hydraulic system

The part of the pump in which the kinetic energy is converted into pressure energy

IE3

Efficiency class to IEC 60034-30: 3 = Premium
Efficiency (IE = International Efficiency)

1 General

1.1 Principles

This operating manual is valid for the type series and variants indicated on the front cover (for details, refer to the table below)

Table 1: Variants covered by this operating manual

Size	Impeller type	Material variant			
		G	G1	G2	GH
50-140	F	F	F	F	F
50-220	F	F	F	F	F
65-150	F	F	F	F	F
65-170	F	F	F	F	F
65-230	F	F	F	F	F
80-140	D	D	-	D	D
80-150	F	F	F	F	F
80-170	D	D	-	D	D
80-180	F, D	F, D	F	F, D	F, D
80-220	F	F	F	F	F
80-230	F, D	F, D	F	F, D	F, D
100-140	D	D	-	D	D
100-170	D	D	-	D	D
100-180	F, D	F, D	F	F, D	F, D
100-230	F, D	F, D	F	F, D	F, D
150-180	F	F	F	F	F
150-230	F, D	F, D	F	F, D	F, D

The operating manual describes the proper and safe use of this equipment in all phases of operation.

The name plate indicates the type series and size, the main operating data, the order number and the order item number. The order number and order item number clearly identify the pump set and serve as identification for all further business processes.

In the event of damage, immediately contact your nearest KSB service facility to maintain the right to claim under warranty.

1.2 Installation of partly completed machinery

To install partly completed machinery supplied by KSB refer to the sub-sections under Servicing/Maintenance.

1.3 Target group

This operating manual is aimed at the target group of trained and qualified specialist technical personnel. (⇒ Section 2.3, Page 9)

1.4 Other applicable documents

Table 2: Overview of other applicable documents


Document	Contents
Data sheet	Description of the technical data of the pump (set)
General arrangement drawing/ outline drawing	Description of mating and installation dimensions for the pump (set), weights
Hydraulic characteristic curve	Characteristic curves showing head, flow rate, efficiency and power input

Document	Contents
General assembly drawing ¹⁾	Sectional drawing of the pump
Spare parts lists ¹⁾	Description of spare parts
Supplementary operating manuals ¹⁾	e.g. for installation parts for stationary wet installation

For accessories and/or integrated machinery components observe the relevant manufacturer's product literature.








1.5 Symbols

Table 3: Symbols used in this manual

Symbol	Description
✓	Conditions which need to be fulfilled before proceeding with the step-by-step instructions
▷	Safety instructions
⇒	Result of an action
⇔	Cross-references
1. 2.	Step-by-step instructions
	Note Recommendations and important information on how to handle the product

1.6 Key to safety symbols/markings

Table 4: Definition of safety symbols/markings

Symbol	Description
	DANGER This signal word indicates a high-risk hazard which, if not avoided, will result in death or serious injury.
	WARNING This signal word indicates a medium-risk hazard which, if not avoided, could result in death or serious injury.
	CAUTION This signal word indicates a hazard which, if not avoided, could result in damage to the machine and its functions.
	Explosion protection This symbol identifies information about avoiding explosions in potentially explosive atmospheres in accordance with the relevant IEC standards for explosion protection.
	General hazard In conjunction with one of the signal words this symbol indicates a hazard which will or could result in death or serious injury.
	Electrical hazard In conjunction with one of the signal words this symbol indicates a hazard involving electrical voltage and identifies information about protection against electrical voltage.
	Machine damage In conjunction with the signal word CAUTION this symbol indicates a hazard for the machine and its functions.

¹ If agreed to be included in the scope of supply



2 Safety

All the information contained in this section refers to hazardous situations.



In addition to the present general safety information the action-related safety information given in the other sections must be observed.

2.1 General

- This operating manual contains general installation, operating and maintenance instructions that must be observed to ensure safe operation of the system and prevent personal injury and damage to property.
- Comply with all the safety instructions given in the individual sections of this operating manual.
- The operating manual must be read and understood by the responsible specialist personnel/operators prior to installation and commissioning.
- The contents of this operating manual must be available to the specialist personnel at the site at all times.
- Information and markings attached directly to the product must always be complied with and kept in a perfectly legible condition at all times. This applies to, for example:
 - Arrow indicating the direction of rotation
 - Markings for connections
 - Name plate
- The operator is responsible for ensuring compliance with all local regulations not taken into account.

2.2 Intended use

- The pump set must only be operated within the operating limits described in the other applicable documents.
- Only operate pump sets which are in perfect technical condition.
- Do not operate partially assembled pump sets.
- Only use the pump to handle the fluids described in the data sheet or product literature of the pump model.
- Never operate the system without the fluid to be handled.
- Observe the limits for continuous duty specified in the data sheet or product literature (Q_{\min} and Q_{\max}) (to prevent damage such as shaft fracture, bearing failure, mechanical seal damage, etc).
- When untreated waste water is handled, the duty points in continuous operation lie within 0.7 to $1.2 \times Q_{\text{BEP}}$ to minimise the risk of clogging/hardening.
- Avoid duty points for continuous operation at very low speeds and small flow rates ($< 0.7 \times Q_{\text{BEP}}$).
- Observe the minimum flow rate and maximum flow rate indicated in the data sheet or product literature (to prevent overheating, mechanical seal damage, cavitation damage, bearing damage, etc).
- Do not throttle the flow rate on the suction side of the system (prevention of cavitation damage).
- Consult the manufacturer about any use or mode of operation not described in the data sheet or product literature.
- Only use the respective impeller types in combination with the fluids described below.

	Free-flow impeller (impeller type F-max)	Suitable for the following fluids: fluids containing solids and stringy material as well as fluids with entrapped air or entrapped gas
	Open two-vane impeller (impeller type D-max)	Suitable for the following fluids: waste water containing wet wipes and long fibres

2.3 Personnel qualification and training

All personnel involved must be fully qualified to transport, install, operate, maintain and inspect the machinery this manual refers to.

The responsibilities, competence and supervision of all personnel involved in transport, installation, operation, maintenance and inspection must be clearly defined by the operator.

Deficits in knowledge must be rectified by means of training and instruction provided by sufficiently trained specialist personnel. If required, the operator can commission the manufacturer/supplier to train the personnel.

Training on the pump (set) must always be supervised by technical specialist personnel.

2.4 Consequences and risks caused by non-compliance with this manual

- Non-compliance with these operating instructions will lead to forfeiture of warranty cover and of any and all rights to claims for damages.
- Non-compliance can, for example, have the following consequences:
 - Hazards to persons due to electrical, thermal, mechanical and chemical effects and explosions
 - Failure of important product functions
 - Failure of prescribed maintenance and servicing practices
 - Hazard to the environment due to leakage of hazardous substances

2.5 Safety awareness

In addition to the safety information contained in this operating manual and the intended use, the following safety regulations shall be complied with:

- Accident prevention, health regulations and safety regulations
- Explosion protection regulations
- Safety regulations for handling hazardous substances
- Applicable standards, directives and laws

2.6 Safety information for the operator/user

- Fit protective equipment (e.g. contact guards) supplied by the operator for hot, cold or moving parts, and check that the equipment functions properly.
- Do not remove any protective equipment (e.g. contact guards) during operation.
- Provide the personnel with protective equipment and make sure it is used.
- Contain leakages (e.g. at the shaft seal) of hazardous fluids handled (e.g. explosive, toxic, hot) so as to avoid any danger to persons and the environment. Adhere to all relevant laws.
- Eliminate all electrical hazards. (In this respect refer to the applicable national safety regulations and/or regulations issued by the local energy supply companies.)
- If stopping the pump does not increase potential risk, fit an emergency-stop control device in the immediate vicinity of the pump (set) during pump set installation.

2.7 Safety information for maintenance, inspection and installation

- Modifications or alterations of the pump (set) are only permitted with the manufacturer's prior consent.
- Use only original spare parts or parts/components authorised by the manufacturer. The use of other parts/components can invalidate any liability of the manufacturer for resulting damage.
- The operator ensures that maintenance, inspection and installation are performed by authorised, qualified specialist personnel who are thoroughly familiar with the manual.
- Only carry out work on the pump (set) during standstill of the pump.
- Only perform work on the pump set when it has been disconnected from the power supply (de-energised).
- The pump (set) must have cooled down to ambient temperature.
- Pump pressure must have been released and the pump must have been drained.
- When taking the pump set out of service always adhere to the procedure described in the manual. (⇒ Section 6.3, Page 42)
- Decontaminate pumps which handle fluids posing a health hazard.
- As soon as the work has been completed, re-install and re-activate any safety-relevant devices and protective devices. Before returning the product to service, observe all instructions on commissioning. (⇒ Section 6.1, Page 39)

2.8 Unauthorised modes of operation

Never operate the pump (set) outside the limits stated in the data sheet and in this manual.

The warranty relating to the operating reliability and safety of the supplied pump (set) is only valid if the equipment is used in accordance with its intended use.

2.9 Explosion protection

Always observe the information on explosion protection given in this section when operating the product in potentially explosive atmospheres.

Sections of the manual marked by the Ex symbol apply to explosion-proof pump sets also when temporarily operated outside of potentially explosive atmospheres.

Only pumps/pump sets marked as explosion-proof **and** identified as such in the data sheet may be used in potentially explosive atmospheres.

Special conditions apply to the operation of explosion-proof pump sets to the relevant IEC standards for explosion protection.

Especially adhere to the sections in this manual marked with the Ex symbol.

The explosion-proof status is only assured if the product is used in accordance with its intended use.

Never operate the pump set outside the limits stated in the data sheet and on the name plate.

Prevent impermissible modes of operation.



2.9.1 Product marking

The product is marked in compliance with the following directives/guidelines:

- Pump (set): 2006/42/EC Machinery Directive
- Pump/pump set: IEC certification program for products in potentially explosive atmospheres
- Electrical components: 2011/65/EU Restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS)

The product is marked in compliance with the following standards:

- ISO 12100
- EN 809
- EN 1127-1
- EN 60034-1:2010, EN 60034-5/A1:2007
- EN IEC 60079-0:2018, IEC 60079-0 Ed.7, EN 60079-1:2014, IEC 60079-1 Ed.7
- EN 80079-36:2016, EN 80079-37:2016

The product is manufactured by:

Manufacturer: **KSB S.A.S.**
128, rue Carnot,
59320 Sequedin (France)

The product is marked as follows: Ex db h IIB T4 Gb

The following EU type test certificates are available for integrated motors with Ex db IIB T4 Gb type of protection:

Certificate of conformity	NG08	IECEX IBE 21.0013X
Certificate of conformity	NG09	IECEX IBE 21.0014X
Certificate of conformity	NG10	IECEX IBE 21.0015X
Certificate of conformity	NG11	IECEX IBE 21.0016X

2.9.2 Repair

Special regulations apply to repair work on explosion-proof pumps. Modifications or alterations of the pump set can affect explosion protection and are only permitted after consultation with the manufacturer.


Repair work at the flameproof joints must only be performed in accordance with the manufacturer's instructions. Repair to the values in tables 1 and 2 of EN 60079-1 is not permitted.

3 Transport/Storage/Disposal

3.1 Checking the condition upon delivery

1. On transfer of goods, check each packaging unit for damage.
2. In the event of in-transit damage, assess the exact damage, document it and notify KSB or the supplying dealer and the insurer about the damage in writing immediately.

3.2 Transport

	<div style="background-color: #f4a460; padding: 5px;">⚠ DANGER</div> <p>Improper transport Danger to life from falling parts! Damage to the pump set!</p> <ul style="list-style-type: none"> ▷ Attach lifting accessories to the pump set handle only. ▷ Never suspend the pump set by its power cable. ▷ Use the lifting chain/rope included in the scope of supply exclusively for lowering or lifting the pump set into/out of the pump sump. ▷ Securely attach the lifting chain/rope to the pump and crane. ▷ Use tested, marked and approved lifting accessories only. ▷ Observe the regional transport regulations. ▷ Observe the product literature supplied by the lifting accessory manufacturer. ▷ The load-carrying capacity of the lifting accessory must be higher than the weight indicated on the name plate of the pump set to be lifted. Take into account any additional system components to be lifted.
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3.3 Storage/preservation

If commissioning is to take place some time after delivery, we recommend that the following measures be taken:





	<div style="background-color: #f4a460; padding: 5px;">CAUTION</div> <p>Improper storage Damage to the power cables!</p> <ul style="list-style-type: none"> ▷ Support the power cables at the cable entry to prevent permanent deformation. ▷ Only remove the protective caps from the power cables at the time of installation.
	<div style="background-color: #f4a460; padding: 5px;">CAUTION</div> <p>Damage during storage due to humidity, dirt or vermin Corrosion/contamination of the pump (set)!</p> <ul style="list-style-type: none"> ▷ For outdoor storage cover the pump (set) or the packaged pump (set) and accessories with waterproof material.
	<div style="background-color: #f4a460; padding: 5px;">CAUTION</div> <p>Wet, contaminated or damaged openings and connections Leakage or damage to the pump!</p> <ul style="list-style-type: none"> ▷ Clean and cover pump openings and connections as required prior to putting the pump into storage.

Table 5: Ambient conditions for storage

Ambient condition	Value
Relative humidity	5 % to 85 % (non-condensing)
Ambient temperature	-20 °C to +70 °C

- Store the pump set under dry and vibration-free conditions, if possible in its original packaging.
- 1. Spray-coat the inside wall of the pump casing, and in particular the impeller clearance areas, with a preservative.
- 2. Spray the preservative through the suction and discharge nozzles.
It is advisable to then close the pump nozzles (e.g. with plastic caps or similar).


	NOTE
	Observe the manufacturer's instructions for application/removal of the preservative.

3.4 Return to supplier

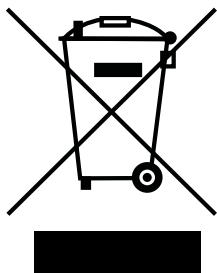
1. Drain the pump as per operating instructions. (⇒ Section 7.3, Page 52)
2. Flush and clean the pump, particularly if it has been used for handling noxious, explosive, hot or other hazardous fluids.
3. If the pump has handled fluids whose residues could lead to corrosion damage in the presence of atmospheric humidity or could ignite upon contact with oxygen also neutralise the pump and blow through with anhydrous inert gas to ensure drying.
4. Always complete and enclose a certificate of decontamination when returning the pump.
Indicate any safety measures and decontamination measures taken.
(⇒ Section 10, Page 81)

	NOTE
	If required, a blank certificate of decontamination can be downloaded from the following web site: www.ksb.com/certificate_of_decontamination

3.5 Disposal

	⚠ WARNING
	Fluids, consumables and supplies posing a health hazard Hazard to persons and the environment! <ul style="list-style-type: none"> ▷ Collect and dispose of any preservatives, flushing liquids and fluid residues. ▷ Wear safety clothing and a protective mask, if required. ▷ Observe all legal regulations on the disposal of fluids posing a health hazard.

1. Dismantle the product.
Collect greases and other lubricants during dismantling.
2. Separate and sort the materials, e.g. by:
 - Metals
 - Plastics
 - Electronic waste
 - Greases and other lubricants
3. Dispose of materials in accordance with local regulations or in another controlled manner.



Electrical or electronic equipment marked with the adjacent symbol must not be disposed of in household waste at the end of its service life.

Contact your local waste disposal partner for returns.

If the used electrical or electronic equipment contains personal data, the operator is responsible for deleting it before the equipment is returned.

4 Description of the Pump (Set)

4.1 General description

Waste water transport, waste water management, drainage systems, waste water treatment plants, stormwater transport, recirculation, sludge treatment

4.2 Product information as per Regulation No. 1907/2006 (REACH)

For information as per chemicals Regulation (EC) No. 1907/2006 (REACH), see <https://www.ksb.com/ksb-en/About-KSB/Corporate-responsibility/reach/>.

4.3 Designation

Table 6: Designation example

Position																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
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Table 7: Designation key

Position	Code	Description
1-3	Pump type	
	ARX	Amarex
5	Impeller type	
	D-max	Open two-vane impeller
	F-max	Free-flow impeller
6-12	Size	
	100	Nominal discharge nozzle diameter [mm]
	230	Hydraulic system size
14-16	Motor rating P _N [kW]	
	012	1,24

	084	8,40
17	Efficiency class ²⁾	
	C	IE3
	F	None
18	Number of motor poles	
	2	2 poles
	4	4 poles
19	Motor version	
	U	Without explosion protection, standard
	Y	Explosion-proof
20	Motor construction type	
	S	Wet installation
21-22	Material variant	
	G	Standard variant grey cast iron ³⁾
	G1	Standard variant grey cast iron, impeller made of duplex stainless steel

² IEC 60034-30 standard not binding for submersible motor pumps. Efficiencies calculated/determined according to the measurement method specified in IEC 60034-2. The marking is used for submersible motors that achieve efficiency levels similar to those of standardised motors acc. to the IEC 60034-30 standard.

³ Depending on the configuration the impeller and suction cover of versions with D-max impeller are made of nodular cast iron.

Position	Code	Description
21-22	G2	Standard variant grey cast iron, impeller made of white cast iron
	GH	Standard variant grey cast iron, impeller and discharge cover made of white cast iron
24-26	Nominal impeller diameter [mm]	
	090	90

	220	220
28-36	00000X100	Additional code for design variant

4.4 Name plate

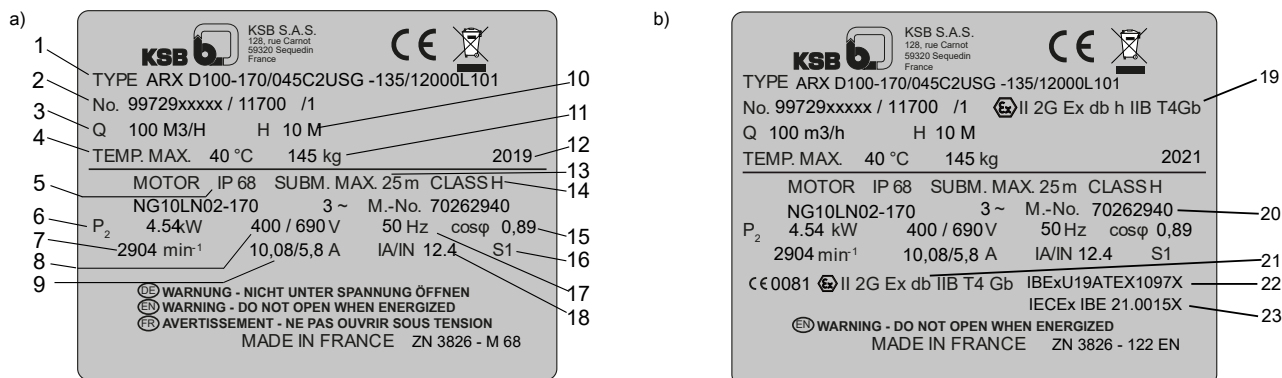


Fig. 1: Name plate (example): a) Standard pump set b) Explosion-proof pump set

1	Description	2	KSB order number
3	Flow rate	4	Maximum fluid temperature and ambient temperature
5	Enclosure	6	Rated power
7	Rated speed	8	Rated voltage
9	Rated current	10	Head
11	Total weight	12	Year of construction
13	Maximum submergence	14	Thermal class of winding insulation
15	Power factor at rated operating point	16	Duty type
17	Rated frequency	18	Starting current ratio
19	ATEX marking for the pump set	20	Motor number
21	ATEX marking for the submersible motor	22	No. of type test certificate
23	No. of IECEx certificate of conformity		

4.5 Design details

Design

- Fully floodable submersible motor pump
- Not self-priming
- Close-coupled design

Drive

- Three-phase asynchronous squirrel-cage motor in acc. with thermal class H
- Type of protection Ex db IIB (applies to explosion-proof pump sets only)
- Enclosure: IP68 to EN 60529/IEC529

Shaft seal

- Two bi-directional mechanical seals in tandem arrangement, with liquid reservoir

Impeller type

- Various application-oriented impeller types

Bearings

Motor-end bearings:

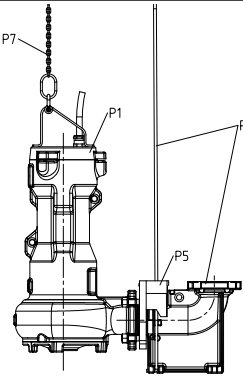
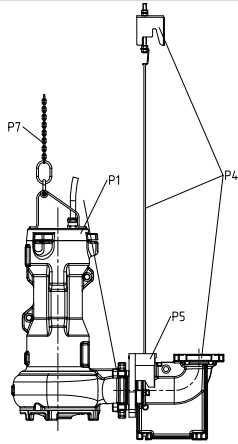
- Grease-packed bearings sealed for life
- Maintenance-free

