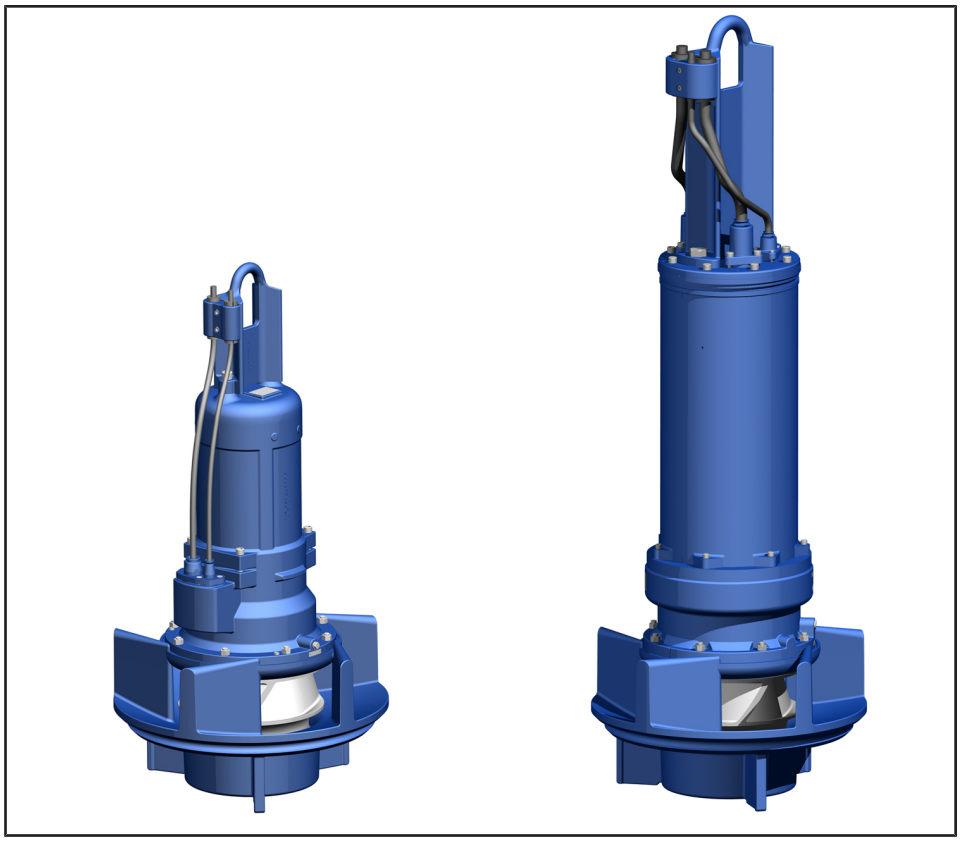
Submersible Pump in Discharge Tube

Amacan K

60 Hz

General Arrangement Drawings



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General Arrangement Drawings Amacan K

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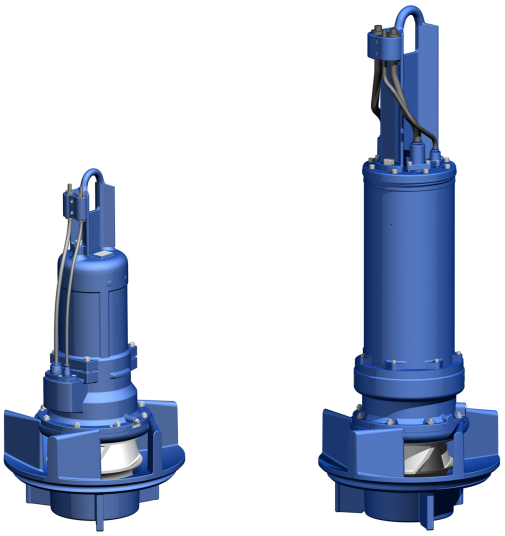
Submersible pumps in discharge tubes

Amacan K



Designation

Example: Amacan K 800-400 / 50 8 UN G - IE3

Key to the designation

Code	Description	
Amacan	Type series	
K	Impeller type	
	K	Channel impeller
800	Nominal diameter of the discharge tube [mm]	
400	Nominal impeller diameter [mm]	
50	Motor size	
8	Number of motor poles	
UN	Motor version	
	UE/UN	Without explosion protection
	XE/XN	Explosion-proof to NEC 500
G	Material variant	
	G	Impeller made of gray cast iron, standard design
	G1	Like G, with impeller made of duplex stainless steel
IE3	Motor efficiency classification[1]	
	-[2]	No efficiency classification
	IE3	Premium Efficiency

Selection information

Information for pump selection

The guaranteed point of submersible pumps in discharge tubes is measured at a head of 1.65 ft [0.5 m] above the motor. The documented characteristic curves refer to this data. This must be taken into account when calculating system losses. The indicated heads and performance data apply to pumped fluids with a density ρ = 7.48 lbs/ft³ [1 kg/dm³] and a kinematic viscosity v of up to 20 mm²/s.

- Adjust the power input to the density of the fluid handled:
  P_2 (required) = ρ [kg/dm³] (fluid handled) × P_2 (documented)
- Select the operating point with the largest power input within an operating range. Select a motor size providing a power reserve to compensate for the tolerances in the system characteristic / pump characteristic.

Recommended motor power reserve[3]

P_2		Reserve	
[hp]	[kW]	Mains operation	With frequency inverter
≤ 40	≤ 30	10 %	15 %
> 40	> 30	5 %	10 %

Determine the minimum water level t_{1min} (diagram in general arrangement drawing):
The minimum water level t_{1min} is the water level required in the pump's suction chamber to ensure the following:

- The hydraulic system (impeller) is sufficiently submerged (shown in diagram depending on pump size).
- The pump does not draw in air-entraining vortices (shown in diagram depending on flow rate).
- The hydraulic system is free from cavitation (check against the $NPSH_{required}$ value in the technical literature. The following conditions must be met:
  - $NPSH_{available}$ > $NPSH_{required}$ + safety margin
  - $NPSH_{available}$ = 10.0 + (t_1 - t_2)
  - Safety margin:
    up to Q_{opt} ⇒ 1.65 ft [0.5 m]
    larger than Q_{opt} ⇒ 3.3 ft [1.0 m]

Head (H)

The total pump head is composed as follows:
$H = H_{geo} + \Delta H_v$

H_{geo} (static head)

- Without discharge elbow – Difference between suction-side water level and overflow edge
- With discharge elbow – Difference between suction-side and discharge-side water level

ΔH_v (losses in the system)

- Starting 1.65 ft [0.5 m] downstream of the pump: e.g. pipe friction, elbow, swing check valve, etc.