Pump-end bearings:

- Grease-packed bearings sealed for life
- Maintenance-free
- Reinforced bearings⁴⁾

4.6 Installation types

Table 8: Installation type S, stationary wet installation

Installation type	Description	Comment
	Guide hoop arrangement P1: pump P2: installation parts for guide hoop arrangement, installation depth = 1.5 m / 1.8 m / 2.1 m P5: claw P7: chain and shackle	Only available for specific sizes, see selection configurator.
	Guide wire arrangement P1: pump P4: installation parts for guide wire arrangement, installation depth = 4.5 m / 9.5 m / 14.5 m P5: claw P7: chain and shackle	-

⁴ Standard for impeller type D-max, optional for impeller type F-max

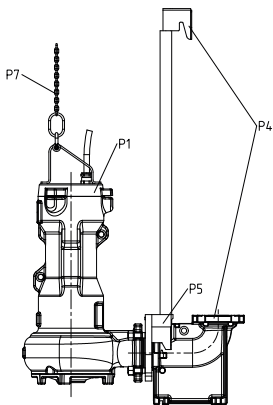
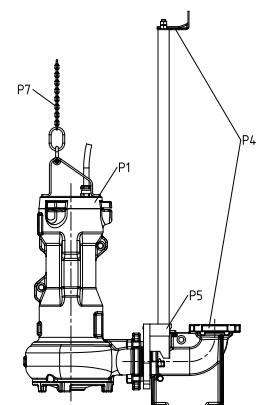
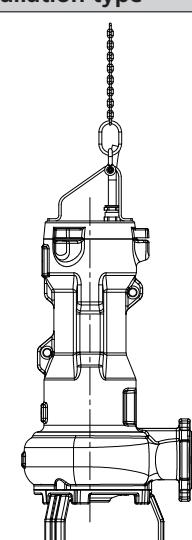
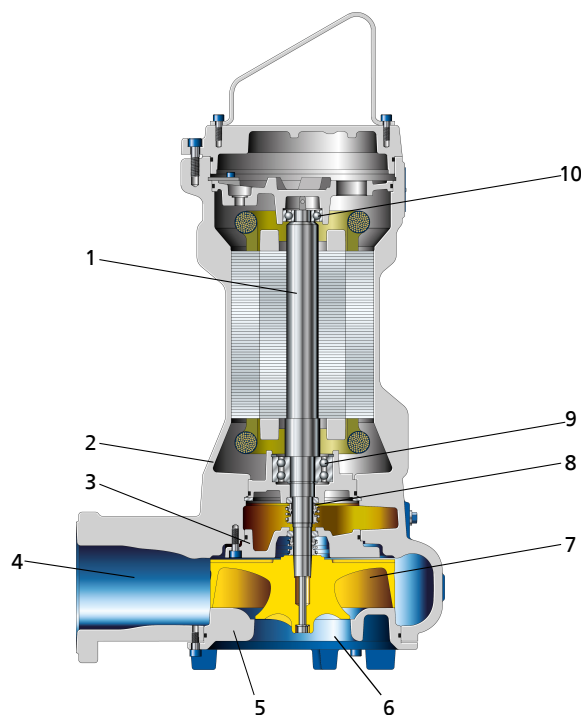
Installation type	Description	Comment
	Single guide rail arrangement P1: pump P4: installation parts for single guide rail arrangement P5: claw P7: chain and shackle	Only available for specific sizes, see selection configurator.
	Twin guide rail arrangement P1: pump P4: installation parts for twin guide rail arrangement P5: claw and adapter P7: chain and shackle	Only available for specific sizes, see selection configurator.

Table 9: Installation type P, transportable wet-installed model

Installation type	Description
	P1: pump P6: pump foot P7: chain and shackle

4.7 Configuration and function



1	Shaft	2	Bearing bracket
3	Discharge cover	4	Discharge nozzle
5	Suction cover	6	Suction nozzle
7	Impeller	8	Shaft seal
9	Bearing, pump end	10	Bearing, motor end

Design The pump is designed with an axial fluid inlet and a radial outlet. The hydraulic system sits on the extended motor shaft. The shaft runs in common bearings.

Function The fluid enters the pump axially via the suction nozzle (6) and is accelerated outward in a cylindrical flow by the rotating impeller (7). In the flow passage of the pump casing the kinetic energy of the fluid is converted into pressure energy. The fluid is pumped to the discharge nozzle (4), where it leaves the pump. At the rear side of the impeller, the shaft (1) enters the hydraulic system via the discharge cover (3). The shaft passage through the cover is sealed to atmosphere with a shaft seal (8). The shaft runs in rolling element bearings (9 and 10), which are supported by a bearing bracket (2) joined to the pump casing and/or discharge cover.

Sealing The pump is sealed by two bi-directional mechanical seals in tandem arrangement. A lubricant reservoir in-between the seals ensures cooling and lubrication of the mechanical seals.

4.8 Scope of supply

Depending on the model, the following items are included in the scope of supply:

Stationary wet-installed model (installation type S)

- Pump set complete with power cables
- Claw with sealing elements and fasteners
- Mounting bracket with fasteners
- Duckfoot bend with mounting elements
- Guiding equipment⁵⁾

⁵⁾ The guide rails are not included in the scope of supply.

Transportable wet-installed model (installation type P)

- Foot plate or pump stool with fasteners
- Lifting rope / lifting chain⁶⁾



NOTE

A separate name plate is included in the scope of supply.
This name plate must be attached in a clearly visible position outside the place of installation, e.g. at the control panel, pipeline or mounting bracket.







4.9 Dimensions and weights

For dimensions and weights refer to the general arrangement drawing/outline drawing or data sheet of the pump set.

⁶⁾ Optional

5 Installation at Site



5.1 Safety regulations

 	<p>⚠ DANGER</p> <p>Improper installation in potentially explosive atmospheres Explosion hazard! Damage to the pump set!</p> <ul style="list-style-type: none"> ▸ Comply with the applicable local explosion protection regulations. ▸ Observe the information given in the data sheet and on the name plate of the pump set.
	<p>⚠ DANGER</p> <p>Risk of falling when working at a great height Danger to life by falling from a great height!</p> <ul style="list-style-type: none"> ▸ Do not step onto the pump (set) during installation work or dismantling work. ▸ Pay attention to safety equipment, such as railings, covers, barriers, etc. ▸ Observe the applicable local health and occupational safety regulations and accident prevention regulations.
	<p>⚠ DANGER</p> <p>Persons in the tank during pump operation Electric shock! Risk of injury! Danger of death from drowning!</p> <ul style="list-style-type: none"> ▸ Never start up the pump set when there are persons in the tank.
	<p>⚠ WARNING</p> <p>Hands, other body parts or foreign objects in the impeller or intake area Risk of injury! Damage to the submersible motor pump!</p> <ul style="list-style-type: none"> ▸ Never insert your hands, other body parts or foreign objects into the impeller or impeller intake area. ▸ Always make sure the electrical connections are disconnected before checking whether the impeller rotates freely.
	<p>⚠ WARNING</p> <p>Impermissible solid objects (tools, screws/bolts or similar) in the pump sump/inlet tank during pump start-up Personal injury and damage to property!</p> <ul style="list-style-type: none"> ▸ Check the pump sump/inlet tank for impermissible solid objects before flooding, and remove, if necessary.

5.2 Checks to be carried out prior to installation

5.2.1 Preparing the place of installation



Place of installation for stationary models

	<div style="background-color: #f4a460; padding: 5px;"> WARNING</div> <p>Installation on mounting surfaces which are unsecured and cannot support the load</p> <p>Personal injury and damage to property!</p> <ul style="list-style-type: none"> ▷ Use a concrete of compressive strength class C25/30 which meets the requirements of exposure class XC1 to EN 206-1. ▷ The mounting surface must have set and must be completely horizontal and even. ▷ Observe the weights indicated.
---	---

Resonances Any resonances at the usual excitation frequencies (1 x and 2 x rotational frequency, vane passing frequency) must be prevented both in the foundation and in the connected piping, as such frequencies may cause extreme vibrations.

1. Check the structural requirements.
All structural work required must have been prepared in accordance with the dimensions stated in the outline drawing/general arrangement drawing.

Place of installation for transportable models

	<div style="background-color: #f4a460; padding: 5px;"> WARNING</div> <p>Incorrect positioning / incorrect placing down</p> <p>Personal injury and damage to property!</p> <ul style="list-style-type: none"> ▷ Position the pump set vertically with the motor on top. ▷ Use appropriate means to secure the pump set against tilting and tipping over. ▷ Refer to the weights given in the data sheet/on the name plate. ▷ Adjust the handle position. (⇒ Section 5.3.1.6, Page 31)
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Resonances Any resonances at the usual excitation frequencies (1 x and 2 x rotational frequency, vane passing frequency) must be prevented both in the foundation and in the connected piping, as such frequencies may cause extreme vibrations.

1. Check the structural requirements.
All structural work required must have been prepared in accordance with the dimensions stated in the outline drawing/general arrangement drawing.

5.2.2 Checking the lubricant level

The lubricant reservoirs have been filled with an environmentally-friendly, non-toxic lubricant at the factory.

1. Position the pump set as shown.

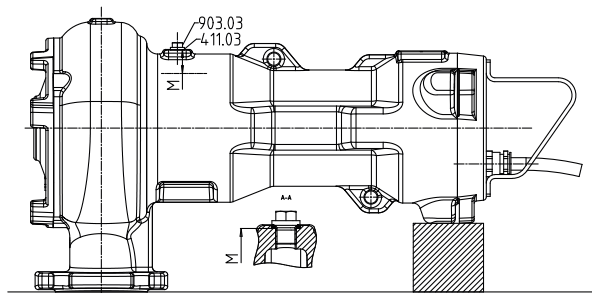





Fig. 2: Lubricant level

M	Optimum lubricant level
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2. Unscrew and remove screw plug 903.03 with joint ring 411.03.
⇒ The lubricant level must be 38 mm below the filler opening.
3. If the lubricant level is lower, top up the lubricant reservoir through the filler opening until the indicated level M is reached.
4. Screw in screw plug 903.03 with joint ring 411.03. Observe the tightening torques.

5.2.3 Checking the direction of rotation

	<div style="background-color: #f06292; padding: 5px;">⚠ DANGER</div> <p>Pump set running dry Explosion hazard!</p> <ul style="list-style-type: none"> ▷ Check the direction of rotation of explosion-proof pump sets outside potentially explosive atmospheres.
	<div style="background-color: #ff9800; padding: 5px;">⚠ WARNING</div> <p>Hands and/or foreign objects in the pump casing Risk of injuries, damage to the pump!</p> <ul style="list-style-type: none"> ▷ Never insert your hands or any other objects into the pump. ▷ Before connecting the pump set, check that the inside of the pump is free from any foreign objects. ▷ Never hold the pump set in your hands while checking the direction of rotation.
	<div style="background-color: #ffc107; padding: 5px;">CAUTION</div> <p>Pump set running dry Increased vibrations! Damage to mechanical seals and bearings!</p> <ul style="list-style-type: none"> ▷ Never operate the pump set for more than 60 seconds without the fluid handled.

- ✓ The pump set is connected to the power supply.
1. Start the pump set and stop it again immediately to determine the motor's direction of rotation.
 2. Check the direction of rotation.
Impeller rotation must be anti-clockwise, seen from the pump mouth end. (The direction of rotation is marked by an arrow on the pump casing.)

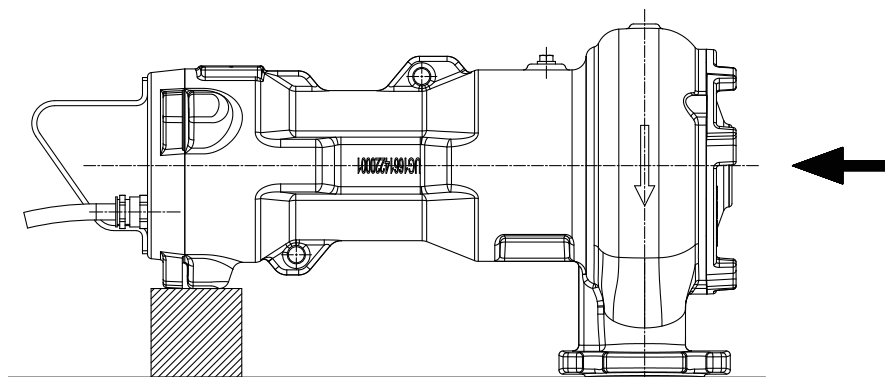


Fig. 3: Checking the direction of rotation

3. If it is running in the wrong direction of rotation, check the electrical connection of the pump set and the control system if applicable.
4. Disconnect the pump set from the power supply and make sure it cannot be switched on unintentionally.

5.3 Installing the pump set

Always observe the general arrangement drawing/outline drawing when installing the pump set.

5.3.1 Stationary wet installation

5.3.1.1 Fastening the flanged bend

Fastening the flanged bend with chemical anchors

Depending on the pump size, the flanged bend is fastened with chemical anchors.

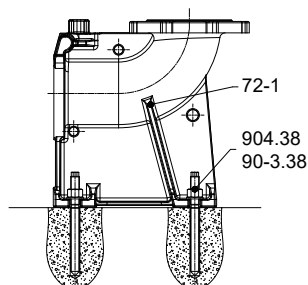


Fig. 4: Fastening the flanged bend

1. Position flanged bend 72-1 on the floor of the tank/sump.
2. Insert chemical anchors 90-3.38.
3. Bolt flanged bend 72-1 to the floor with chemical anchors 90-3.38.

Chemical anchor dimensions

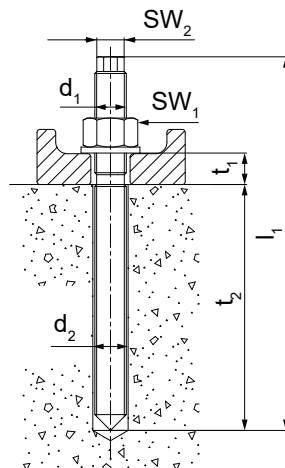


Fig. 5: Dimensions

Table 10: Chemical anchor dimensions

Size ($d_1 \times l_1$)	d_2 [mm]	t_1 [mm]	t_2 [mm]	$SW_1^{7)}$ [mm]	$SW_2^{7)}$ [mm]	M_{d1} [Nm]
M10 \times 130	12	22	90	17	6	20
M16 \times 190	18	35	125	24	12	80

Table 11: Curing times of mortar cartridge


Floor temperature [°C]	Minimum curing time	
	Dry concrete	Wet concrete
	[min]	
$\geq +35$	10	20
$\geq +30$	10	20
$\geq +20$	20	40
$\geq +10$	60	120
$\geq +5$	60	120
≥ 0	300	600
≥ -5	300	600

5.3.1.2 Connecting the piping

	⚠ DANGER Impermissible loads acting on the flange of the duckfoot bend Danger to life from escaping hot, toxic, corrosive or flammable fluids! <ul style="list-style-type: none"> Do not use the pump as an anchorage point for the piping. Anchor the pipes in close proximity to the pump and connect them without transmitting any stresses or strains. Observe the permissible flange loads. Take appropriate measures to compensate for thermal expansion of the piping.
	NOTE When the pump set is used for draining low-level building areas, install a swing check valve in the discharge line to avoid backflow from the sewer system.

2573.860/01-EN

⁷ SW = Width across flats

	<div style="background-color: #FFD700; padding: 5px;">CAUTION</div> <p>Critical speed of reverse rotation Increased vibrations! Damage to mechanical seals and bearings!</p> <ul style="list-style-type: none"> ▷ If long risers are used, fit a swing check valve to prevent excessive rotational speed of the pump running in reverse after it has been stopped. Watch the venting function when arranging the swing check valve. ▷ Observe the maximum permissible speed (depending on the mechanical seal and bearings) in the event of reverse rotation.
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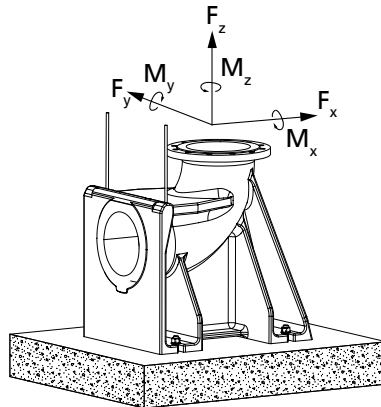



Fig. 6: Permissible flange loads

Table 12: Permissible flange loads

Nominal flange diameter	Forces [N]				Moments [Nm]			
	F_y	F_z	F_x	ΣF	M_y	M_z	M_x	ΣM
50	1350	1650	1500	2600	1000	1150	1400	2050
65	1700	2100	1850	3300	1100	1200	1500	2200
80	2050	2500	2250	3950	1150	1300	1600	2350
100	2700	3350	3000	5250	1250	1450	1750	2600
150	4050	5000	4500	7850	1750	2050	2500	3650

5.3.1.3 Fitting the guide wire arrangement

The pump set is guided into the sump or tank along two parallel, tightly stretched guide wires made of stainless steel. It attaches itself automatically to the duckfoot bend which has been fitted to the floor.

	<div style="background-color: #0070C0; color: white; padding: 5px;">NOTE</div> <p>Should site conditions/piping layout, etc. require the wire to run off the vertical, do not exceed a maximum angle of 5° to ensure reliable fitting and guiding of the pump set.</p>
---	---

Fitting the mounting bracket

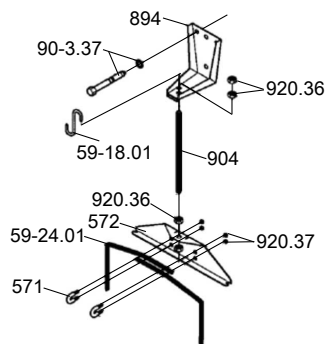


Fig. 7: Fitting the mounting bracket

1. Fasten mounting bracket 894 to the edge of the sump opening with anchor bolts 90-3.37 and tighten the anchor bolts to a tightening torque of 10 Nm.
2. Insert clamping pieces 571 through the holes of suspension bracket 572 and fasten with nuts 920.37.
3. Fasten fully threaded stud 904 with the pre-assembled clamping arrangement to the mounting bracket with nut 920.36. Tighten nut 920.36 allowing sufficient play for subsequently tensioning the guide wire.

Inserting the guide wire

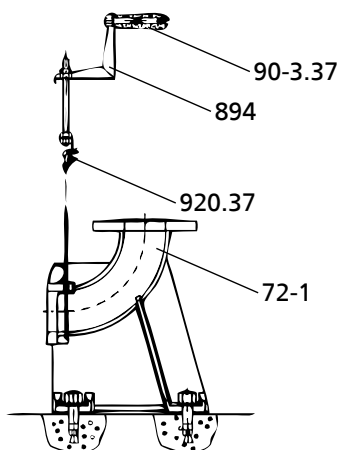


Fig. 8: Inserting the guide wire

1. Lift clamping piece 571 and insert one end of the guide wire.
2. Run wire 59-24.01 around duckfoot bend 72-1 and back again to suspension bracket 572 and insert it into clamping piece 571.
3. Manually tension wire 59-24.01 and secure it by means of hexagon nuts 920.37.
4. Pull the wire taut by tightening hexagon nut(s) 920.36 on the upper side of the mounting bracket. (⇒ Table 13)
5. Secure the nuts with a second hexagon nut.
6. The loose wire ends at guide wire suspension bracket 572 can either be twisted into a ring or the end can be cut off. After length adjustment, tape the ends to avoid fraying.
7. Attach hook 59-18.01 to mounting bracket 894 for attaching the lifting chain / lifting rope at a later stage.

Table 13: Guide wire tension

Size	Tightening torque	Guide wire tension
	M _A [Nm]	P [N]
50 - ...	9	6000
65 - ...	9	6000
80 - ...	14	6000
100 - ...	14	6000
150 - ...	14	6000

5.3.1.4 Fitting the guide rail arrangement

The pump set is guided into the sump or tank along one or two vertical guide rails. It attaches itself automatically to the duckfoot bend which has been fitted to the floor.