Inlet losses, riser and elbow losses

Losses are caused by the inlet, riser and elbow (and/or free discharge).

- Losses in the riser up to the indicated reference level (1.65 ft [0.5 m] above the motor) are taken into account in the documented characteristic curves.
- Inlet losses and elbow losses are system losses. These losses must be taken into account for selection.
- For information on structural requirements, pump installation and pump sump design please refer to the KSB know-how brochure "Planning Information: Amacan Submersible Pumps in Discharge Tubes" 0118.55.

1) IEC 60034-30 standard not binding for submersible motor pumps. Efficiencies calculated/determined according to the measurement method specified in IEC 60034-2. The marking is used for submersible motors that achieve efficiency levels similar to those of standardized motors acc. to the IEC 60034-30 standard.
2) Blank
3) If larger power reserves are stipulated by local regulations, these larger reserves must be provided.

Types of installation

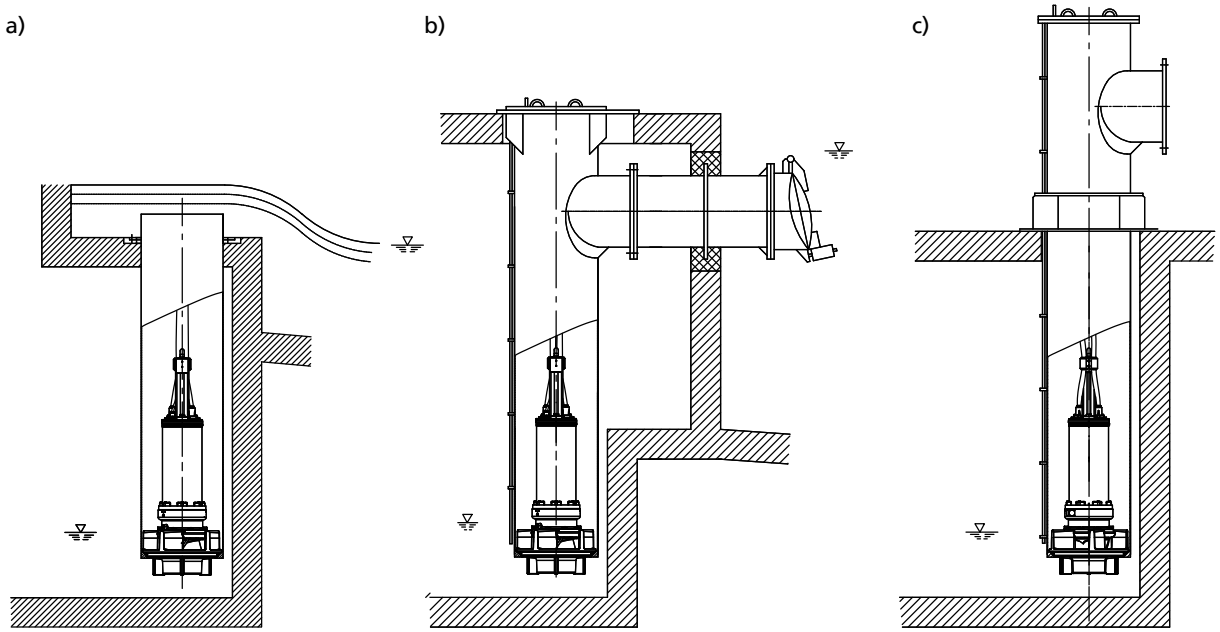


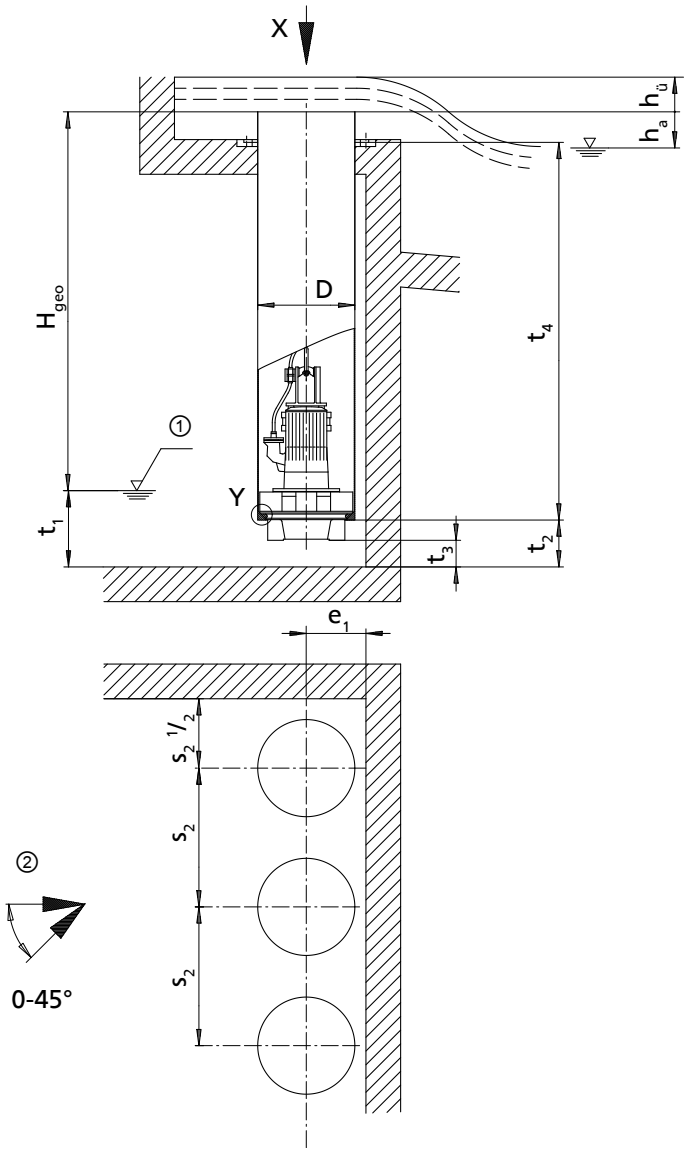
Fig. 1: Overview of installation types a) BU installation (overflow design) b) CU installation (design with underfloor discharge) c) DU installation (design with above-floor discharge nozzle)