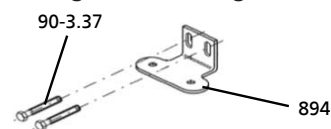
	NOTE
	<p>The guide rails are not included in the scope of supply. Select guide rail materials which are suitable for the fluid handled or as specified by the operator.</p>

Table 14: Guide rail dimensions

Hydraulic system size	Outside diameter	Wall thickness [mm] ⁸⁾	
	[mm]	Minimum	Maximum
DN 50	33,7	2	5
DN 65	33,7	2	5
DN 80	60,3	2	5
DN 100	60,3	2	5
DN 150 ⁹⁾	60,3	2	5

Fitting the mounting bracket



Fig. 9: Fitting the mounting bracket

1. Fasten mounting bracket 894 to the edge of the sump opening with steel anchor bolts 90-3.37 and tighten the anchor bolts to a tightening torque of 10 Nm.
Observe the hole pattern for the anchor bolts. (See outline drawing.)

⁸ To DIN 2440/2442/2462 or equivalent standards

⁹ Only with twin guide rail arrangement

Fitting the guide rails (twin guide rail arrangement)

	<div style="background-color: #FFD700; padding: 5px; text-align: center;">CAUTION</div> <p>Improper installation of the guide rails</p> <p>Damage to the guide rail arrangement!</p> <p>► Always adjust the guide rails so that they are in a perfectly vertical position.</p>
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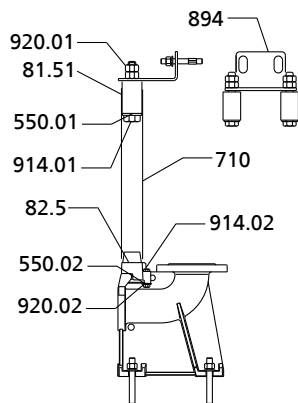


Fig. 10: Fitting two guide rails

1. Position adapter 82.5 on duckfoot bend 72.1 and fasten it with screws 914.02, discs 550.02 and nuts 920.02.
2. Place rails 710 onto the conical bosses of adapter 82.5 and position them vertically.
3. Mark the length of rails 710 (up to the lower edge of the mounting bracket), taking into account the adjusting range of the slotted holes in mounting bracket 894.
4. Shorten rails 710 with a 90° cut to the pipe axis. Debur the rails inside and outside.
5. Insert mounting bracket 894 with clamping sleeves 81.51 into guide rails 710 until the mounting bracket rests on the rail ends.
6. Tighten nuts 920.01.
This expands the clamping sleeves so that they clamp the rails at the inside rail diameter.
7. Secure nut 920.01 with a second nut.

Fitting the guide rails (arrangement with 1 guide rail)

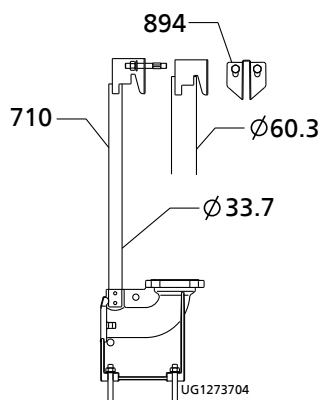


Fig. 11: Fitting 1 guide rail

1. Position rail 710 (for DN 50 - DN 65) into the recess of duckfoot bend 72.1 or (for DN 80 - DN 100) on the conical boss. Place the rail in vertical position.
2. Mark the length of rail 710 (up to the lower edge of the mounting bracket), taking into account the adjusting range of the slotted holes in mounting bracket 894.
3. Shorten rail 710 with a 90° cut to the pipe axis. Debur the rail inside and outside.
4. Insert mounting bracket 894 into guide rail 710 until the mounting bracket rests on the rail end.

5.3.1.5 Fitting the guide hoop arrangement (for DN 50 and DN 65 only)

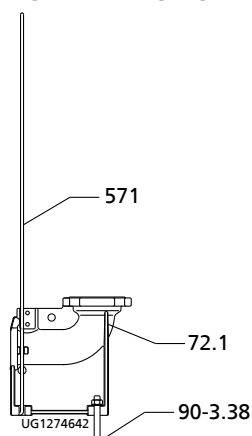


Fig. 12: Fitting the guide hoop arrangement

1. Insert the ends of guide hoop 571 into the grooves of duckfoot bend 72.1.
2. Fasten the duckfoot bend to the tank/sump floor with 2 anchor bolts 90-3.38.

5.3.1.6 Preparing the pump set

Fastening the claw for twin guide rail arrangement

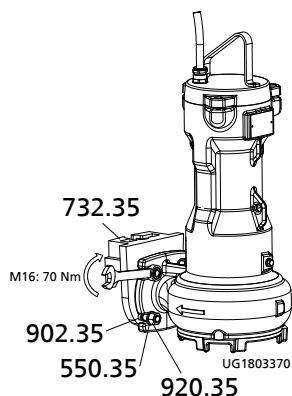


Fig. 13: Fastening the claw for twin guide rail arrangement

1. Fasten claw 732 with screws 914, nuts 920 and discs 550 to the discharge flange. Tighten the screws to a torque of 70 Nm.
2. Fit profile seal 410 into the opening of claw 732. This will seal the duckfoot bend/pump connection.

Attaching the lifting chain / lifting rope

Stationary wet installation

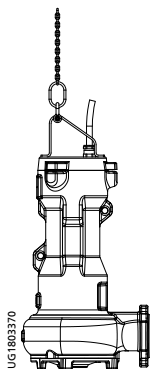


Fig. 14: Attaching the lifting chain / lifting rope for stationary wet installation

1. Attach the lifting chain with shackle or the lifting rope to the pump set handle. This attachment point achieves a forward inclination of the pump set towards the discharge nozzle, which allows the pump claw to hook onto the duckfoot bend.

Transportable wet-installed model

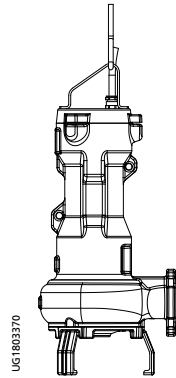
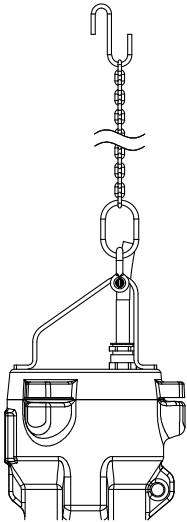



Fig. 15: Attaching the lifting chain / lifting rope for transportable wet installation

1. Unscrew screws 914.26 at the handle.
2. Reverse the handle position.
3. Fit the handle with screws 914.26, applying a thread locking agent (Loctite Type 243).
4. Tighten the screws to a tightening torque of 20 Nm with a torque wrench.
5. Attach the lifting chain with shackle or the lifting rope to the pump set handle.
This attachment point achieves an upright position of the pump set.

Table 15: Types of attachment

Drawing	Type of fastening	
	Shackle with chain at the pump casing	
	59-17	Shackle
	59-18.01	Hook
	885	Lifting chain / lifting rope

5.3.1.7 Installing the pump set

	NOTE
	Make sure the pump set with the pre-assembled claw can easily be slipped over the mounting bracket, threaded onto the guide rails and lowered down. If required, alter the position of the crane during installation.

1. Guide the pump set over the suspension bracket / mounting bracket and slowly lower it down along the guide wires / guide rails.
The pump set attaches itself to duckfoot bend 72-1.
2. Attach the lifting chain/rope to hook 59-18.01 at the mounting bracket.

5.3.2 Transportable wet-installed model

Before installing the pump set, fit the three pump feet and foot plate if applicable.

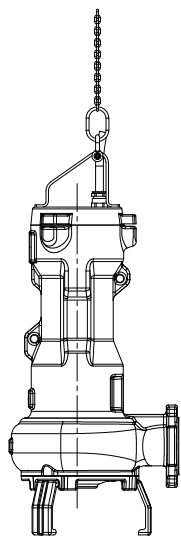


Fig. 16: Attaching the lifting chain / lifting rope

Fitting the pump feet

1. Undo screws 914.03.
2. Push pump feet 182 into the openings in the suction cover.
3. Tighten screws 914.03 again to the indicated tightening torque.
(⇒ Section 7.6, Page 58)

Fitting the foot plate

1. Fit the foot plate to the three pump feet with bolts/screws, discs and nuts.
Observe the tightening torques. (⇒ Section 7.6, Page 58)

Attaching the lifting chain / lifting rope

1. Attach the lifting chain / lifting rope to the shackle on the discharge nozzle side of the pump set (see illustration and "Types of attachment" table).

Connecting the piping

The DIN connection can be connected to rigid or flexible pipes.

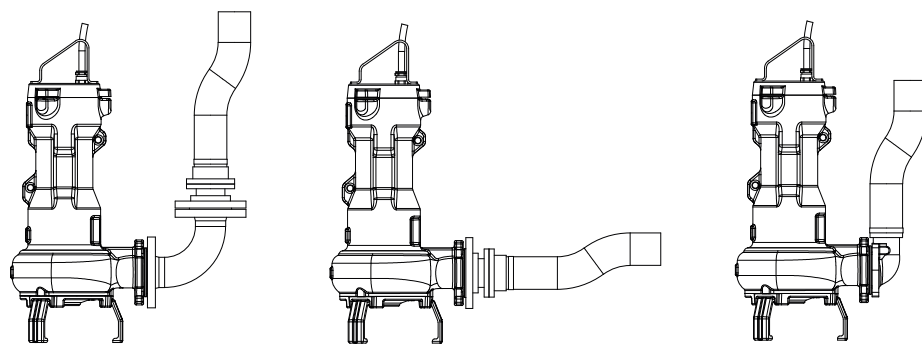


Fig. 17: Connection options

5.4 Electrical system

5.4.1 Information for planning the control system

For the electrical connection of the pump set observe the "Wiring diagrams" section.
(⇒ Section 9.3, Page 72)



NOTE

When laying a cable between the control system and the pump set's connection point, verify that the number of cores is sufficient for the sensors. A minimum cross-section of 1 mm² is required.

The motors can be connected to electrical low-voltage grids with mains voltages and voltage tolerances to IEC 60038. The permissible tolerances must be observed.
(⇒ Section 6.2.2, Page 40)

5.4.1.1 Starting method

The pump set is wired for DOL starting.

Star-delta starting is technically possible, except for pump sets with a 4G1.5+2x1, 7G1.5 or 8G1.5 power cable. (⇒ Section 9.3, Page 72)

For reducing the starting current autotransformers or soft starters can be used. For selecting suitable devices observe the rated current of the motor.



At least three times the rated current is required for reliable start-up. The run-up time must not exceed 4 seconds.

After start-up of the pump, a soft starter must always be bypassed.

5.4.1.2 Setting the overload protection device

1. Protect the pump set against overloading by a thermal time-lag overload protection device in accordance with IEC 60947 and local regulations.
2. Set the overload protection device to the rated current specified on the name plate.

5.4.1.3 Level control

	<div style="background-color: #e67e22; color: white; padding: 5px;">⚠ DANGER</div> <p>Pump set running dry Explosion hazard!</p> <p>▷ Never allow an explosion-proof pump set to run dry!</p>
	<div style="background-color: #f1c40f; color: black; padding: 5px;">CAUTION</div> <p>Fluid level below the specified minimum Damage to the pump set by cavitation!</p> <p>▷ Never allow the fluid level to drop below the specified minimum.</p>

Automatic operation of the pump set in a tank requires the use of level control equipment.
Observe the minimum level of fluid handled.

5.4.1.4 Operation on a frequency inverter

The pump set is driven by an induction machine to IEC 60034-12 designed for fixed speed operation. In accordance with IEC 60034-25, section 18, the pump set is suitable for operation on a frequency inverter.

Selection When selecting a frequency inverter, check the following details:

- Data provided by the manufacturer
- Electrical data of the pump set, particularly the rated current
- Only voltage source inverters (VSI) with pulse width modulation (PWM) and carrier frequencies between 1 and 16 kHz are suitable.

Setting Observe the following instructions for setting a frequency inverter:

- Set the current limit to max. 1.2 times the rated current. The rated current is indicated on the name plate.

Start-up Observe the following instructions for starting the frequency inverter:

- Ensure short start ramps (maximum 5 seconds).
- Only start variable speed control after 2 minutes at the earliest.
Pump start-up with long start ramps and low frequency may cause clogging.

Operation Observe the following limits during operation on a frequency inverter:




- Only utilise up to 95 % of the rated power P_2 indicated on the name plate.
- Frequency range 30 to 50 Hz (version YS)
- Frequency range 30 to 60 Hz (version US)

Electromagnetic compatibility Operation on a frequency inverter produces interference emissions whose level varies depending on the inverter used (type, interference suppression, make). To prevent the drive system, consisting of a submersible motor and a frequency inverter, from exceeding any given limits always observe the EMC information provided by the inverter manufacturer. If the inverter manufacturer recommends a shielded power cable, make sure to use a submersible motor pump with shielded power cables.

Interference immunity The submersible motor pump generally meets interference immunity requirements. For monitoring the sensors installed the operator must ensure sufficient interference immunity by appropriately selecting and laying the power cables in the plant. No


modifications are required on the power/control cable of the submersible motor pump. Suitable analysing devices must be selected. To monitor the leakage sensor inside the motor using a special relay available from KSB is recommended.

5.4.1.5 Sensors

 	<p>⚠ DANGER</p> <p>Operating an incompletely connected pump set Explosion hazard! Damage to the pump set!</p> <ul style="list-style-type: none"> ▶ Never start up a pump set with incompletely connected power connection cables or non-operational monitoring devices.
	<p>CAUTION</p> <p>Incorrect wiring Damage to the sensors!</p> <ul style="list-style-type: none"> ▶ Observe the limits stated in the following sections of this manual when connecting the sensors.

The pump set features sensors designed to prevent hazards and damage to the pump set.

Measuring transducers are required for analysing the sensor signals supplied. Suitable devices for 230 V AC can be supplied by KSB.


	<p>NOTE</p> <p>Reliable and safe operation of the pump within the scope of our warranty is only possible if the sensor signals are properly analysed as stipulated in this manual.</p>
---	---

All sensors are located inside the pump set and are connected to the connection cable.

For information on wiring and core identification please refer to the "Wiring diagrams" section.

The individual sensors and the limit values to be set are described in the following sections.

5.4.1.6 Motor temperature

	<p>⚠ DANGER</p> <p>Insufficient cooling Explosion hazard! Winding damage!</p> <ul style="list-style-type: none"> ▶ Never operate an explosion-proof pump set without operational temperature monitoring equipment.
---	---

Standard pump sets (version US):

An electric circuit with two bimetal switches serves as a temperature monitor. The bimetal switches (terminals 20 and 21, max. 250 V~ / 2 A) are connected in series and open when the winding temperature is too high.


Tripping must result in the pump set cutting out. Automatic re-starting is permitted.

Explosion-proof pump sets (version YS):

An electric circuit with two bimetal switches serves as a temperature monitor. The bimetal switches (terminals 20 and 21, max. 250 V~ / 2 A) are connected in series and open when the winding temperature is too high.

Tripping must result in the pump set cutting out. Automatic re-starting is **not** permitted.

5.4.1.7 Leakage inside the motor

	<p>! DANGER</p>
	<p>Incorrect monitoring of leakage electrode Explosion hazard! Danger of death from electric shock!</p> <p>▷ Voltages must be < 30 V AC and tripping currents < 0.5 mA.</p>

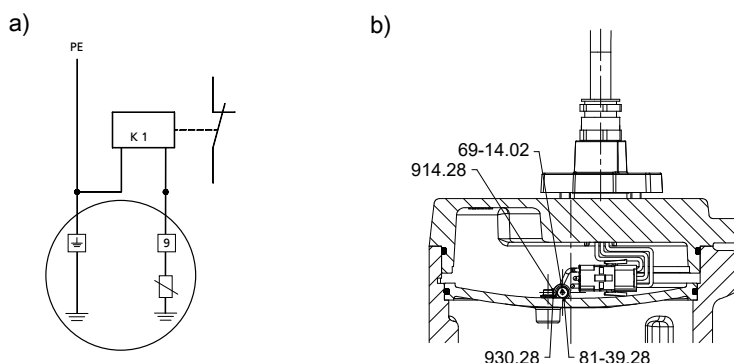


Fig. 18: Wiring of the electrode relay: a) Connection diagram, b) Position of the electrode in the motor housing



An electrode (B2) fitted inside the motor monitors the winding space for leakage.¹⁰⁾ The electrode is intended for connection to an electrode relay (core marking 9). Tripping of the electrode relay must result in the pump set cutting out.

Every time the relay trips the pump set, the pump set needs to be inspected and its insulation resistance measured.


The electrode relay (K1) must trip the motor at a tripping resistance between 3 and 60 kΩ.


Example device ▪ Télémécanique RM4-LG01

5.4.2 Electrical connection

	<p>! DANGER</p>
	<p>Electrical connection work by unqualified personnel Risk of fatal injury due to electric shock!</p> <p>▷ Always have the electrical connections installed by a trained and qualified electrician.</p> <p>▷ Observe regulations IEC 60364 and, for explosion-proof models, IEC 60079.</p>
	<p>! WARNING</p> <p>Incorrect connection to the mains Damage to the power supply network, short circuit!</p> <p>▷ Observe the technical specifications of the local energy supply companies.</p>


¹⁰⁾ Optional



	CAUTION
	<p>Improper routing of power cable Damage to the power cables!</p> <ul style="list-style-type: none"> ▷ Never move the power cables at temperatures below - 25 °C. ▷ Never kink or crush the power cables. ▷ Never lift the pump set by the power cables. ▷ Adjust the length of the power cables to the site requirements.


	CAUTION
	<p>Motor overload Damage to the motor!</p> <ul style="list-style-type: none"> ▷ Protect the motor by a thermal time-lag overload protection device in accordance with IEC 60947 and local regulations.


For the electrical connection observe the wiring diagrams (⇒ Section 9.3, Page 72) (⇒ Section 9.3.1, Page 72) and the information for planning the control system .

The pump set is supplied with a power cable. Always connect all marked cores.

	! DANGER
	<p>Incorrect wiring Explosion hazard!</p> <ul style="list-style-type: none"> ▷ The connection point of the cable ends must be located outside of the potentially explosive atmosphere or inside electrical equipment approved to equipment category II2G.

 	! DANGER
	<p>Operating an incompletely connected pump set Explosion hazard! Damage to the pump set!</p> <ul style="list-style-type: none"> ▷ Never start up a pump set with incompletely connected power connection cables or non-operational monitoring devices.

	! DANGER
	<p>Connection of damaged power cables Danger of death from electric shock!</p> <ul style="list-style-type: none"> ▷ Check the power cables for damage before connecting them. ▷ Never connect damaged power cables. ▷ Replace damaged power cables.

	CAUTION
	<p>Flow-induced motion Damage to the power cable!</p> <ul style="list-style-type: none"> ▷ Run the power cable upwards without slack.

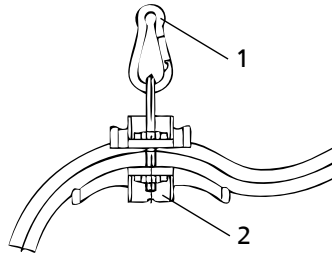






Fig. 19: Fastening the power cables

1. Run the power cable upwards without slack and fasten it.
2. Remove the protective caps on the power cable immediately before connecting the cable.
3. If necessary, adjust the length of the power cable to the site requirements.
4. After shortening the cable, correctly re-affix the markings on the individual cores at the cable end.


Potential equalisation The pump set is not fitted with an external potential equalisation connection (risk of corrosion).