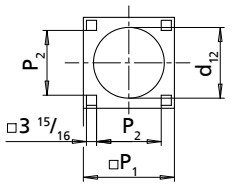
4) All dimensions for foundation holes apply to discharge tube design without intermediate flange.

General arrangement drawings

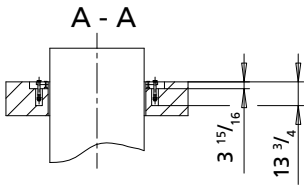
General arrangement drawings [inch]

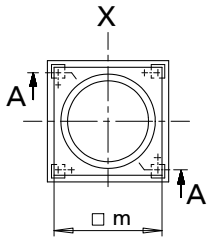
Installation type BU, motor version UE, XE



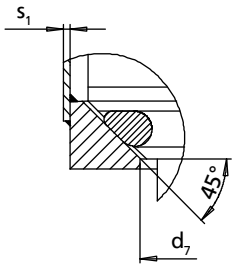


Foundation holes[4)]





Detail X:
Support plate of the discharge tube
Drawing: without pump



Detail Y:
seat ring

①: Minimum water level (values see diagram on the following page)
②: Approach flow

Dimensions [inch]

Size	D	d_7	d_{12}	e_1 [5)]	h_a	m	p_1	p_2	$s_{1\ min.}$	$s_{2\ min.}$	t_2 [5)]	t_3	$t_{4\ min.}$ [6)]
700-324	28	$22^{7}/_{16}$	$29^{1}/_{2}$	$16^{15}/_{16}$	$3^{15}/_{16}$	$31^{1}/_{2}$	$35^{7}/_{16}$	$25^{3}/_{16}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	$59^{1}/_{16}$
700-330	28	$22^{7}/_{16}$	$29^{1}/_{2}$	$16^{15}/_{16}$	$3^{15}/_{16}$	$31^{1}/_{2}$	$35^{7}/_{16}$	$25^{3}/_{16}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	$59^{1}/_{16}$
700-371	28	$22^{7}/_{16}$	$29^{1}/_{2}$	$16^{15}/_{16}$	$3^{15}/_{16}$	$31^{1}/_{2}$	$35^{7}/_{16}$	$25^{3}/_{16}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	$59^{1}/_{16}$
800-324	32	$22^{7}/_{16}$	$33^{7}/_{16}$	$18^{7}/_{8}$	$3^{15}/_{16}$	$35^{13}/_{16}$	$39^{3}/_{8}$	$29^{1}/_{8}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	$59^{1}/_{16}$
800-330	32	$22^{7}/_{16}$	$33^{7}/_{16}$	$18^{7}/_{8}$	$3^{15}/_{16}$	$35^{13}/_{16}$	$39^{3}/_{8}$	$29^{1}/_{8}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	$64^{15}/_{16}$
800-370	32	$25^{13}/_{16}$	$33^{7}/_{16}$	$18^{7}/_{8}$	$3^{15}/_{16}$	$35^{13}/_{16}$	$39^{3}/_{8}$	$29^{1}/_{8}$	$^{5}/_{16}$	$47^{1}/_{4}$	13	$7^{7}/_{8}$	61
800-371	32	$22^{7}/_{16}$	$33^{7}/_{16}$	$18^{7}/_{8}$	$3^{15}/_{16}$	$35^{13}/_{16}$	$39^{3}/_{8}$	$29^{1}/_{8}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	$64^{15}/_{16}$
800-400	32	$25^{13}/_{16}$	$33^{7}/_{16}$	$18^{7}/_{8}$	$3^{15}/_{16}$	$35^{13}/_{16}$	$39^{3}/_{8}$	$29^{1}/_{8}$	$^{5}/_{16}$	$55^{1}/_{8}$	$16^{1}/_{8}$	$9^{13}/_{16}$	$66^{15}/_{16}$
800-401	32	$25^{13}/_{16}$	$33^{7}/_{16}$	$18^{7}/_{8}$	$3^{15}/_{16}$	$35^{13}/_{16}$	$39^{3}/_{8}$	$29^{1}/_{8}$	$^{5}/_{16}$	$55^{1}/_{8}$	$16^{1}/_{8}$	$9^{13}/_{16}$	$66^{15}/_{16}$

5) Observe this dimension.
6) Value for maximum motor length

Permissible deviations:

- Tolerances in building construction to DIN 18202, Part 4, Group B
- Welded design: B/F to DIN EN ISO 13920
- Tolerances for conical seat (detailed view Y): ISO 2768-mH