	<div data-bbox="507 840 683 884"> DANGER</div> <div data-bbox="496 902 679 934">Incorrect wiring</div> <div data-bbox="496 938 699 969">Explosion hazard!</div> <div data-bbox="517 978 1437 1037"> <ul style="list-style-type: none"> ▷ Explosion-proof pump sets installed in a tank must never be retrofitted with an external potential equalisation connection! </div>
	<div data-bbox="507 1075 683 1120"> DANGER</div> <div data-bbox="496 1137 959 1169">Touching the pump set during operation</div> <div data-bbox="496 1173 659 1205">Electric shock!</div> <div data-bbox="517 1214 1295 1245"> <ul style="list-style-type: none"> ▷ Make sure that the pump set cannot be touched during operation. </div>

6 Commissioning/Start-up/Shutdown

6.1 Commissioning/Start-up



6.1.1 Prerequisites for commissioning/start-up

	<div style="background-color: #f4a460; padding: 5px;">⚠ DANGER</div> <p>Fluid level too low Explosion hazard! Damage to the pump set!</p> <ul style="list-style-type: none"> ▷ Completely prime the pump set with the fluid to be handled to reliably prevent the formation of a potentially explosive atmosphere. ▷ Always operate the pump set in such a way that air cannot enter the pump casing. ▷ Never allow the fluid level to drop below the specified minimum. ▷ For continuous duty (S1) operate the pump set in fully submerged condition. For IE3 motors observe the minimum fluid levels R3 or R4 ▷ For intermittent periodic operation (S3, 25 %, 10 min), observe the minimum fluid levels R1 or R2.
---	---


Before commissioning/starting up the pump set, make sure that the following conditions are met:

- The pump set has been properly connected to the power supply and is equipped with all protection devices.
- The pump has been primed with the fluid to be handled. The pump has been vented.
- The direction of rotation has been checked.
- The lubricants have been checked.
- After prolonged shutdown of the pump (set), the activities required for returning the equipment to service have been carried out. (⇒ Section 6.4, Page 43)

6.1.2 Start-up



	<div style="background-color: #f4a460; padding: 5px;">⚠ DANGER</div> <p>Persons in the tank during pump operation Electric shock! Risk of injury! Danger of death from drowning!</p> <ul style="list-style-type: none"> ▷ Never start up the pump set when there are persons in the tank.
	<div style="background-color: #f4d03f; padding: 5px;">CAUTION</div> <p>Re-starting while motor is still running down Damage to the pump set!</p> <ul style="list-style-type: none"> ▷ Do not re-start the pump set before it has come to a standstill. ▷ Never start up the pump set while the pump is running in reverse.

- ✓ The fluid level is sufficiently high.


	CAUTION Start-up against a closed shut-off element Increased vibrations! Damage to mechanical seals and bearings! ▶ Never operate the pump set against a closed shut-off element.
---	---

1. Fully open the discharge line shut-off element, if any.
2. Start up the pump set.

6.2 Operating limits

 	DANGER Non-compliance with operating limits Damage to the pump set! ▶ Comply with the operating data specified in the data sheet. ▶ Never operate an explosion-proof pump set at ambient temperatures or fluid temperatures exceeding those specified in the data sheet and/or on the name plate. ▶ Never operate the pump set outside the limits specified below.
--	---

6.2.1 Frequency of starts

	CAUTION Excessive frequency of starts Risk of damage to the motor! ▶ Never exceed the specified frequency of starts.
---	---



To prevent high temperature increases in the motor and excessive loads on the motor, sealing elements and bearings, do not exceed the following number of starts per hour.

Table 16: Frequency of starts

Motor rating	Maximum frequency of starts
[kW]	[Starts/hour]
≤ 7,5	30
> 7,5	10

These values apply to mains start-up (DOL, autotransformer, soft starter). This limitation does not apply to operation on a frequency inverter.

6.2.2 Operation on the power supply mains


 	DANGER Permissible tolerances for operation on mains power exceeded Explosion hazard! ▶ Never operate an explosion-proof pump (set) outside the specified range.
--	---

The mains voltage and mains frequency may fluctuate around the rated values as defined for zone B to IEC 60034-1. The voltage difference between the individual phases must not exceed 1 %.

6.2.3 Operation on a frequency inverter

Operation of the pump set on a frequency inverter is permitted in the following frequency range:


- 30 to 50 Hz

	<p>CAUTION</p> <p>Pumping solids-laden fluids at reduced speed Increased wear and clogging!</p> <p>▷ Never operate the pump set with flow velocities below 0.7 m/s in horizontal pipes and 1.2 m/s in vertical pipes.</p>
---	---

6.2.4 Fluid handled



6.2.4.1 Fluid temperature

The pump set is designed for transporting liquids. The pump set is not operational under freezing conditions.

	<p>CAUTION</p> <p>Danger of freezing! Damage to the pump set!</p> <p>▷ Drain the pump set or protect it against freezing.</p>
---	---

Refer to the maximum permissible fluid temperature and ambient temperature indicated on the name plate and/or in the data sheet.

6.2.4.2 Minimum level of fluid handled

	<p>⚠ DANGER</p> <p>Pump set running dry Explosion hazard!</p> <p>▷ Never allow an explosion-proof pump set to run dry!</p>
	<p>CAUTION</p> <p>Fluid level below the specified minimum Damage to the pump set by cavitation!</p> <p>▷ Never allow the fluid level to drop below the specified minimum.</p>

The pump set is ready for operation when the fluid level has reached dimension R3, R3', R4 or R4' as a minimum (see outline drawing). R3 and R4 apply to IE3 motors (efficiency class C).

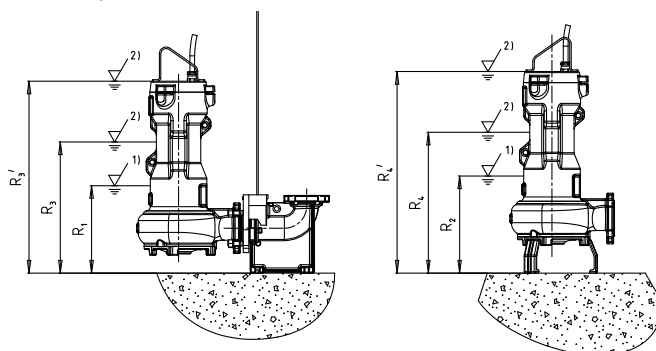



Fig. 20: Minimum fluid level

For intermittent periodic operation (S3, 25 %, 10 min), operation with the fluid level dropping down to dimension R1 or R2 (see outline drawing) is permissible. Please note that during that time frequent starting and stopping of the pump set must be avoided.








6.2.4.3 Density of the fluid handled

The power input of the pump set will change in proportion to the density of the fluid handled.

	CAUTION
	<p>Impermissibly high density of the fluid handled Motor overload!</p> <ul style="list-style-type: none"> ▷ Observe the information about fluid density in the data sheet. ▷ Make sure the motor has sufficient power reserves.

6.3 Shutdown/storage/preservation

6.3.1 Measures to be taken for shutdown

	 DANGER
	<p>Electrical connection work by unqualified personnel Danger of death from electric shock!</p> <ul style="list-style-type: none"> ▷ Always have the electrical connections installed by a trained and qualified electrician. ▷ Observe the IEC 61557 regulations as well as any regional regulations.
	 WARNING
	<p>Unintentional starting of the pump set Risk of injury by moving components and shock currents!</p> <ul style="list-style-type: none"> ▷ Ensure that the pump set cannot be started unintentionally. ▷ Always make sure the electrical connections are disconnected before carrying out work on the pump set.
	 WARNING
	<p>Fluids handled, consumables and supplies which are hot and/or pose a health hazard Risk of injury!</p> <ul style="list-style-type: none"> ▷ Observe all relevant laws. ▷ When draining the fluid take appropriate measures to protect persons and the environment. ▷ Decontaminate pumps which handle fluids posing a health hazard.
	CAUTION
	<p>Danger of frost/freezing Damage to the pump set!</p> <ul style="list-style-type: none"> ▷ If there is any danger of frost/freezing, remove the pump set from the fluid handled and clean, preserve and store it.

The pump set remains installed

- ✓ Make sure sufficient fluid is available for the functional check run of the pump set.
- 1. For prolonged shutdown periods, start up the pump set regularly between once a month and once every three months for approximately one minute.
This will prevent the formation of deposits within the pump and the pump intake area.

The pump (set) is removed from the pipe and stored




- ✓ All safety regulations are observed. (⇒ Section 7.1, Page 44)
- 1. Clean the pump set.
- 2. Preserve the pump set.
- 3. Observe the information for storage and preservation. (⇒ Section 3.3, Page 13)

6.4 Returning to service

For returning the pump set to service, observe the instructions on commissioning/start-up. (⇒ Section 6.1, Page 39)

Refer to and comply with the operating limits. (⇒ Section 6.2, Page 40)












For returning the pump set to service after storage also follow the instructions for maintenance/inspection.








	 WARNING
	Failure to re-install or re-activate protective devices Risk of injury from moving parts or escaping fluid! <ul style="list-style-type: none"> ▷ As soon as the work is completed, properly re-install and re-activate any safety-relevant devices and protective devices.
	NOTE
	On pumps/pump sets older than 5 years we recommend replacing all elastomer seals.

7 Servicing/Maintenance

7.1 Safety regulations

The operator ensures that maintenance, inspection and installation are performed by authorised, qualified specialist personnel who are thoroughly familiar with the manual.

	<div data-bbox="507 421 683 465"> DANGER</div> <p>Sparks produced during servicing work Explosion hazard!</p> <ul style="list-style-type: none"> ▷ Observe the safety regulations in force at the place of installation! ▷ Never open an energised pump set. ▷ Always perform maintenance work on explosion-proof pump sets outside potentially explosive atmospheres only.
 	<div data-bbox="507 734 683 779"> DANGER</div> <p>Improperly serviced pump set Explosion hazard! Damage to the pump set!</p> <ul style="list-style-type: none"> ▷ Service the pump set regularly. ▷ Prepare a maintenance schedule with special emphasis on lubricants, power cable, bearing assembly and shaft seal.
	<div data-bbox="507 1048 683 1093"> DANGER</div> <p>Electrical connection work by unqualified personnel Danger of death from electric shock!</p> <ul style="list-style-type: none"> ▷ Always have the electrical connections installed by a trained and qualified electrician. ▷ Observe the IEC 61557 regulations as well as any regional regulations.
	<div data-bbox="507 1328 683 1373"> DANGER</div> <p>Risk of falling when working at a great height Danger to life by falling from a great height!</p> <ul style="list-style-type: none"> ▷ Do not step onto the pump (set) during installation work or dismantling work. ▷ Pay attention to safety equipment, such as railings, covers, barriers, etc. ▷ Observe the applicable local health and occupational safety regulations and accident prevention regulations.
	<div data-bbox="507 1641 703 1686"> WARNING</div> <p>Unintentional starting of the pump set Risk of injury by moving components and shock currents!</p> <ul style="list-style-type: none"> ▷ Ensure that the pump set cannot be started unintentionally. ▷ Always make sure the electrical connections are disconnected before carrying out work on the pump set.

	<p>⚠ WARNING</p> <p>Hands, other body parts or foreign objects in the impeller or intake area Risk of injury! Damage to the submersible motor pump!</p> <ul style="list-style-type: none"> ▷ Never insert your hands, other body parts or foreign objects into the impeller or impeller intake area. ▷ Always make sure the electrical connections are disconnected before checking whether the impeller rotates freely.
	<p>⚠ WARNING</p> <p>Fluids handled, consumables and supplies which are hot and/or pose a health hazard Risk of injury!</p> <ul style="list-style-type: none"> ▷ Observe all relevant laws. ▷ When draining the fluid take appropriate measures to protect persons and the environment. ▷ Decontaminate pumps which handle fluids posing a health hazard.
	<p>⚠ WARNING</p> <p>Hot surface Risk of injury!</p> <ul style="list-style-type: none"> ▷ Allow the pump set to cool down to ambient temperature.
	<p>⚠ WARNING</p> <p>Improper lifting/moving of heavy assemblies or components Personal injury and damage to property!</p> <ul style="list-style-type: none"> ▷ Use suitable transport devices, lifting equipment and lifting tackle to move heavy assemblies or components.
	<p>⚠ WARNING</p> <p>Insufficient stability Risk of crushing hands and feet!</p> <ul style="list-style-type: none"> ▷ During assembly/dismantling, secure the pump (set)/pump parts to prevent tilting or tipping over.
	<p>NOTE</p> <p>Special regulations apply to repair work on explosion-proof pump sets. Modification or alteration of the pump set may affect explosion protection and are only permitted after consultation with the manufacturer.</p>
	<p>NOTE</p> <p>All maintenance work, service work and installation work can be carried out by KSB Service or authorised workshops. For contact details please refer to the enclosed "Addresses" booklet or visit "www.ksb.com/contact" on the Internet.</p>

Never use force when dismantling and reassembling the pump set.

7.2 Maintenance/inspection

KSB recommends the following regular servicing schedule:

Table 17: Overview of maintenance work

Maintenance interval	Maintenance work	For details see ...
Every 4000 operating hours; at least once a year	Insulation resistance measurement	(⇒ Section 7.2.1.3, Page 46)
	Checking the power cables	(⇒ Section 7.2.1.2, Page 46)
	Visual inspection of the lifting chain / lifting rope	(⇒ Section 7.2.1.1, Page 46)
	Checking the sensors	(⇒ Section 7.2.1.4, Page 47)
	Changing the lubricant	(⇒ Section 7.2.2.1.4, Page 49)
	Checking the bearings	(⇒ Section 7.4.4, Page 54)
Every 5 years	General overhaul	

7.2.1 Inspection work



7.2.1.1 Checking the lifting chain/rope

- ✓ The pump set has been lifted out of the pump sump and cleaned. (Applies to installation type K only.)
 1. Inspect the lifting chain/rope as well as their fasteners for any visible damage.
 2. Replace any damaged components by original spare parts.

7.2.1.2 Checking the power cables

- Visual inspection**
- ✓ The pump set has been lifted out of the pump sump and cleaned.
 1. Inspect the power cables for visible damage.
 2. Replace any damaged components by original spare parts.

- Checking the earth conductor**
- ✓ The pump set has been lifted out of the pump sump and cleaned.
 1. Measure the resistance between the earth conductor and chassis ground. The electrical resistance must be lower than 1 Ω.
 2. Replace any damaged components by original spare parts.



	 DANGER
	<p>Defective earth conductor</p> <p>Electric shock!</p> <p>▷ Never switch on a pump set with a defective earth conductor.</p>

7.2.1.3 Measuring the insulation resistance


Measure the insulation resistance of the motor winding during annual maintenance work.

- ✓ The pump set has been disconnected in the control cabinet.
- ✓ Use an insulation resistance measuring device.
- ✓ The recommended measuring voltage equals 500 V (maximum permissible 1000 V).
 1. Measure the winding to chassis ground.
To do so, connect all winding ends together.
 2. Measure the winding temperature sensors to chassis ground.
To do so, connect all core ends of the winding temperature sensors together and connect all winding ends to chassis ground.

- ⇒ The insulation resistance of the core ends to chassis ground must not be lower than 1 MΩ.
If the resistance measured is lower, power cable and motor resistance must be measured separately. Disconnect the power cable from the motor for this purpose.

	NOTE
	If the insulation resistance of the power cable is lower than 1 MΩ, the power cable is defective and must be replaced.
	NOTE
	If the insulation resistances measured on the motor are too low, the winding insulation is defective. The pump set must not be returned to service in this case.

7.2.1.4 Checking the sensors

	CAUTION
	Excessive test voltage Damage to the sensors! ▷ Use a commercially available ohmmeter to measure the resistance.

The tests described below measure the resistance at the core ends of the control cable. The actual sensor function is not tested.

Bimetal switch in the motor **Table 18:** Resistance measurement of bimetal switch in the motor

Measurement between terminals ...	Resistance
	[Ω]
20 and 21	< 1

If the specified tolerances are exceeded, disconnect the power cable at the pump set and repeat the check inside the motor.

If the tolerances are exceeded here, too, the motor section has to be opened and overhauled. The temperature sensors are fitted in the stator winding and cannot be replaced.

Leakage sensor in the motor **Table 19:** Resistance measurement of the leakage sensor in the motor

Measurement between terminals ...	Resistance
	[kΩ]
9 and earth conductor (PE)	> 60

Lower resistance values suggest water ingress into the motor. In this case the motor section must be opened and serviced.

7.2.2 Lubrication and lubricant change



7.2.2.1 Lubricating the mechanical seal

The mechanical seal is supplied with lubricating liquid from the lubricant reservoir.

7.2.2.1.1 Intervals

Change the lubricant every 4000 operating hours but at least once a year.

7.2.2.1.2 Lubricant quality

	 DANGER
	Wrong quality of lubricating liquid Explosion hazard! <p>► Always use a lubricating liquid whose ignition temperature is higher than 185 °C for explosion-proof pump sets.</p>



The lubricant reservoir is filled at the factory with environmentally friendly, non-toxic lubricant of medicinal quality (unless otherwise specified by the customer).
The following lubricants can be used to lubricate the mechanical seals:

Table 20: Oil quality

Description	Properties	
Paraffin oil or white oil	Kinematic viscosity at 40 °C	<20 mm ² /s
Alternative: motor oil	Ignition temperature	>185 °C
grades SAE 10W to SAE 20W	Flash point (to Cleveland)	+160 °C
	Solidification point (pour point)	-15 °C

Recommended oil types:

- Merkur WOP 40 PB, made by SASOL
- Merkur white oil Pharma 40, made by DEA
- Thin-bodied paraffin oil No. 7174, made by Merck
- Thin-bodied paraffin oil, type Clarex OM, made by HAFA
- Equivalent brands of medical quality, non-toxic
- Water/glycol mixture

	 WARNING
	Lubricant contaminating fluid handled Hazard to persons and the environment! <p>► Using machine oil is only permitted if the oil is disposed of properly.</p>

7.2.2.1.3 Lubricant quantity

Table 21: Lubricant quantity depending on the motor, 50 Hz



Motor version	Efficiency class	Number of poles	Lubricant quantity
			[l]
012	C	4	0,73
014	C	2	0,73
017	F	4	0,73
018	C	2	0,73
023	F	2	0,73
023	F	4	0,73
024	F	2	0,73
029	C	2	0,73
040	F	2	0,73
021	C	4	1,05
035	C	2	1,05
035	F	4	1,05
036	C	4	1,05
039/042	F	4	1,05
045	C	2	1,05
045	C	4	1,05

Motor version	Efficiency class	Number of poles	Lubricant quantity
			[l]
049/051	F	2	1,05
060	C	2	1,05
065	F	4	1,05
073	F	2	1,05
077	F	4	1,05
084	F	2	1,05

Table 22: Lubricant quantity depending on the motor, 60 Hz (version US)

Motor version	Efficiency class	Number of poles	Lubricant quantity
			[l]
015	C	4	0,73
017	F	4	0,73
018	C	2	0,73
018	C	4	0,73
022	C	2	0,73
023	F	2	0,73
023	F	4	0,73
024	F	2	0,73
029	C	2	0,73
030/035/043	F	4	0,73
036	F	4	0,73
040	F	2	0,73
042/047/051	F	2	0,73
045	C	4	1,05
046	C	2	1,05
055	C	2	1,05
061/070/077	F	4	1,05
062/071/084	F	2	1,05
065	F	4	1,05
066/068	F	2	1,05

7.2.2.1.4 Changing the lubricant

	 WARNING
	<p>Lubricants posing a health hazard and/or hot lubricants</p> <p>Hazard to persons and the environment!</p> <ul style="list-style-type: none"> ▷ When draining the lubricant take appropriate measures to protect persons and the environment. ▷ Wear safety clothing and a protective mask if required. ▷ Collect and dispose of any lubricants. ▷ Observe all legal regulations on the disposal of fluids posing a health hazard.

Draining the lubricant

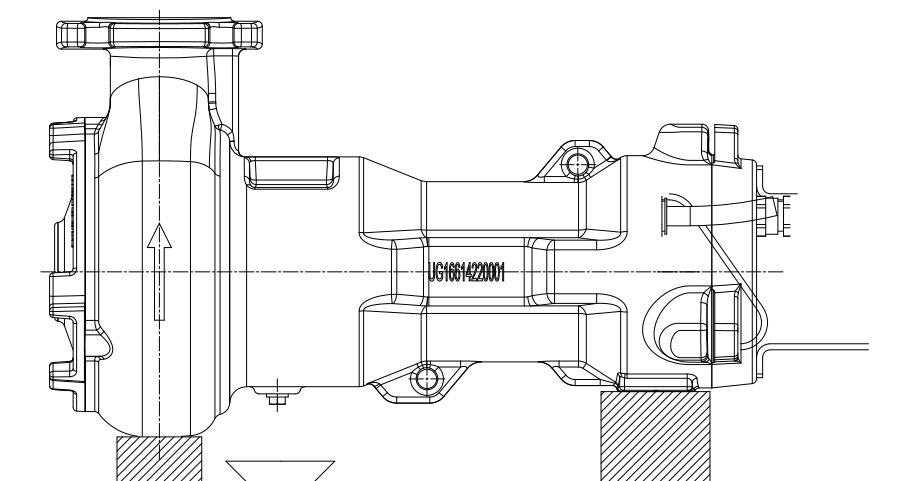


Fig. 21: Draining the lubricant

1. Position the pump set as shown.
2. Place a suitable container under the screw plug.



WARNING

Excess pressure in the lubricant reservoir

Liquid spurting out when the lubricant reservoir is opened at operating temperature!