Loss diagram

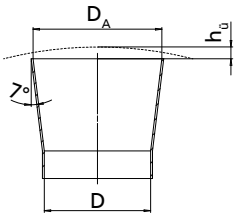
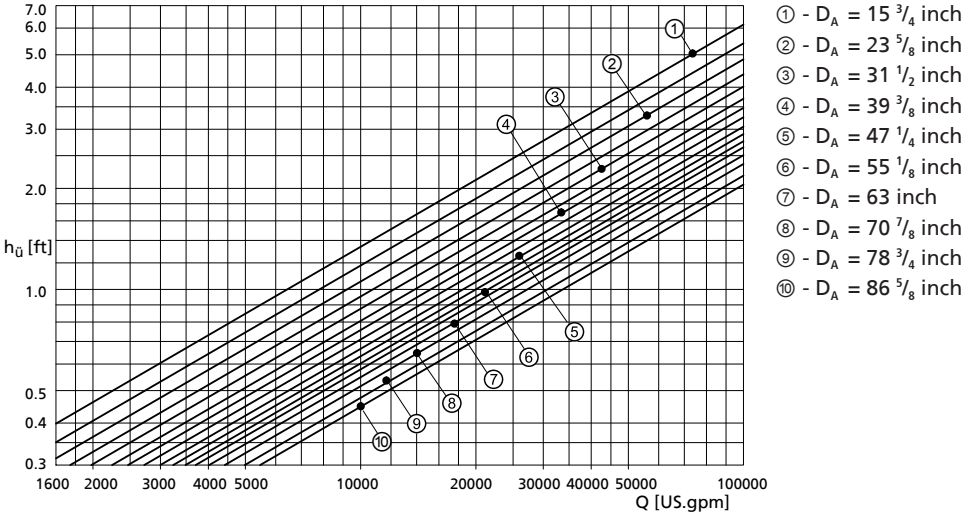


Illustration of the overflow head $h_ü$



Loss diagram

Calculation formulas:

$H = H_{geo} + \Delta H_v$

ΔH_v

- Overflow head $h_ü$ (see diagram)
- Loss in the riser (pipe friction)
- Outlet loss $v^2 / 2g$ (v refers to D_A)

Overflow head $h_ü$ depends on Q and the discharge design ∅ D_A. The characteristic curve values only apply to unimpeded outlet in all directions; otherwise they are approximate values only.

Minimum water level diagram

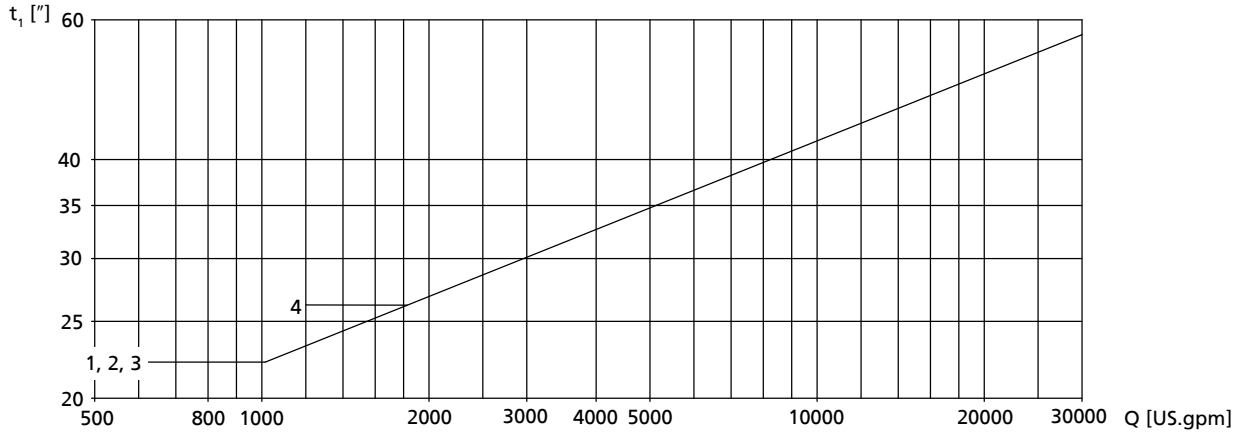
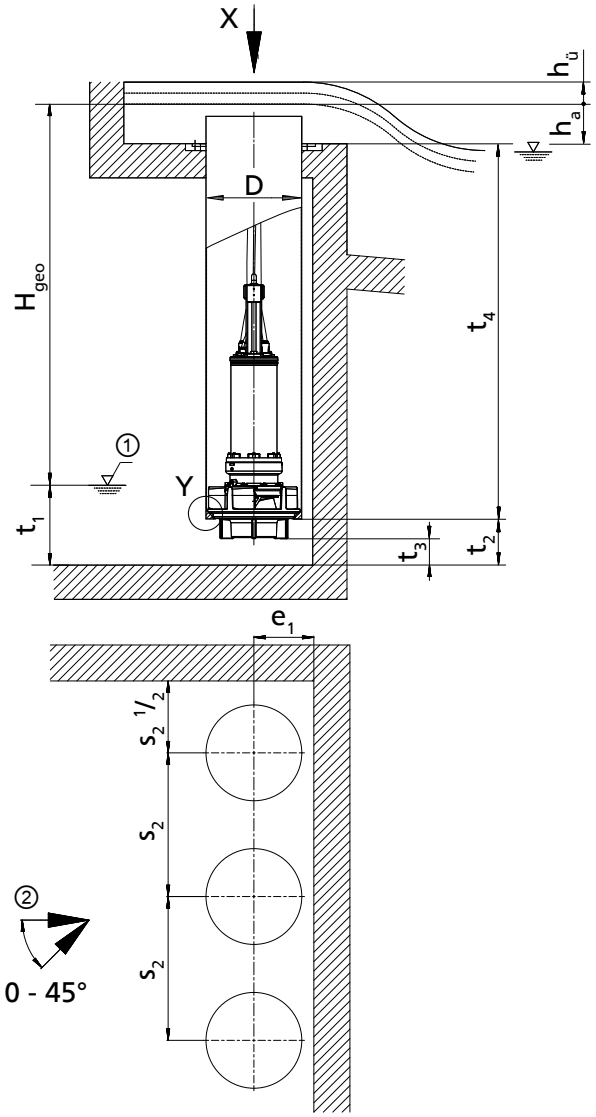


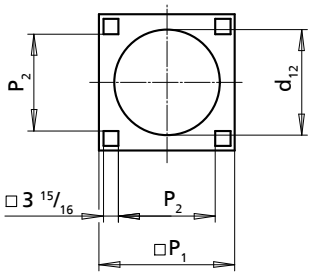
Fig. 2: Minimum water level diagram, motor version UE, XE