- ▷ Open the screw plug of the lubricant reservoir very carefully.

3. Undo screw plug 903 with joint ring 411 and drain off the lubricant.



NOTE

Paraffin oil is bright and transparent in appearance. A slight discolouration, caused by the running-in process of new mechanical seals or small amounts of leakage from the fluid handled, has no detrimental effect. However, if the lubricant is severely contaminated by the fluid handled, this suggests a defect at the mechanical seals.

Filling in the lubricant

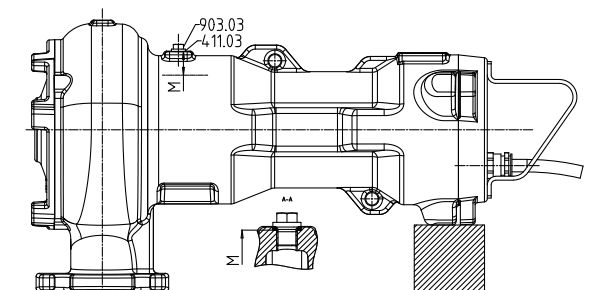


Fig. 22: Lubricant level

M	Optimum lubricant level
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1. Position the pump set as shown.
2. Fill lubricant through the lubricant filler opening until the lubricant in the lubricant reservoir reaches the required level M (see the following table).
3. Screw in screw plug 903 with new joint ring 411. Tighten to a torque of 23 Nm.

Table 23: Lubricant level, 50 Hz

Motor version	Efficiency class	Number of poles	M
			[mm]
012	C	4	43
014	C	2	43
017	F	4	43
018	C	2	43
023	F	2	43
023	F	4	43
024	F	2	43
029	C	2	43
040	F	2	43
021	C	4	46
035	C	2	46
035	F	4	46
036	C	4	46
039/042	F	4	46
045	C	2	46
045	C	4	46
049/051	F	2	46
060	C	2	46
065	F	4	46
073	F	2	46
077	F	4	46
084	F	2	46


Table 24: Lubricant level, 60 Hz

Motor version	Efficiency class	Number of poles	M
			[mm]
015	C	4	43
017	F	4	43
018	C	2	43
018	C	4	43
022	C	2	43
023	F	2	43
023	F	4	43
024	F	2	43
029	C	2	43
030/035/043	F	4	43
036	F	4	43
040	F	2	43
042/047/051	F	2	46
045	C	4	46
046	C	2	46
055	C	2	46
061/070/077	F	4	46
062/071/084	F	2	46
065	F	4	46
066/068	F	2	46

7.2.2.2 Lubricating the rolling element bearings

The rolling element bearings of the pump sets are grease-packed and maintenance-free.




7.3 Drainage/cleaning

	! WARNING
	Fluids handled, consumables and supplies which are hot and/or pose a health hazard Hazard to persons and the environment! <ul style="list-style-type: none"> ▷ Collect and properly dispose of flushing fluid and any fluid residues. ▷ Wear safety clothing and a protective mask if required. ▷ Observe all legal regulations on the disposal of fluids posing a health hazard.

1. Always flush the pump if it has been used for handling noxious, explosive, hot or other hazardous fluids.
2. Always flush and clean the pump before transporting it to the workshop.
Provide a certificate of decontamination for the pump set.
(⇒ Section 10, Page 81)

7.4 Dismantling the pump set





7.4.1 General information/Safety regulations

	! WARNING
	Unqualified personnel performing work on the pump (set) Risk of injury! <ul style="list-style-type: none"> ▷ Always have repair work and maintenance work performed by specially trained, qualified personnel.
	! WARNING
	Hot surface Risk of injury! <ul style="list-style-type: none"> ▷ Allow the pump set to cool down to ambient temperature.
	! WARNING
	Improper lifting/moving of heavy assemblies or components Personal injury and damage to property! <ul style="list-style-type: none"> ▷ Use suitable transport devices, lifting equipment and lifting tackle to move heavy assemblies or components.

Observe the safety instructions and information.

For dismantling and reassembly observe the general assembly drawing.

In the event of damage you can always contact KSB Service.

	<div data-bbox="507 190 683 235">  DANGER </div> <p>Insufficient preparation of work on the pump (set) Risk of injury!</p> <ul style="list-style-type: none"> ▷ Properly shut down the pump set. ▷ Close the shut-off elements in the suction line and discharge line. ▷ Drain the pump and release the pump pressure. ▷ Shut off any auxiliary connections. ▷ Allow the pump set to cool down to ambient temperature.
	<div data-bbox="507 560 702 604">  WARNING </div> <p>Components with sharp edges Risk of cutting or shearing injuries!</p> <ul style="list-style-type: none"> ▷ Always use appropriate caution for installation and dismantling work. ▷ Wear work gloves.

7.4.2 Preparing the pump set

- ✓ The notes and steps stated in (⇒ Section 7.4.1, Page 52) have been observed/ carried out.
- 1. De-energise the pump set and secure it against unintentional start-up.
- 2. Drain the lubricant.
- 3. Drain the leakage chamber and leave it open for the duration of the disassembly.

7.4.3 Dismantling the pump section

Dismantle the pump section in accordance with the relevant general assembly drawing.

1. Remove suction cover 162.
2. Undo and remove impeller fastening screw M8.
The impeller/shaft connection is a tapered fit.
3. For dismantling of the impeller, an M10 jacking thread is provided at the impeller hub.
Screw in the forcing screw as shown in the drawing below and remove the impeller.

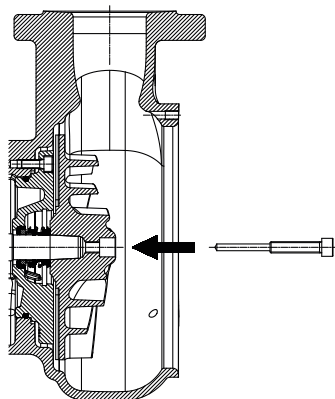





Fig. 23: Forcing screw

	NOTE
	The forcing screw is not included in the scope of supply. It can be ordered separately from KSB.

7.4.4 Removing the mechanical seal and motor section

	NOTE
	Special regulations apply to repair work on explosion-proof pump sets. Modifications or alteration of the pump set may affect explosion protection and are only permitted after consultation with the manufacturer.



	NOTE
	The motors of explosion-proof pump sets are supplied in "flameproof enclosure" type of protection. Any work on the motor section which could affect explosion protection, such as re-winding and repair work involving machining, must be inspected and approved by an approved expert or performed by the motor manufacturer. No modifications must be made to the internal configuration of the motor space. Repair work at the flameproof joints must only be performed in accordance with the manufacturer's instructions. Repairs in accordance with the values specified in IEC 60079-1, tables 1 and 2, are not permitted.



✓ The oil has been drained. (⇒ Section 7.2.2.1.4, Page 49)

1. Slide primary ring 433.02 along the shaft.
2. Undo and remove screws 914.74.
3. Take off discharge cover 163.
4. Remove mating ring 433.02 from discharge cover 163.
5. Remove circlip 932.03.
6. Remove primary ring 433.01.
7. Remove circlip 932.08.
8. Remove the assembly consisting of bearing housing 350 and rotor 818.
9. Remove circlip 932.04.
10. Pull bearing housing 350 off the rolling element bearing.
11. Remove mating ring 433.01 from bearing housing 350.
12. Remove circlip 932.02.
13. Remove rolling element bearing 320 (reinforced version) or 321.02 (standard version).
14. Pull off rolling element bearing 321.01.

7.5 Reassembling the pump set

7.5.1 General information/Safety regulations

	 WARNING
	Improper lifting/moving of heavy assemblies or components Personal injury and damage to property! <ul style="list-style-type: none"> ▷ Use suitable transport devices, lifting equipment and lifting tackle to move heavy assemblies or components.

	<div style="background-color: #FFD700; padding: 5px;">CAUTION</div> <p>Improper reassembly Damage to the pump!</p> <ul style="list-style-type: none"> ▷ Reassemble the pump (set) in accordance with the general rules of sound engineering practice. ▷ Use original spare parts only.
	<div style="background-color: #0070C0; color: white; padding: 5px;">NOTE</div> <p>Before reassembling the motor section, check that all joints relevant to explosion protection (flamepaths) are undamaged. Any components with damaged flamepaths must be replaced. Refer to the "Flamepaths" annex for the position of the flamepaths.</p>

Sequence Always reassemble the pump set in accordance with the corresponding general assembly drawing.

- Sealing elements**
- O-rings
 - Check O-rings for any damage and replace by new O-rings, if required.
 - Assembly adhesives
 - Avoid the use of assembly adhesives, if possible.

Tightening torques For reassembly, tighten all screws and bolts as specified in this manual.

7.5.2 Reassembling the pump section

7.5.2.1 Installing the mechanical seal

- The shaft surface must be absolutely clean and undamaged.
 - Immediately before installing the mechanical seal, wet the seal faces with a drop of oil.
 - For easier installation of the bellows-type mechanical seal, wet the inside diameter of the bellows with soapy water (not oil).
 - To prevent any damage to the rubber bellows, place a thin foil (of approximately 0.1+/-0.3 mm thickness) around the free shaft stub.
Slide the rotating assembly over the foil into its installation position. Then remove the foil.
 - ✓ The shaft and rolling element bearings have been properly fitted in the motor.
1. Push drive-end mechanical seal 433.01 on shaft 210 and secure it with circlip 932.03.
 2. Insert O-ring 412.15 into discharge cover 163. Press the discharge cover into casing 100. Then fasten discharge cover 163 with screws 914.74.
 3. Guide the pump-end mechanical seal 433.02 onto shaft 210.

For special mechanical seals with covered spring, tighten the socket head cap screw at the rotating assembly before fitting the impeller. Observe installation dimension A.

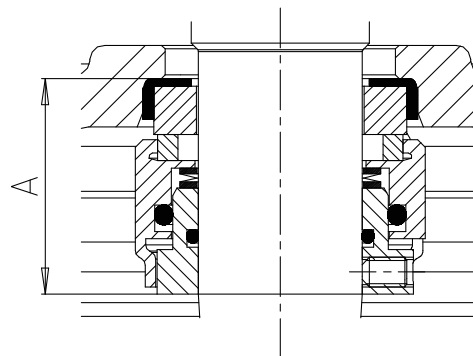


Fig. 24: Installation dimension A

Table 25: Installation dimension A

Pump size	Installation dimension A
	[mm]
All sizes	29

7.5.2.2 Fitting the impeller



NOTE

For bearing brackets with tapered fit make sure that the tapered fit of impeller and shaft is undamaged and installed free from grease.

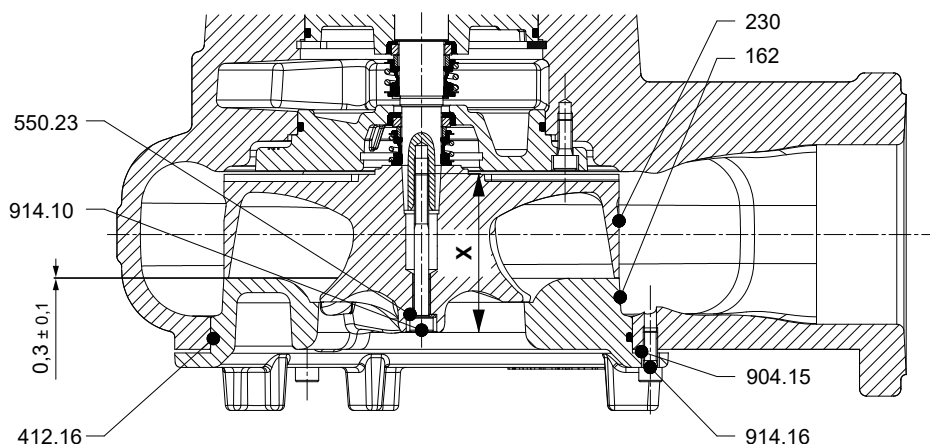


Fig. 25: Fitting the impeller, example impeller type D-max

Table 26: Minimum length of required eyebolt [mm]




Amarex	Suction nozzle DN		
	80	100	150
2 poles	65	90	-
4 poles	100	90	130

- Slide impeller 230 onto the shaft end and fasten it with impeller screw 914.10.
- Remove impeller screw 914.10 again.
- Screw in eyebolt M8 ¹¹⁾ instead of the impeller screw.
 - ⇒ Verify the minimum length of the eyebolt, see the corresponding table.
 - ⇒ If a different bolt length is used, insert shim(s) to establish contact with the impeller.
- Tighten the eyebolt to a maximum of 30 Nm.

¹¹⁾ Not included in KSB's scope of supply

5. Push on suction cover 162 until it rests against the impeller.
6. Suspend the pump set from the eyebolt¹¹⁾.
7. Screw in adjusting screws 904.15 until they abut against the pump casing.
8. Carefully lower down the pump set again.
9. Remove the suction cover.
10. Measure the height of screws 904.15 up to suction cover 162 and add 0.3 +/- 0.1 mm to the height of every screw.
11. Re-insert the suction cover. Fasten it with screws 914.16.
12. Suspend the pump set from the lifting equipment by the handle and rotate the impeller by hand to check that it rotates easily.
13. Undo and remove the eyebolt¹¹⁾.
14. Fit impeller screw 914.16. Tighten it to 30 Nm.

7.5.3 Reassembling the motor section

	<div data-bbox="496 741 1450 792" data-label="Section-Header"> <h4>NOTE</h4> </div> <p>Before reassembling the motor section, check that all joints relevant to explosion protection (flamepaths) are undamaged. Any components with damaged flamepaths must be replaced. Only use original spare parts made by KSB for explosion-proof pumps. Observe the flamepath positions specified in the Annex (Flamepaths on explosion-proof motors). Secure all screwed/bolted connections closing off the flameproof enclosure with a thread-locking agent (Loctite Type 243).</p>
	<div data-bbox="496 1014 1450 1070" data-label="Section-Header"> <h4> DANGER</h4> </div> <p>Wrong screws/bolts Explosion hazard!</p> <ul style="list-style-type: none"> ▸ Always use the original screws/bolts for assembling an explosion-proof pump set. ▸ Never use screws/bolts of different dimensions or of a lower property class.

7.5.4 Leak testing

After reassembly, the mechanical seal area/lubricant reservoir must be checked for leakage. The leak test is performed at the lubricant filler opening.

Observe the following values for leak testing:

- **Test medium:** compressed air
- **Test pressure:** 0.5 bar maximum
- **Test duration:** 2 minutes

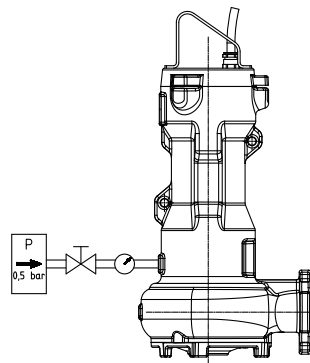


Fig. 26: Screwing in the testing device

1. Unscrew and remove the screw plug and joint ring of the lubricant reservoir.
2. Screw the testing device tightly into the lubricant filler opening.
3. Carry out the leak test with the values specified above.
The pressure must not drop during the test period.
If the pressure does drop, check the seals and screwed connections.
Repeat the leak test.
4. If the leak test has been successful, fill in the lubricant.

7.5.5 Checking the connection of motor/power supply

Check the power cables after reassembly. (⇒ Section 7.2.1, Page 46)

7.6 Tightening torques

Table 27: Tightening torques

Thread	[Nm]
M8	17
M10	35
Impeller screw M8	30
Screw plug 903.03	23

7.7 Spare parts



NOTE

For explosion-proof pump sets only original spare parts or parts authorised by the manufacturer must be used.

7.7.1 Ordering spare parts

Always quote the following data when ordering replacement or spare parts:

- Order number
- Order item number
- Type series
- Size
- Year of construction
- Motor number

Refer to the name plate for all data.

Also specify the following data:

- Part number and description (⇒ Section 9.1, Page 63)
- Quantity of spare parts
- Shipping address
- Mode of dispatch (freight, mail, express freight, air freight)

7.7.2 Recommended spare parts stock for 2 years' operation to DIN 24296

Table 28: Quantity of spare parts for recommended spare parts stock for 4000 operating hour or one year's continuous duty

Part No.	Description	Number of pumps (including stand-by pumps)						
		2	3	4	5	6 and 7	8 and 9	10 and more
300	Bearings (set)	1	1	2	2	2	3	30 %
433	Mechanical seals (set)	1	1	2	2	2	3	30 %
412	O-rings (set)	1	1	2	2	2	3	30 %
900	Bolts/screws (set)	1	1	2	2	2	3	30 %

Table 29: Quantity of spare parts for recommended spare parts stock for 5 years' continuous duty


Part No.	Description	Number of pumps (including stand-by pumps)						
		2	3	4	5	6 and 7	8 and 9	10 and more
230	Impeller	1	1	2	2	2	3	30 %
300	Bearings (set)	2	2	4	4	4	6	50 %
433	Mechanical seals (set)	2	2	4	4	4	6	50 %
412	O-rings (set)	2	2	4	4	4	6	50 %
834	Cable gland	1	1	2	2	2	3	30 %
900	Bolts/screws (set)	2	2	4	4	4	6	50 %

7.7.3 Spare parts sets

Table 30: Spare parts sets

Number of spare parts set		Part No.	Description
99-19	900	550.23	Disc
		592	Shim
		903.03	Screw plug
		904.15	Grub screw
		914.01/.04/.10/.16/.20/.26/.74/.83	Hexagon socket head cap screw
	412	411.03	Joint ring
		412.01/.02/.07/.15/.16/.47	O-ring
	433	433.01/.02	Mechanical seal
		932.03	Circlip
	300	320, 321.01/.02	Rolling element bearing
		932.02/.04	Circlip

8 Trouble-shooting

	⚠ WARNING
	Improper work to remedy faults Risk of injury! <p>► For any work performed to remedy faults, observe the relevant information given in this operating manual and/or in the product literature provided by the accessories manufacturer.</p>

If problems occur that are not described in the following table, consultation with the KSB service is required.

- A** Pump is running, but does not deliver
- B** Pump delivers insufficient flow rate
- C** Excessive current/power input
- D** Insufficient discharge head
- E** Vibrations and noise during pump operation

Table 31: Trouble-shooting

A	B	C	D	E	Possible cause	Remedy
-	X	-	-	-	Pump delivers against an excessively high pressure.	Re-adjust to duty point.
-	X	-	-	-	Gate valve in the discharge line is not fully open.	Fully open the gate valve.
-	-	X	-	X	Pump running in off-design conditions (part load / overload)	Check the pump's operating data.
X	-	-	-	-	Pump and/or piping not completely vented	Vent by lifting the pump off the duckfoot bend and lowering it again.
X	-	-	-	-	Pump intake clogged by deposits	Clean the intake, pump components and lift check valve.
-	X	-	X	X	Inlet line or impeller clogged	Remove deposits in the pump and/or piping.
-	-	X	-	X	Dirt/fibres in the clearance between the casing wall and impeller; sluggish pump rotor.	Check whether the impeller can be easily rotated. Clean the impeller if required.
-	X	X	X	X	Wear of internal parts	Replace worn parts by new ones.
X	X	-	X	-	Defective riser (pipe and sealing element)	Replace defective riser pipes, replace sealing elements.
-	X	-	X	X	Impermissible air or gas content in the fluid handled	Contact the manufacturer.
-	-	-	-	X	System-induced vibrations	Contact the manufacturer.
-	X	X	X	X	Wrong direction of rotation	Check the electrical connection of motor and control system (if any).
-	-	X	-	-	Wrong supply voltage	Check the power cable. Check the cable connections. Check the voltage in the control cabinet.
X	-	-	-	-	Motor is not running because of lack of voltage.	Check the electrical installation. Contact the energy supplier.
X	-	X	-	-	Motor winding or power cable are defective.	Replace by new original KSB parts or contact the manufacturer.
-	-	-	-	X	Defective rolling element bearing	Contact the manufacturer.
-	X	-	-	-	Water level lowered too much during operation	Check level control equipment.
X	-	-	-	-	Temperature control device monitoring the winding has tripped the pump as a result of excessive winding temperatures.	The motor will restart automatically once it has cooled down (version US).