1	Amacan K 700-330, 800-330
2	Amacan K 700-324, 700-371, 800-324, 800-371
3	Amacan K 800-370
4	Amacan K 800-400, 800-401

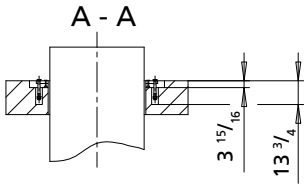
Installation type BU, motor version UN, XN

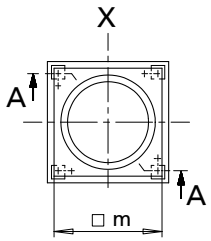


①: Minimum water level (values see diagram on the following page)
②: Approach flow

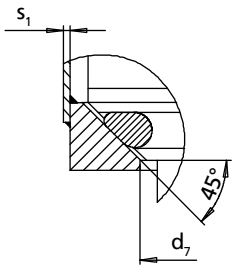


Foundation holes[7)]





Detail X:
Support plate of the discharge tube
Drawing: without pump



Detail Y:
seating ring

Dimensions [inch]

Size	D	d_7	d_{12}	e_1 [8)]	h_a	m	p_1	p_2	$s_{1\ min.}$	$s_{2\ min.}$	t_2 [8)]	t_3	$t_{4\ min.}$ [9)]
800-370	32	25 13/16	33 7/16	18 7/8	3 15/16	35 13/16	39 3/8	29 1/8	5/16	47 1/4	13	7 7/8	92 1/2
800-400	32	25 13/16	33 7/16	18 7/8	3 15/16	35 13/16	39 3/8	29 1/8	5/16	55 1/8	16 1/8	9 13/16	96 7/16
800-401	32	25 13/16	33 7/16	18 7/8	3 15/16	35 13/16	39 3/8	29 1/8	5/16	55 1/8	16 1/8	9 13/16	96 7/16
1000-420	40	33 11/16	42 1/8	23 5/8	3 15/16	45 1/4	48 1/16	37 13/16	3/8	63	17 1/8	9 13/16	104 5/16
1000-500	40	33 11/16	42 1/8	23 5/8	3 15/16	45 1/4	48 1/16	37 13/16	3/8	70 7/8	18 7/8	11 13/16	114 3/16
1200-630	48 1/16	39 15/16	50 3/8	27 9/16	3 15/16	53 9/16	55 7/8	45 11/16	1/2	88 9/16	23 1/16	13 3/4	135 13/16

Permissible deviations:

- Tolerances in building construction to DIN 18202, Part 4, Group B
- Welded design: B/F to DIN EN ISO 13920
- Tolerances for conical seat (detailed view Y): ISO 2768-mH

7) All dimensions for foundation holes apply to discharge tube design without intermediate flange.
8) Observe this dimension.
9) Value for maximum motor length

Loss diagram

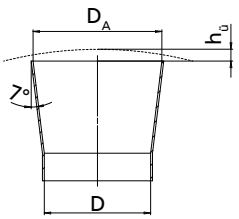
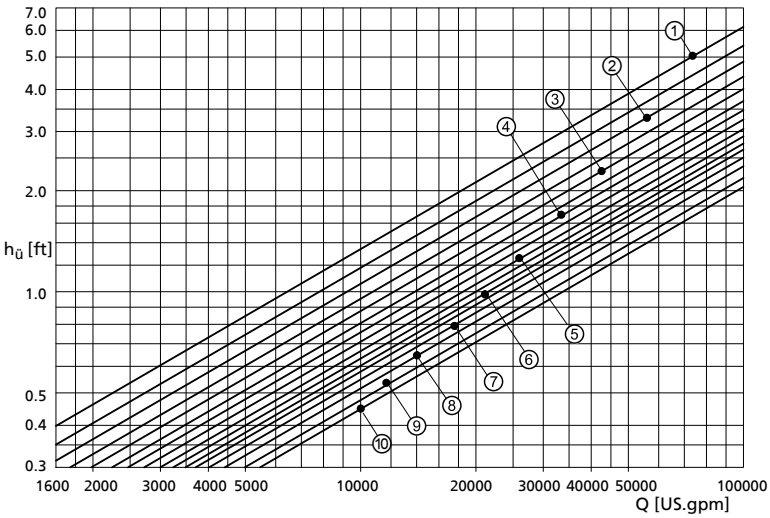


Illustration of the overflow head $h_ü$



Loss diagram

Calculation formulas:

$H = H_{geo} + \Delta H_v$

ΔH_v

- Overflow head $h_ü$ (see diagram)
- Loss in the riser (pipe friction)
- Outlet loss $v^2 / 2g$ (v refers to D_A)

Overflow head $h_ü$ depends on Q and the discharge design ∅ D_A. The characteristic curve values only apply to unimpeded outlet in all directions; otherwise they are approximate values only.