A	B	C	D	E	Possible cause	Remedy
X	-	-	-	-	Temperature limiter (explosion protection) has tripped the pump as a result of the permissible winding temperature being exceeded.	Have cause determined and eliminated by personnel trained for equipment installed in potentially explosive atmospheres.
X	-	-	-	-	Motor has been tripped by leakage monitor.	Have cause determined and eliminated by qualified and trained personnel.
-	X	-	X	-	For star-delta starting: Motor runs in star configuration only.	Check star-delta contactor.

9 Related Documents

9.1 General drawings with list of components

9.1.1 General assembly drawings for version US

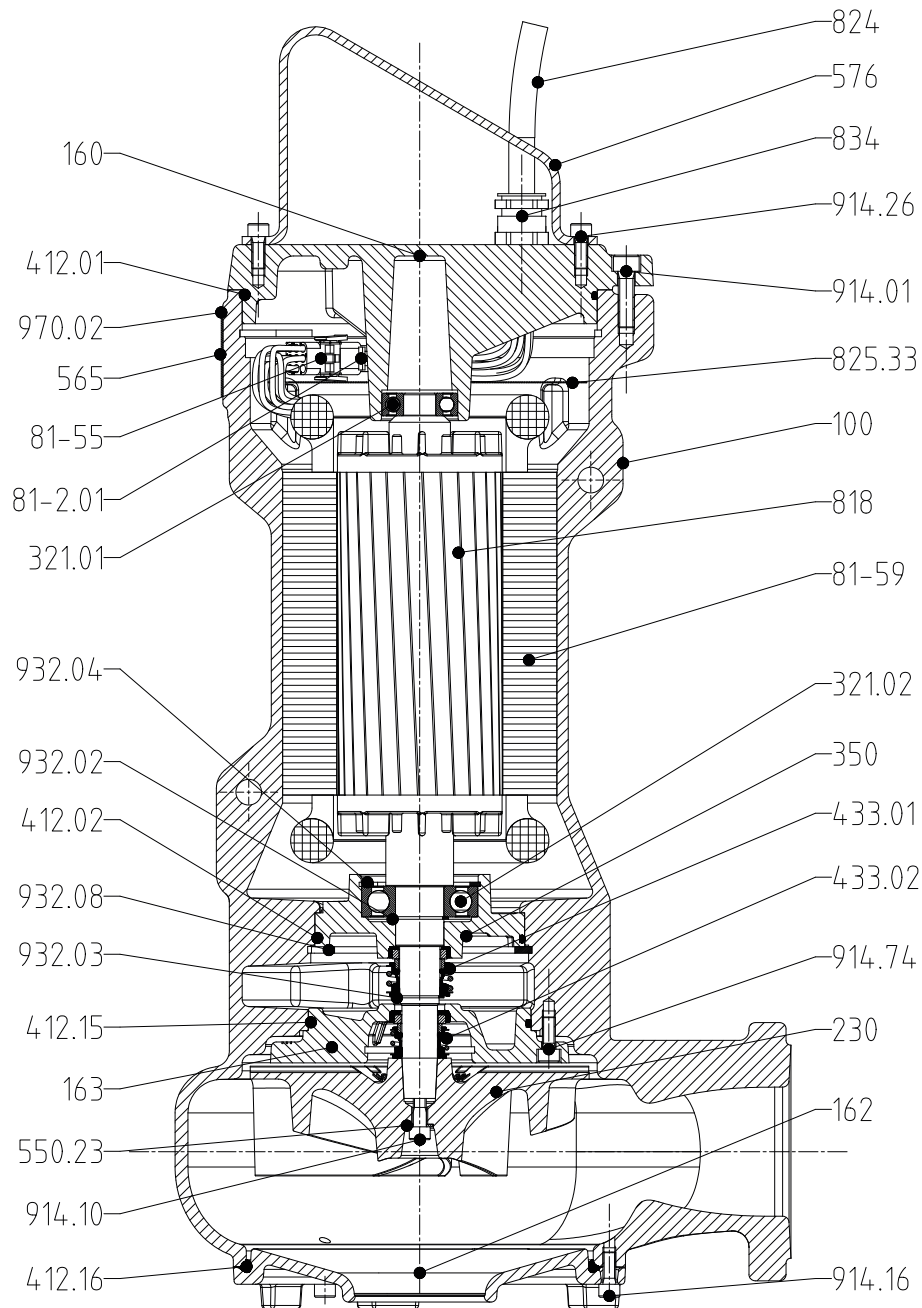


Fig. 27: General assembly drawing for version US, with impeller type F-max

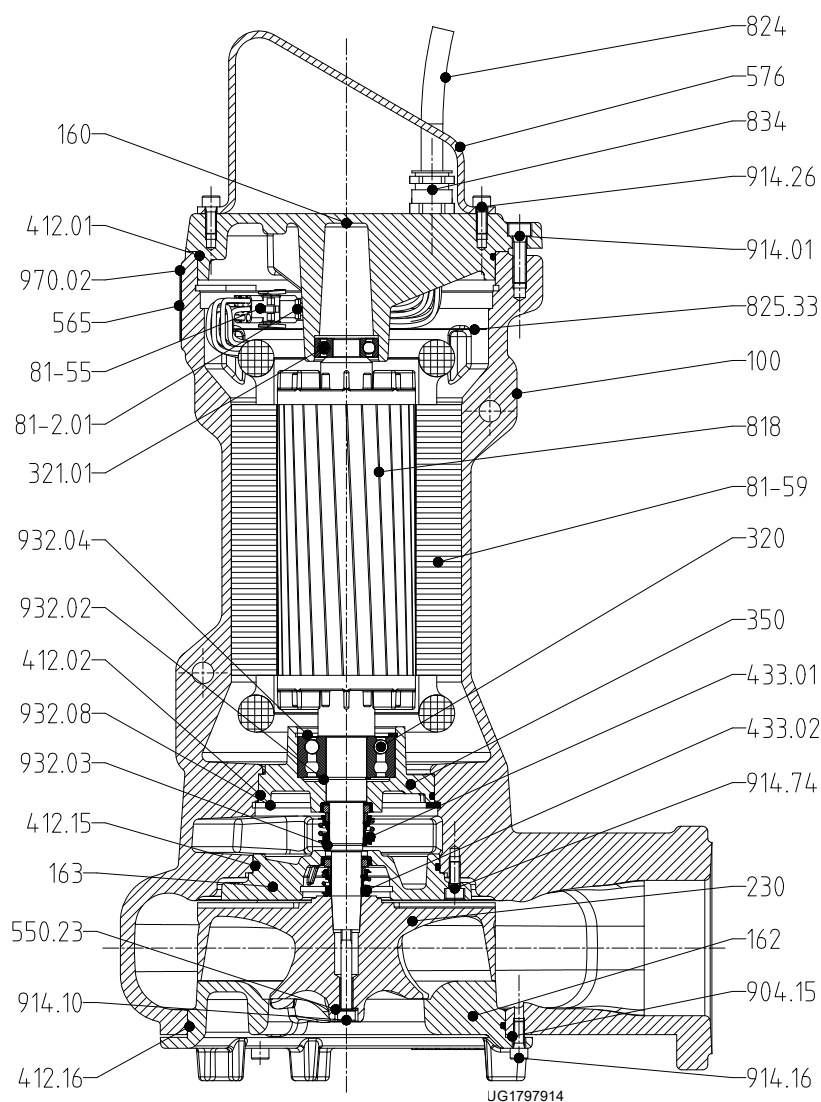


Fig. 28: General assembly drawing for version US, with impeller type D-max

Table 32: List of components

Part No.	Description	Part No.	Description
100	Casing	576	Handle
160	Cover	81-2.01	Plug
162	Suction cover	81-55	Socket
163	Discharge cover	81-59	Stator
230	Impeller	818	Rotor
320 ¹²⁾	Rolling element bearing	824	Cable
321.01/.02 ¹³⁾	Radial ball bearing	825.33	Cable guard
350	Bearing housing	834	Cable gland
412.01/.02/.15/.16	O-ring	904.15 ¹²⁾	Grub screw
433.01/.02	Mechanical seal	914.01/.10/.16/.26/.74	Hexagon socket head cap screw
550.23	Disc	932.02/.03/.04/.08	Circlip
565	Rivet	970.02	Label/plate

¹²⁾ Only used for version with impeller type D-max

¹³⁾ Only used for version with impeller type F-max

9.1.2 General assembly drawing for version YS

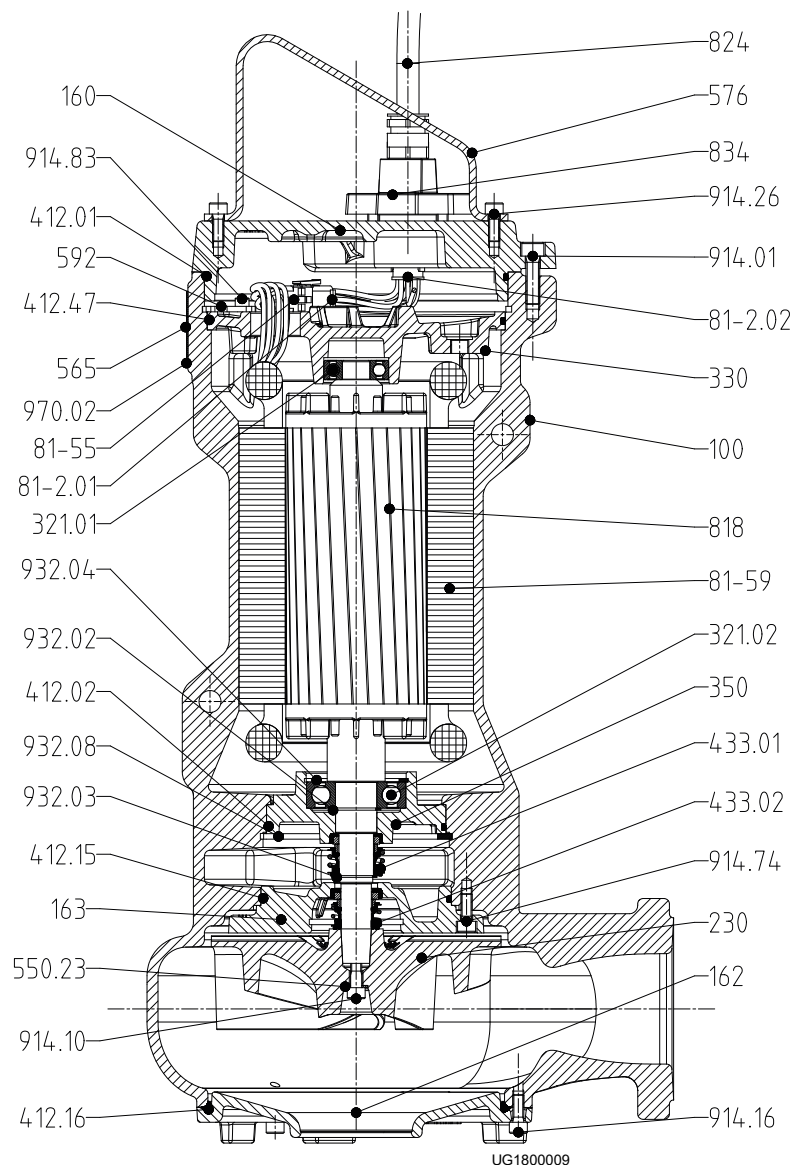


Fig. 29: General assembly drawing for version YS, impeller type F-max

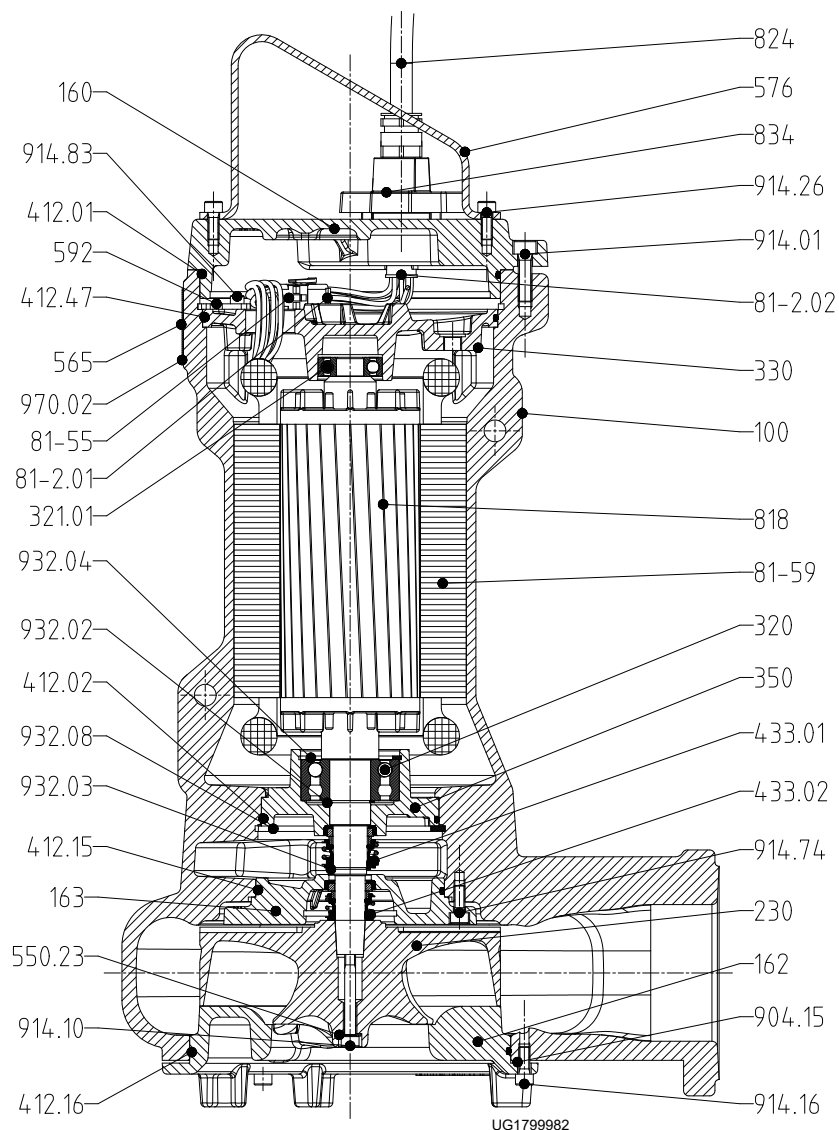


Fig. 30: General assembly drawing for version YS, impeller type D-max

Table 33: List of components

Part No.	Description	Part No.	Description
100	Casing	576	Handle
160	Cover	592	Plug
162	Suction cover	81-2.01/.02	Plug
163	Discharge cover	81-55	Socket
230	Impeller	81-59	Stator
320 ¹⁴⁾	Rolling element bearing	818	Rotor
321.01/.02 ¹⁵⁾	Radial ball bearing	824	Cable
330	Bearing bracket	834	Cable gland
350	Bearing housing	904.15 ¹⁴⁾	Grub screw
412.01/.02/.15/.16/.47	O-ring	914.01/.10/.16/.26/.74/.83	Hexagon socket head cap screw
433.01/.02	Mechanical seal	932.02/.03/.04/.08	Circlip
550.23	Disc	970.02	Label/plate
565	Rivet		

¹⁴⁾ Only used for version with impeller type D-max

¹⁵⁾ Only used for version with impeller type F-max

9.2.1 Exploded view of Amarex F-max, version US

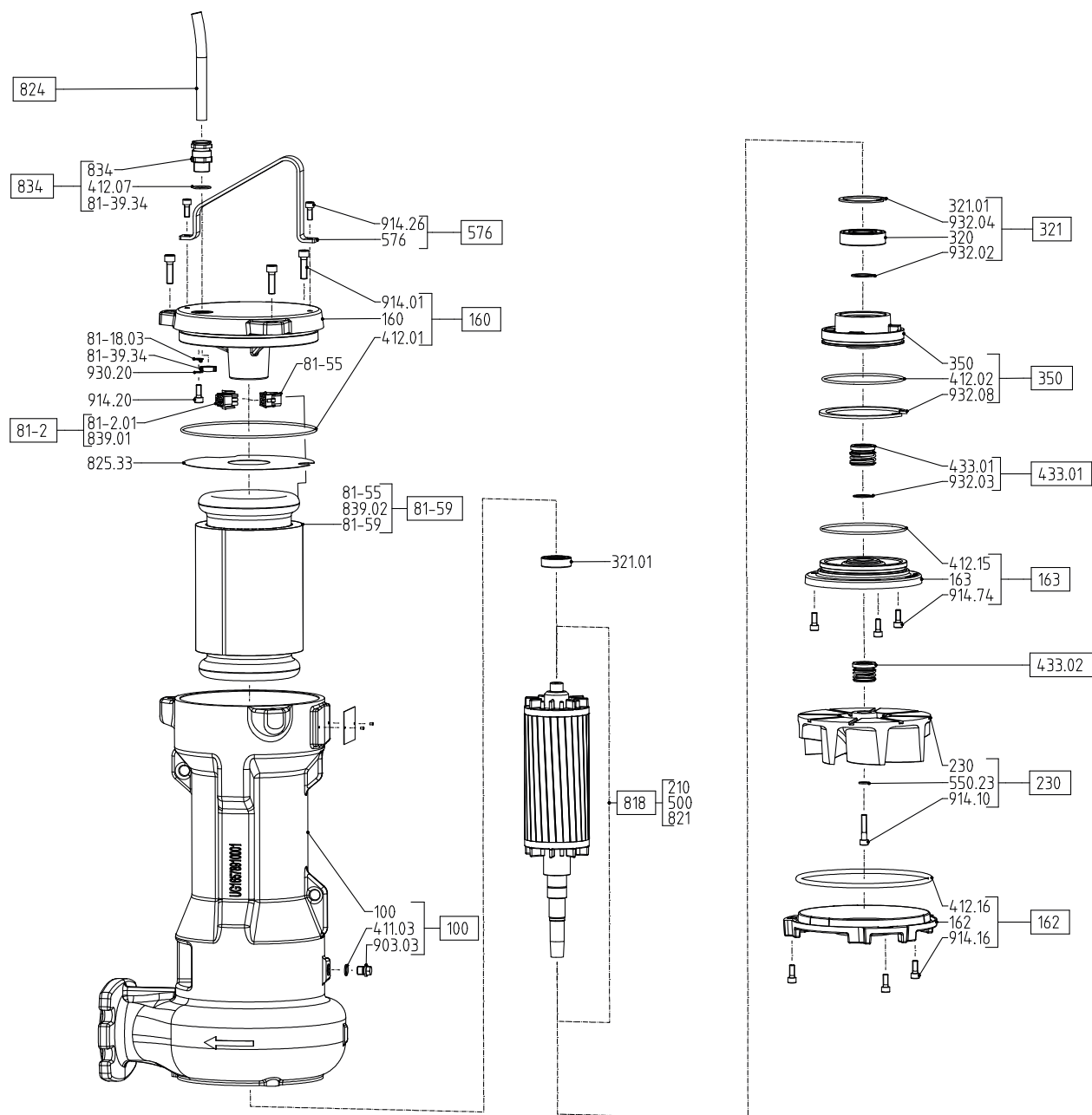


Fig. 31: Exploded view of Amarex F-max, version US

9.2.2 Exploded view of Amarex D-max, version US

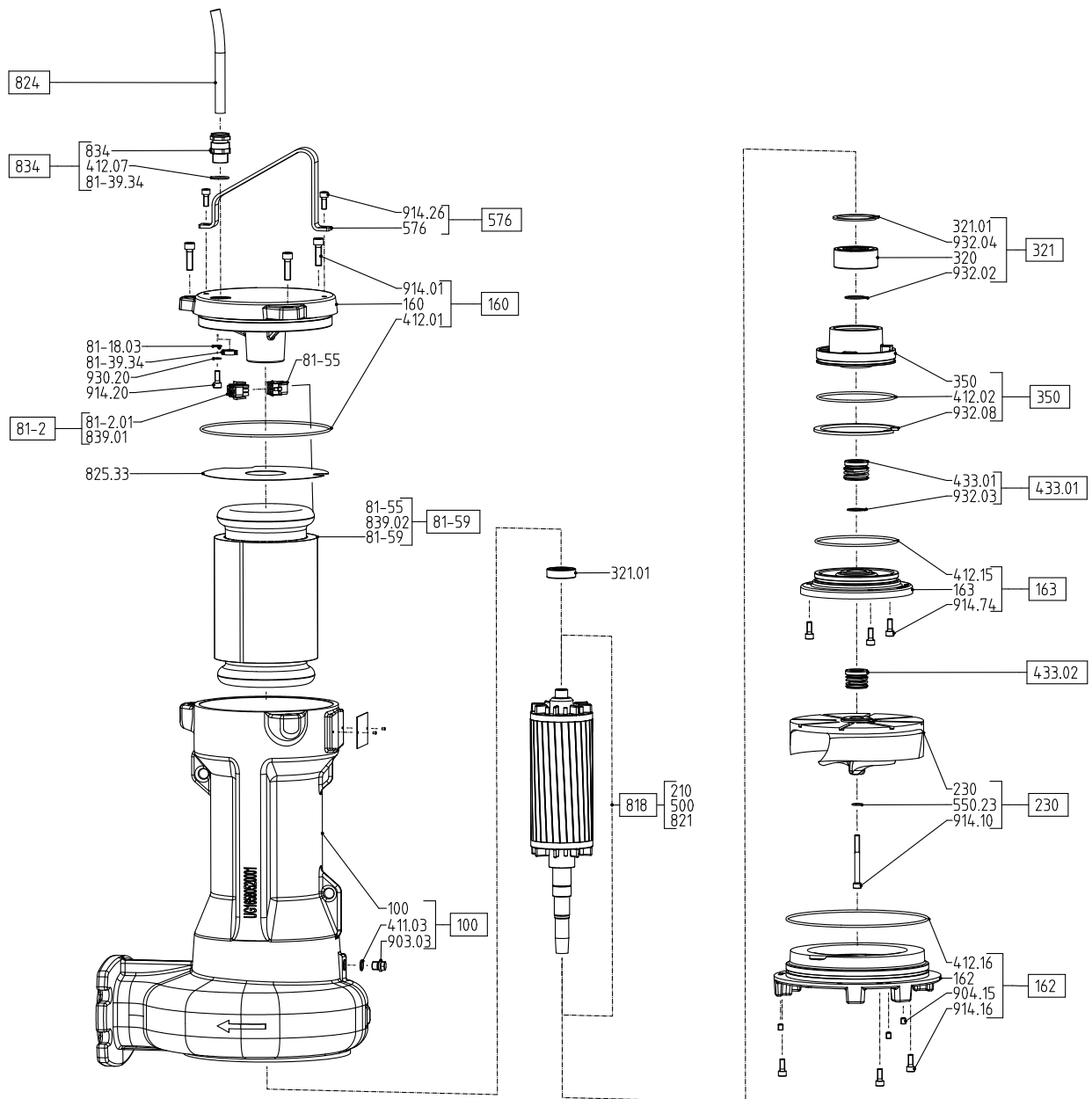
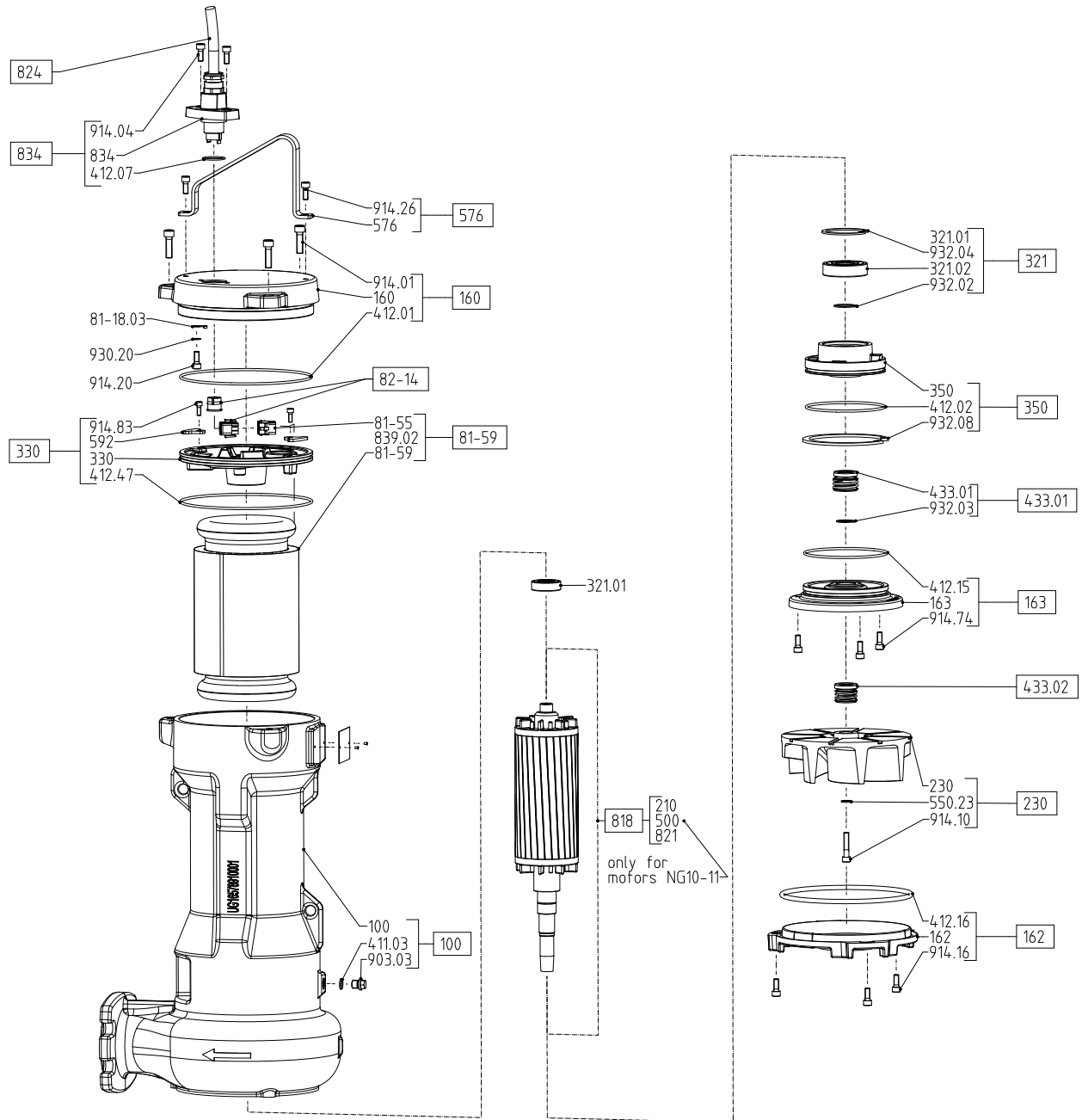


Fig. 32: Exploded view of Amarex D-max, version US

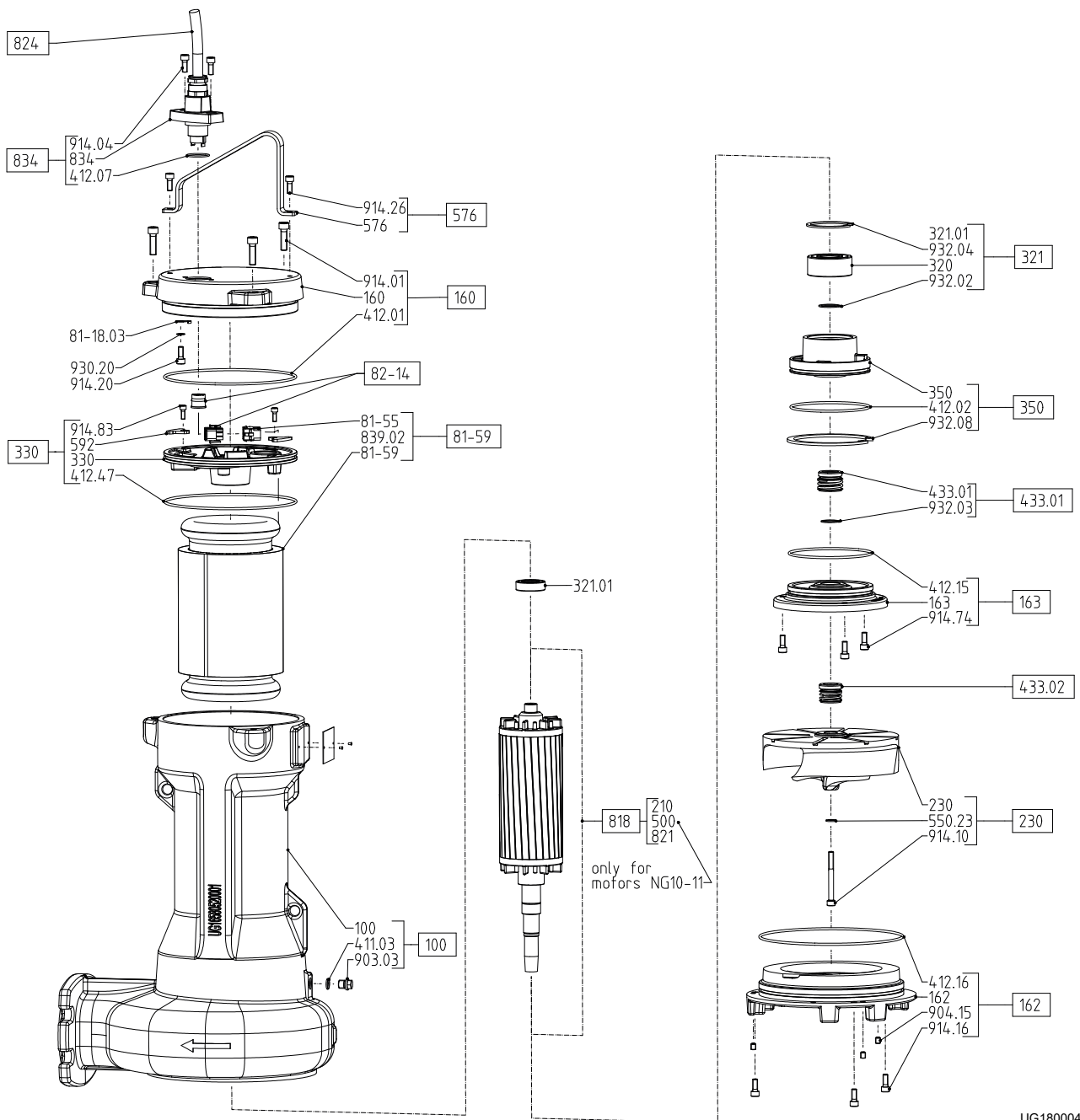
9.2.3 Exploded view of Amarex F-max, version YS



UG1800384

Fig. 33: Exploded view of Amarex F-max, version YS

9.2.4 Exploded view of Amarex D-max, version YS



UG1800041

Fig. 34: Exploded view of Amarex D-max, version YS

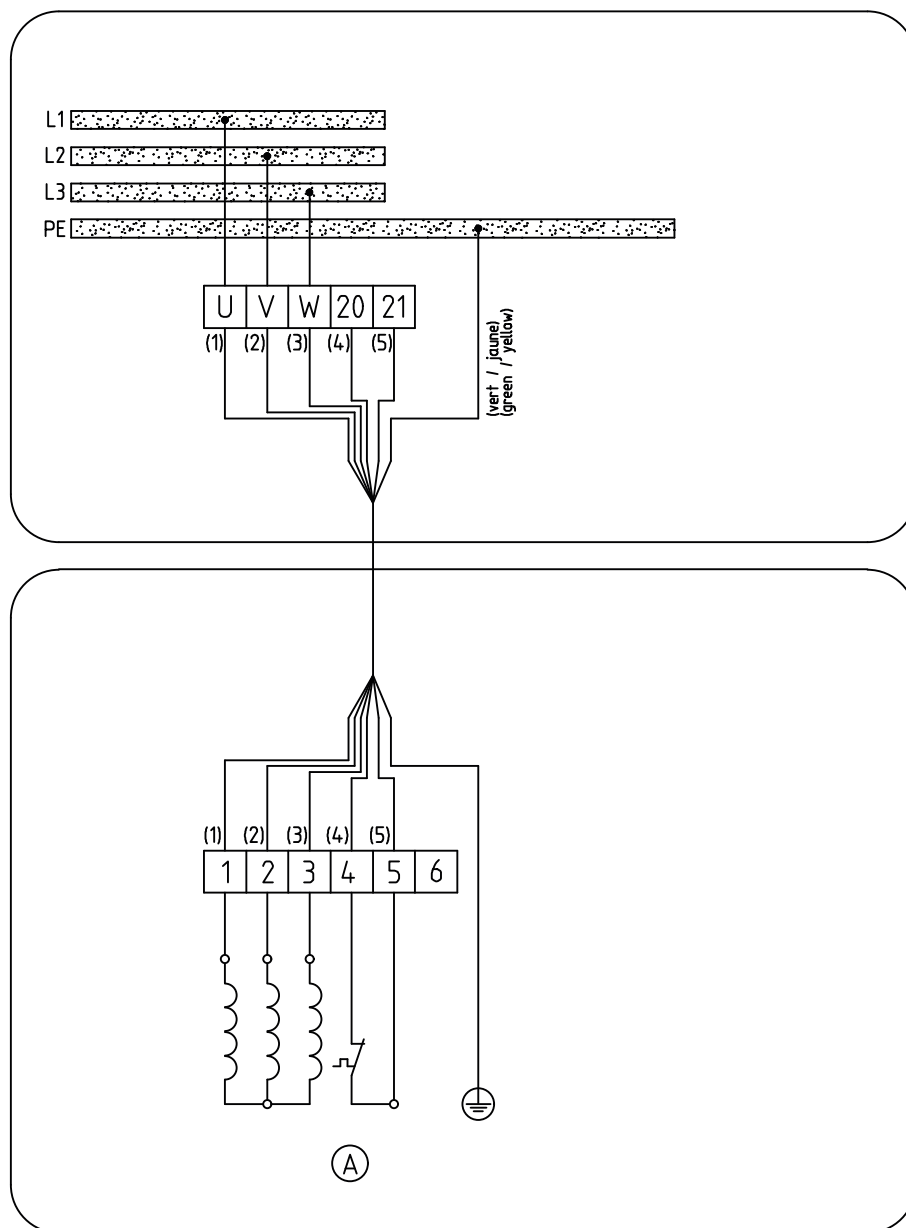
9.2.5 List of components in the exploded views

Table 34: List of components

Part No.	Description	Part No.	Description
100	Casing	500	Ring
113	Intermediate casing	550	Disc
162	Suction cover	561	Grooved pin
182	Feet	69-6	Temperature sensor
210	Shaft	69-16	Leakage sensor
23-7	Impeller body	81-2.01	Plug
230	Impeller	81-59	Stator
321.01/.02	Radial ball bearing	82-14	Power cable conversion kit
330	Bearing bracket	818	Rotor
355	Bearing bracket housing	821	Rotor core pack
410	Profile seal	834	Cable gland
411	Joint ring	99-9	Set of sealing elements
412.01/.02/.03/.04/.05	O-ring	903	Screw plug
433.01/.02	Mechanical seal	904	Grub screw
476	Mating ring carrier	914.01/.02/.03/.04/.06	Hexagon socket head cap screw
59-17	Shackle	932.01/.02/.03/.04	Circlip

9.3 Wiring diagrams

9.3.1 Power cable 4G1.5 + 2×1



UG1894523

Fig. 35: Power cable, 4G1.5 + 2×1

Ⓐ	Motor temperature
---	-------------------

9.3.2 Power cable 7G1.5

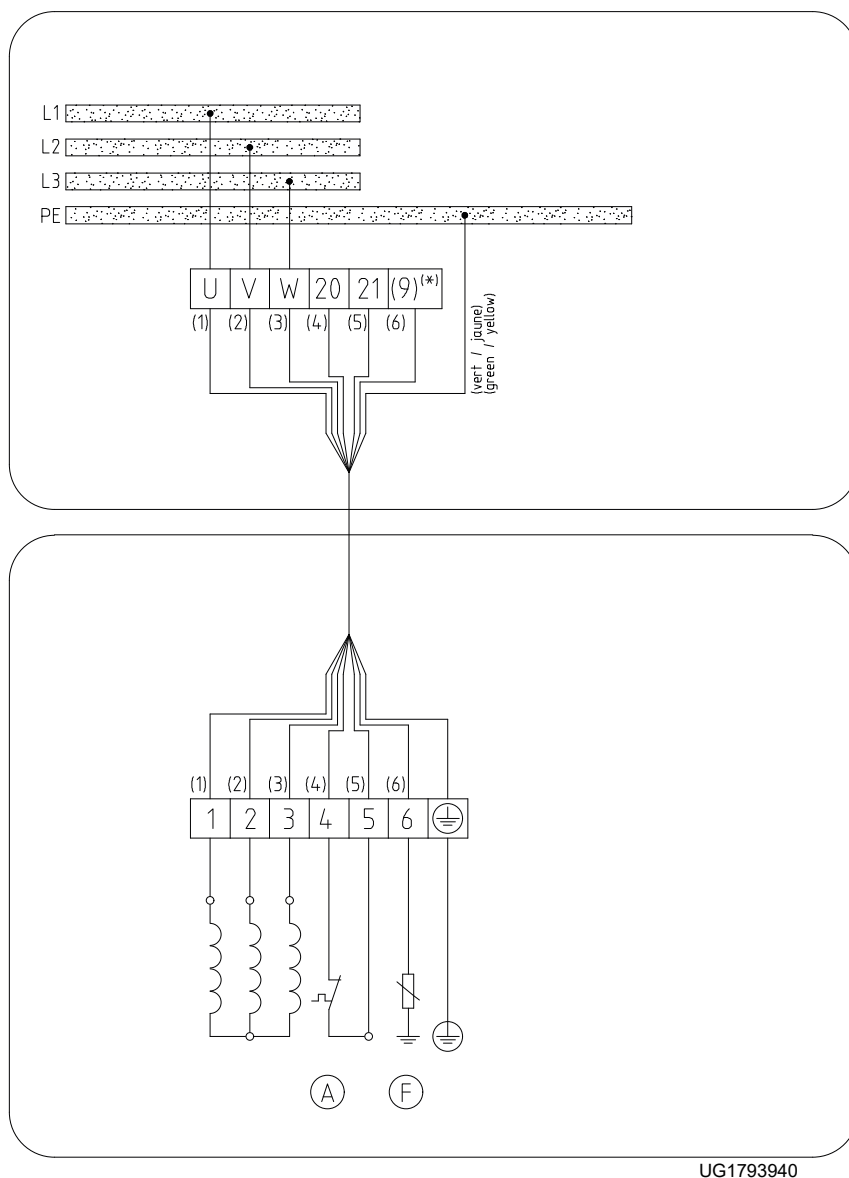
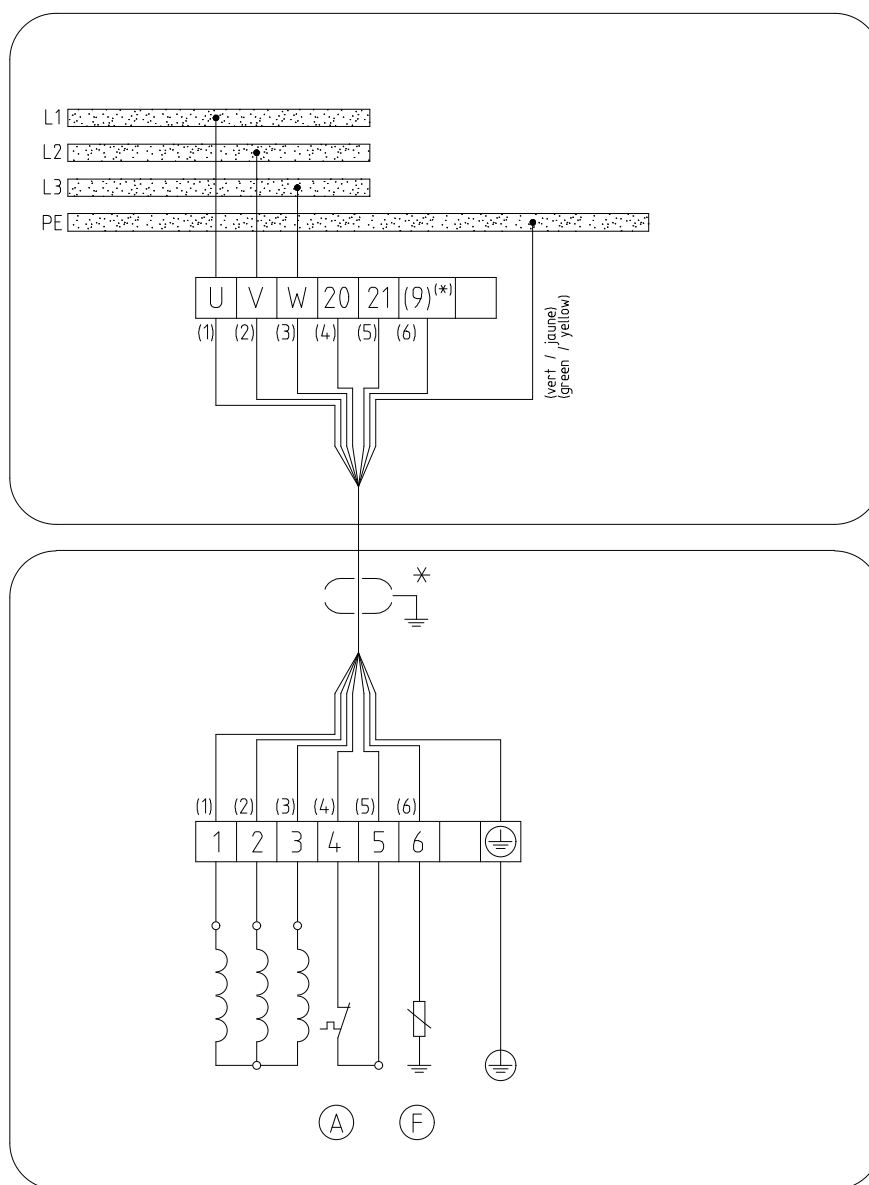