Minimum water level diagram

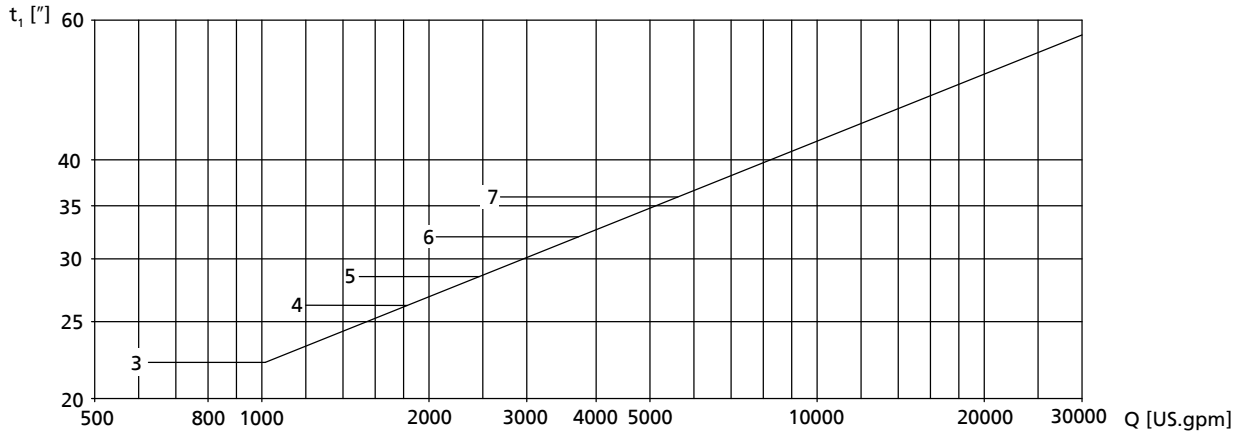
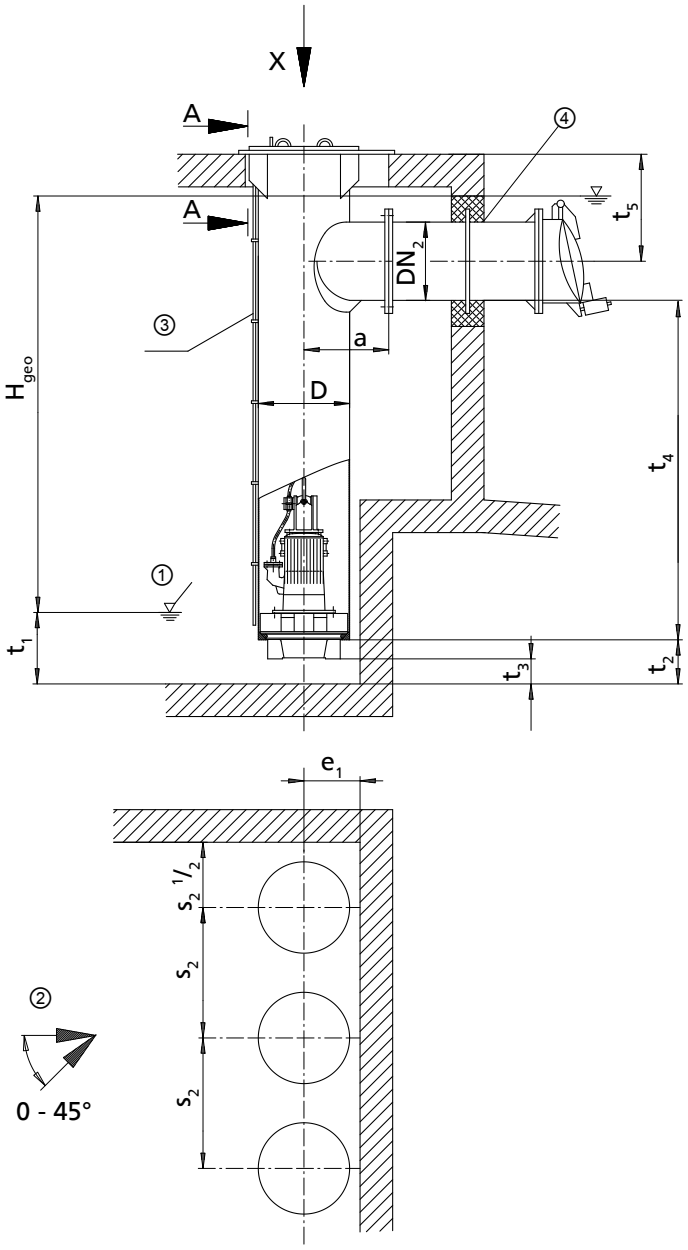
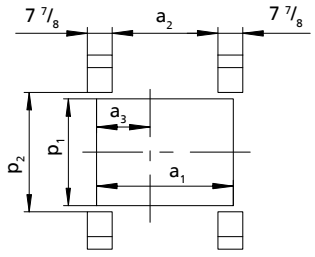


Fig. 3: Minimum water level diagram, motor version UN, XN

3	Amacan K 800-370
4	Amacan K 800-400, 800-401
5	Amacan K 1000-420
6	Amacan K 1000-500
7	Amacan K 1200-630

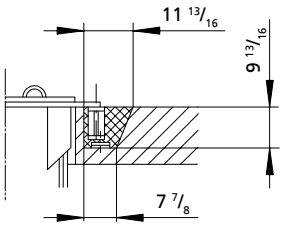
Installation type CU, motor version UE, XE



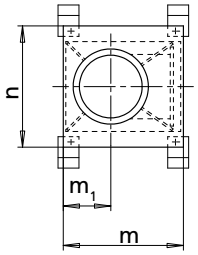


Foundation holes[10)]

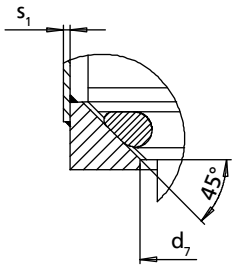
A – A



Section A - A:



Detailed view X:
foundation holes



Detail Y:
seat ring

①: Minimum water level (values see diagram on the following page)
②: Approach flow
③: Vent line
④: Connect the discharge pipe to the discharge tube without transmitting any stresses or strains.

Dimensions [inch]

Size	D	$DN_{2\ min.}$	$DN_{2\ max.}$	a	a_1 [11)]	a_2 [11)]	a_3 [11)]	d_7	e_1 [12)]	m [11)]	m_1 [11)]	n [11)]
700-324	28	11 13/16	23 5/8	25 9/16	44 1/8	34 1/4	16 15/16	22 7/16	16 15/16	46 1/16	17 15/16	45 11/16
700-330	28	11 13/16	23 5/8	25 9/16	44 1/8	34 1/4	16 15/16	22 7/16	16 15/16	46 1/16	17 15/16	45 11/16
700-371	28	11 13/16	23 5/8	25 9/16	44 1/8	34 1/4	16 15/16	22 7/16	16 15/16	46 1/16	17 15/16	45 11/16
800-324	32	15 3/4	27 9/16	48 1/16	48 1/16	38 3/16	18 7/8	22 7/16	18 7/8	50	19 7/8	49 5/8
800-330	32	15 3/4	27 9/16	48 1/16	48 1/16	38 3/16	18 7/8	22 7/16	18 7/8	50	19 7/8	49 5/8
800-370	32	15 3/4	27 9/16	27 9/16	48 1/16	38 3/16	18 7/8	25 13/16	18 7/8	50	19 7/8	49 5/8

10) All dimensions for foundation holes apply to discharge tube design without intermediate flange.
11) Selected for DN2max
12) Observe this dimension.