Fig. 36: Wiring diagram, 7G1.5

(A)	Motor temperature
(F)	Leakage sensor (optional)
(*)	

9.3.3 Power cable 8G1.5

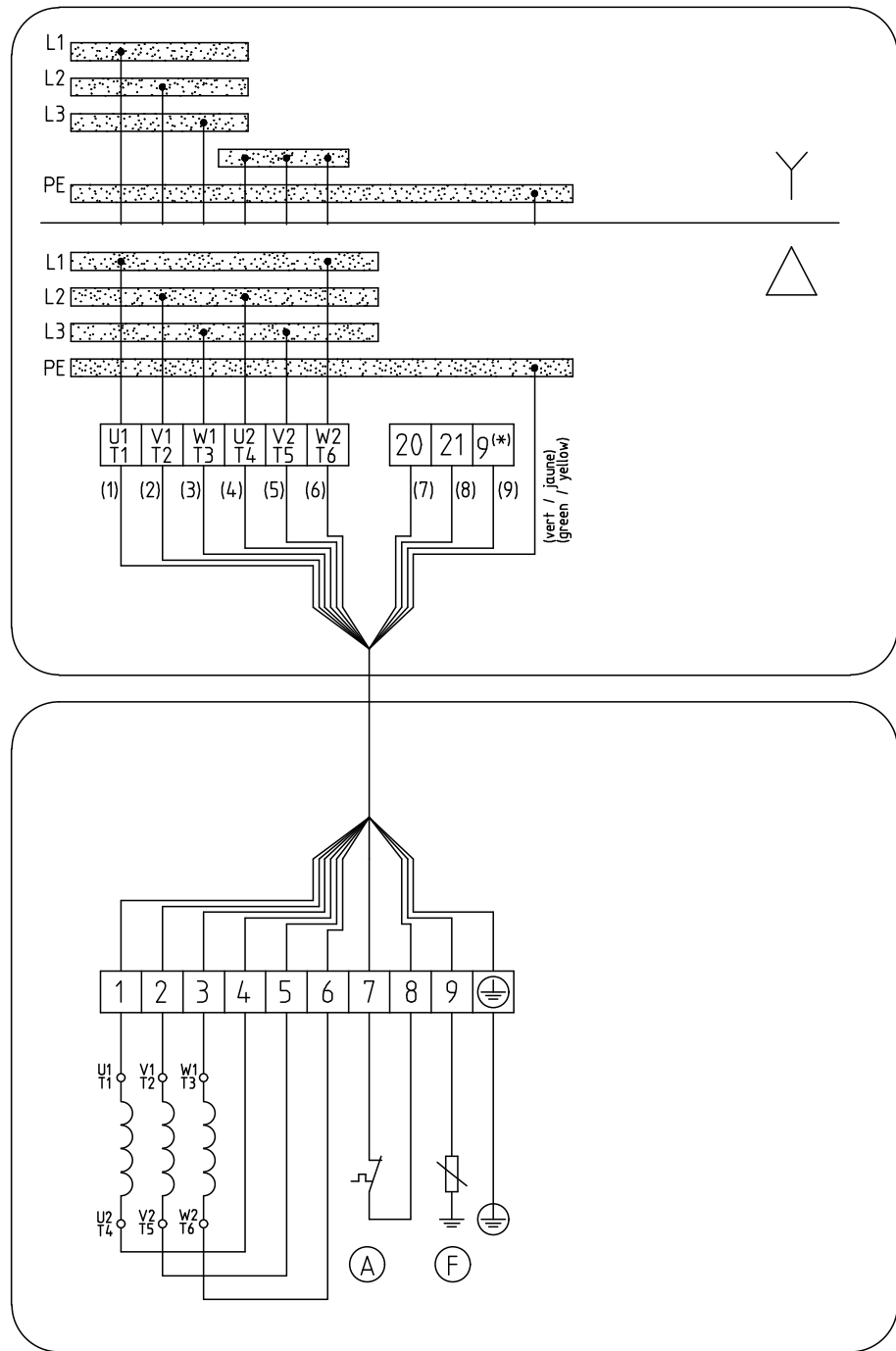


UG1795353

Fig. 37: Wiring diagram, 8G1.5

*	Shielded cable option
(A)	Motor temperature
(F)	Leakage sensor (optional)
(*)	

9.3.4 Power cable 7G1.5 + 3×1 or 7G2.5 + 3×1

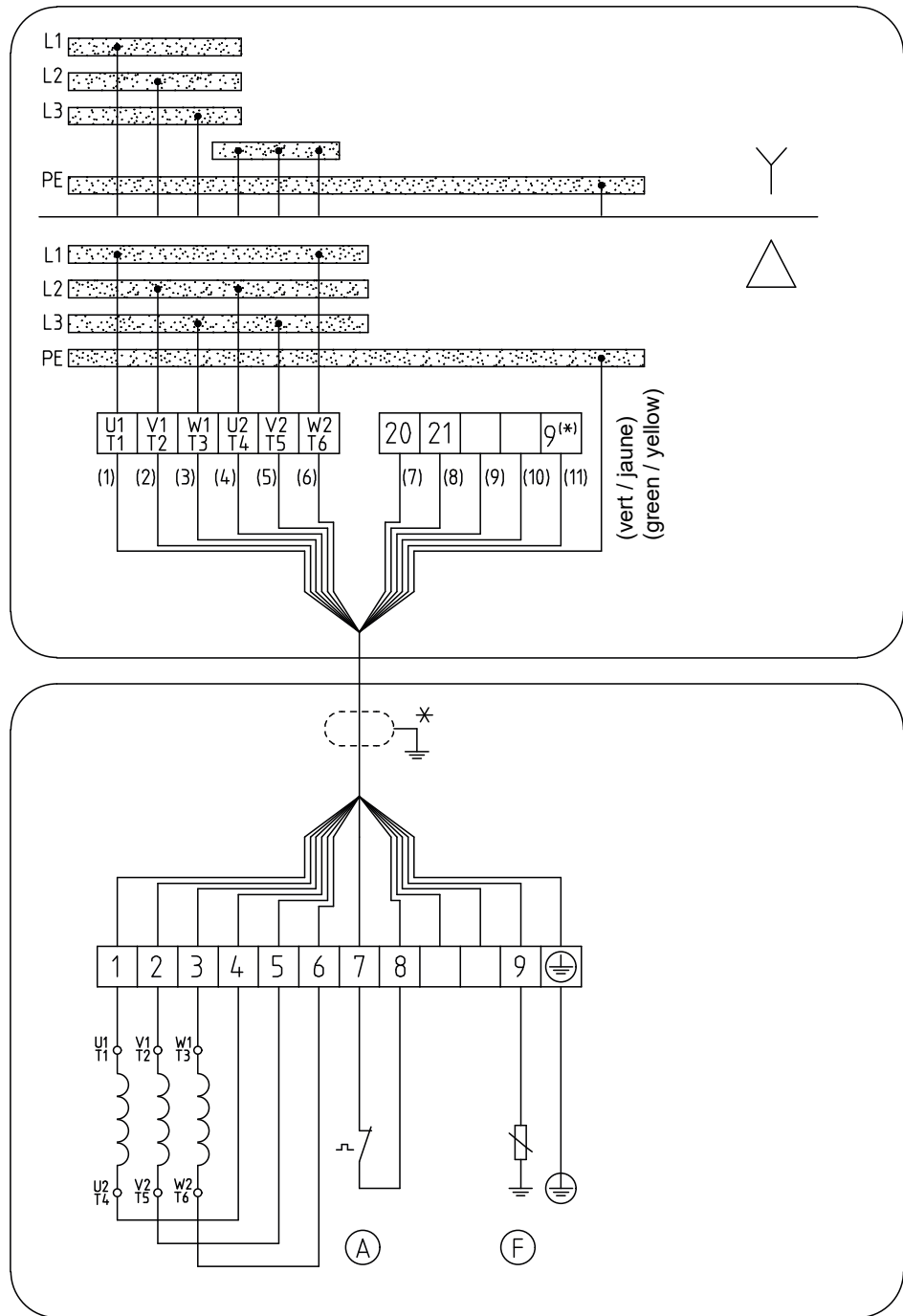


UG1795605

Fig. 38: Wiring diagram, 7G1.5 + 3×1 or 7G2.5 + 3×1

Ⓐ	Motor temperature
Ⓕ	Leakage sensor (optional)
(*)	

9.3.5 Power cable 12G1.5 or 12G2.5



UG1795620

Fig. 39: Wiring diagram, 12G1.5 or 12G2.5

*	Shielded cable option
(A)	Motor temperature
(F)	Leakage sensor (optional)
(*)	

9.4 Flamepaths on explosion-proof motors

This illustration applies to the following motor sizes:

14C 2 ... 29C 2

23F 2 ... 40F 2

12C 4
17F 4 ... 23F 4

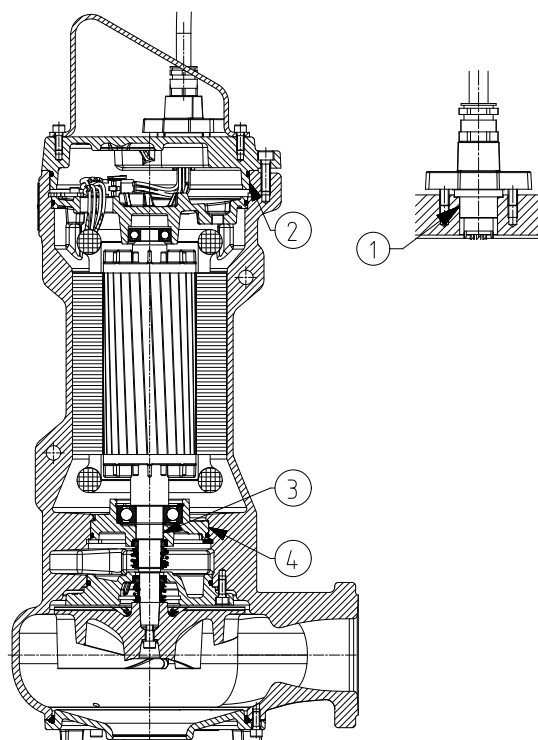


Fig. 40: Overview of flamepaths

Table 35: Technical data

		Cable entry	Cover	Shaft	Pump casing
Flamepath number		1	2	3	4
Length of flamepath [mm]		≥ 12,5	≥ 12,5	≥ 12,5	≥ 12,5
Inside diameter (drilled hole) [mm]		32	174	30	120
Outside diameter (shaft) [mm]		32	174	29,9	120
Tolerance ISO inside diameter		H8	H7	-	H8
Tolerance ISO outside diameter		-	g6	-	g6
Tolerance in µm inside diameter to DIN ISO 286/2	Maximum	39	40	-	54
	Minimum	0	0	-	0
Tolerance in µm outside diameter to DIN ISO 286/2	Maximum	-	-14	-	-12
	Minimum	-	-39	-	-34
Tolerance in µm inside diameter	Maximum	-	-	20	-
	Minimum	-	-	0	-
Tolerance in µm outside diameter	Maximum	-25	-	-60	-
	Minimum	-75	-	-80	-

This illustration applies to the following motor sizes:

35C 2 ... 60C 2

49F 2 ... 84F 2

21C 4 ... 45C 4

35F 4 ... 77F 4

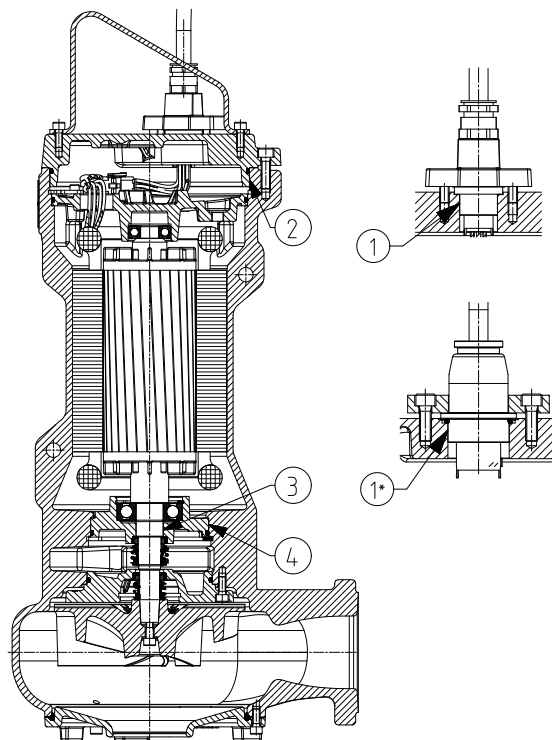


Fig. 41: Overview of flamepaths

Table 36: Technical data

		Cable entry	Cover	Shaft	Pump casing
Flamepath number		1	2	3	4
Length of flamepath [mm]		≥ 12,5	≥ 12,5	≥ 12,5	≥ 12,5
Inside diameter (drilled hole) [mm]		32	220	30	130
Outside diameter (shaft) [mm]		32	220	29,9	130
Tolerance ISO inside diameter		H8	H7	-	H8
Tolerance ISO outside diameter		-	g6	-	g6
Tolerance in µm inside diameter to DIN ISO 286/2	Maximum	39	46	-	63
	Minimum	0	0	-	0
Tolerance in µm outside diameter to DIN ISO 286/2	Maximum	-	-15	-	-14
	Minimum	-	-44	-	-39
Tolerance in µm inside diameter	Maximum	-	-	20	-
	Minimum	-	-	0	-
Tolerance in µm outside diameter	Maximum	-25	-	-60	-
	Minimum	-75	-	-80	-

This illustration applies to the following motor sizes:

35C 2 ... 60C 2

49F 2 ... 84F 2

21C 4 ... 45C 4

35F 4 ... 77F 4

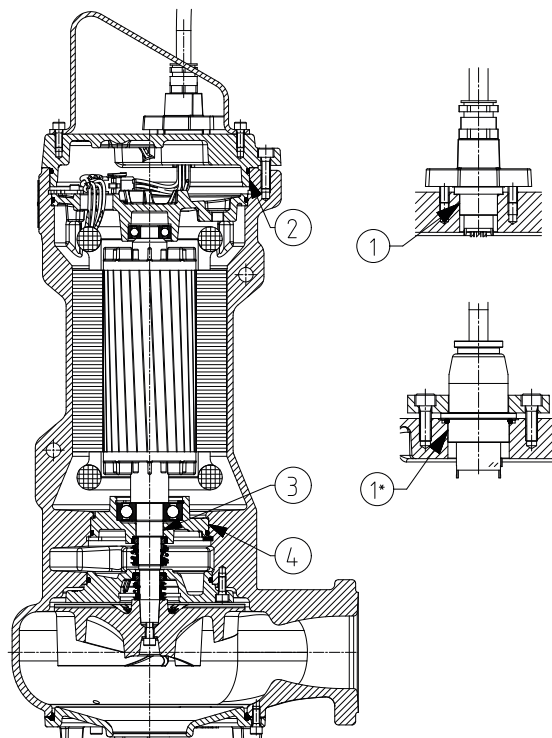


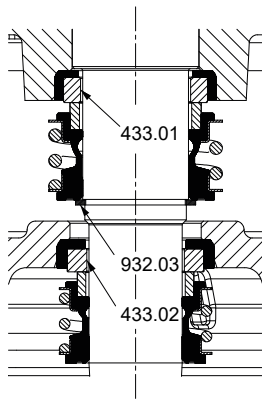
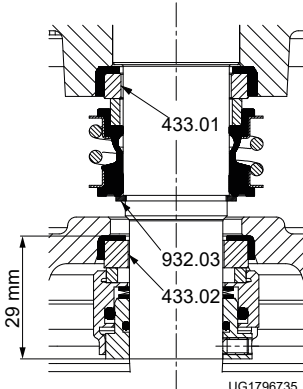
Fig. 42: Overview of flamepaths

Table 37: Technical data

		Cable entry	Cover	Shaft	Pump casing
Flamepath number		1	2	3	4
Length of flamepath [mm]		≥ 12,5	≥ 12,5	≥ 12,5	≥ 12,5
Inside diameter (drilled hole) [mm]		52	220	30	130
Outside diameter (shaft) [mm]		52	220	29,9	130
Tolerance ISO inside diameter		H8	H7	-	H8
Tolerance ISO outside diameter		-	g6	-	g6
Tolerance in µm inside diameter to DIN ISO 286/2	Maximum	46	46	-	63
	Minimum	0	0	-	0
Tolerance in µm outside diameter to DIN ISO 286/2	Maximum	-	-15	-	-14
	Minimum	-	-44	-	-39
Tolerance in µm inside diameter	Maximum	-	-	20	-
	Minimum	-	-	0	-
Tolerance in µm outside diameter	Maximum	-25	-	-60	-
	Minimum	-75	-	-80	-

9.5 Sectional drawings of the mechanical seal

Table 38: Sectional drawings of the mechanical seal

Part No.	Description	Sectional drawing
Mechanical seal (bellows-type mechanical seal)		
433.01	Mechanical seal (bellows-type mechanical seal)	
932.03	Circlip	
433.02	Mechanical seal (bellows-type mechanical seal)	
Mechanical seal with covered springs		
433.01	Mechanical seal (bellows-type mechanical seal)	
932.03	Circlip	
433.02	Mechanical seal (mechanical seal with covered springs, HJ)	

10 Certificate of Decontamination

Type:
Order number /
Order item number¹⁶:
Delivery date:
Application:
Fluid handled¹⁶:

Please tick where applicable¹⁶:


☐

Corrosive


☐

Oxidising


☐

Flammable


☐

Explosive


☐

Hazardous to health


☐

Seriously hazardous to health


☐

Toxic


☐

Radioactive


☐

Bio-hazardous


☐

Safe

Reason for return:¹⁶:
Comments:
.....

The product / accessories have been carefully drained, cleaned and decontaminated inside and outside prior to dispatch / placing at your disposal.

We herewith declare that this product is free from hazardous chemicals and biological and radioactive substances.

For mag-drive pumps, the inner rotor unit (impeller, casing cover, bearing ring carrier, plain bearing, inner rotor) has been removed from the pump and cleaned. In cases of containment shroud leakage, the outer rotor, bearing bracket lantern, leakage barrier and bearing bracket or intermediate piece have also been cleaned.

For canned motor pumps, the rotor and plain bearing have been removed from the pump for cleaning. In cases of leakage at the stator can, the stator space has been examined for fluid leakage; if fluid handled has penetrated the stator space, it has been removed.

- ☐ No special safety precautions are required for further handling.
☐ The following safety precautions are required for flushing fluids, fluid residues and disposal:

.....
.....

We confirm that the above data and information are correct and complete and that dispatch is effected in accordance with the relevant legal provisions.

.....
Place, date and signature

.....
Address

.....
Company stamp

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KSB SE & Co. KGaA

Johann-Klein-Straße 9 • 67227 Frankenthal (Germany)

Tel. +49 6233 86-0

www.ksb.com