Size	D	$DN_{2\ min.}$	$DN_{2\ max.}$	a	a_1 11)	a_2 11)	a_3 11)	d_7	e_1 12)	m 11)	m_1 11)	n 11)
800-371	32	$15^{3}/_{4}$	$27^{9}/_{16}$	$27^{9}/_{16}$	$48^{1}/_{16}$	$38^{3}/_{16}$	$18^{7}/_{8}$	$22^{7}/_{16}$	$18^{7}/_{8}$	50	$19^{7}/_{8}$	$49^{5}/_{8}$
800-400	32	$15^{3}/_{4}$	$27^{9}/_{16}$	$27^{9}/_{16}$	$48^{1}/_{16}$	$38^{3}/_{16}$	$18^{7}/_{8}$	$25^{13}/_{16}$	$18^{7}/_{8}$	50	$19^{7}/_{8}$	$49^{5}/_{8}$
800-401	32	$15^{3}/_{4}$	$27^{9}/_{16}$	$27^{9}/_{16}$	$48^{1}/_{16}$	$38^{3}/_{16}$	$18^{7}/_{8}$	$25^{13}/_{16}$	$18^{7}/_{8}$	50	$19^{7}/_{8}$	$49^{5}/_{8}$

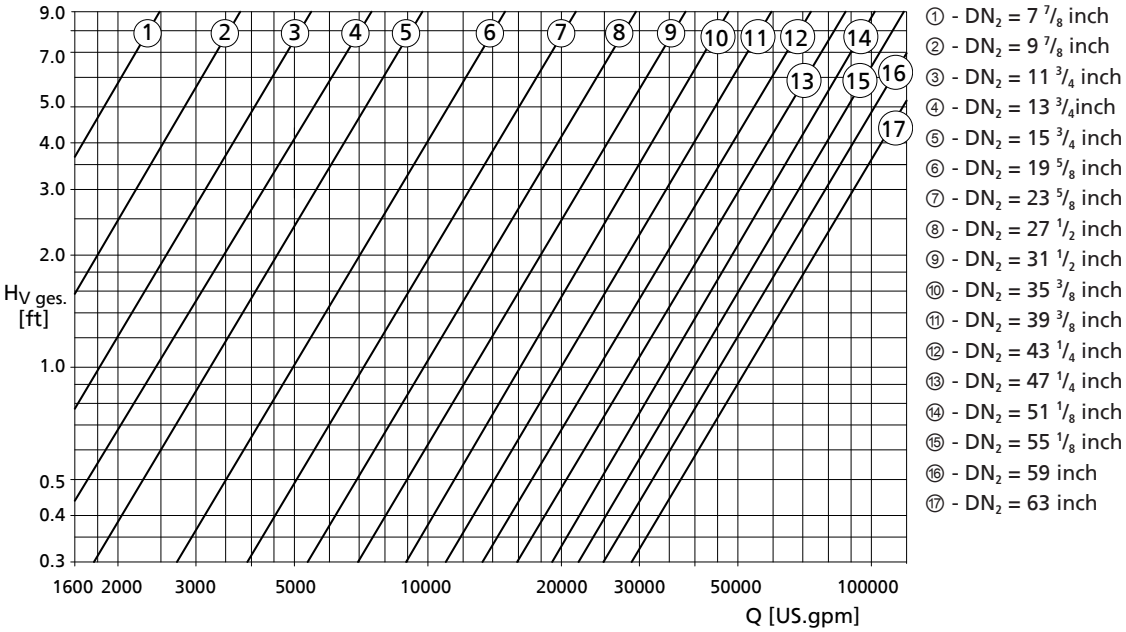
Dimensions [inch]

Size	p_1 11)	p_2 11)	$s_{1\ min.}$	$s_{2\ min.}$	t_2 12)	t_3	$t_{4\ min.}$ 13)	$t_{5\ min}$ 11)
700-324	$33^{7}/_{8}$	$37^{13}/_{16}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	61	$28^{3}/_{8}$
700-330	$33^{7}/_{8}$	$37^{13}/_{16}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	61	$28^{3}/_{8}$
700-371	$33^{7}/_{8}$	$37^{13}/_{16}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	61	$28^{3}/_{8}$
800-324	$37^{13}/_{16}$	$41^{3}/_{4}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	61	$30^{5}/_{16}$
800-330	$37^{13}/_{16}$	$41^{3}/_{4}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	$66^{15}/_{16}$	$30^{5}/_{16}$
800-370	$37^{13}/_{16}$	$41^{3}/_{4}$	$^{5}/_{16}$	$47^{1}/_{4}$	13	$7^{7}/_{8}$	63	$30^{5}/_{16}$
800-371	$37^{13}/_{16}$	$41^{3}/_{4}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	$66^{15}/_{16}$	$30^{5}/_{16}$
800-400	$37^{13}/_{16}$	$41^{3}/_{4}$	$^{5}/_{16}$	$55^{1}/_{8}$	$16^{1}/_{8}$	$9^{13}/_{16}$	$68^{7}/_{8}$	$30^{5}/_{16}$
800-401	$37^{13}/_{16}$	$41^{3}/_{4}$	$^{5}/_{16}$	$55^{1}/_{8}$	$16^{1}/_{8}$	$9^{13}/_{16}$	$68^{7}/_{8}$	$30^{5}/_{16}$

Permissible deviations:

- Tolerances in building construction to DIN 18202, Part 4, Group B
- Welded design: B/F to DIN EN ISO 13920
- Tolerances for conical seat (detailed view Y): ISO 2768-mH
- Discharge flanges to DIN EN 1092-1 PN6 / DIN EN 1092-2 PN6

Loss diagram



Calculation formulas:

$H = H_{geo} + \Delta H_v$

ΔH_v

- Loss in the riser (pipe friction)
- $H_{v\ ges.}$ (see diagram)

$H_{v\ ges.}$ comprises:

- Elbow
- Discharge pipe length = 5 x DN_2
- Swing check valve
- Outlet losses $v^2/2g$

13) Value for maximum motor length

Minimum water level diagram

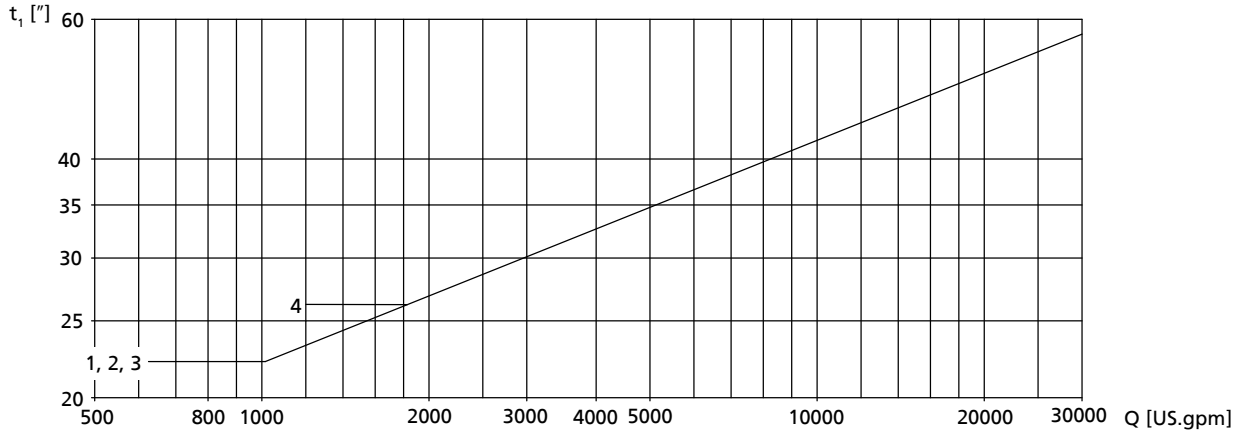
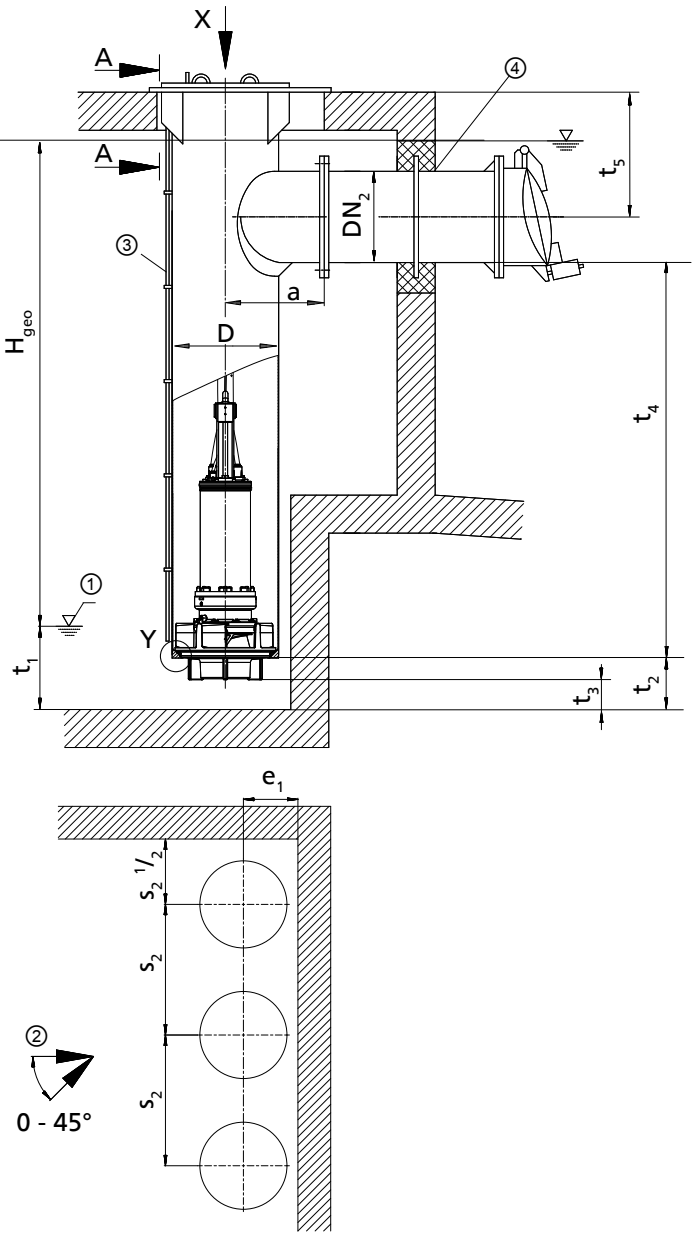
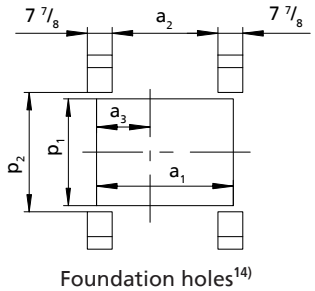


Fig. 4: Minimum water level diagram, motor version UE, XE

1	Amacan K 700-330, 800-330
2	Amacan K 700-324, 700-371, 800-324, 800-371
3	Amacan K 800-370
4	Amacan K 800-400, 800-401

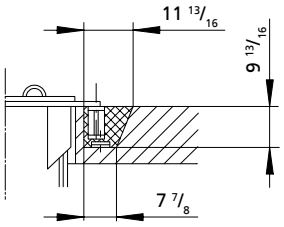
Installation type CU, motor version UN, XN



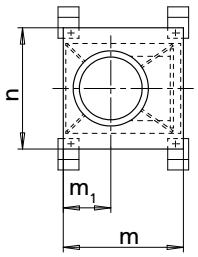


Foundation holes[14)]

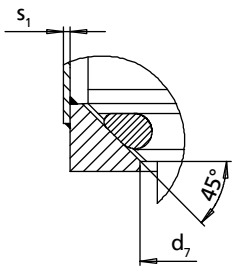
A – A



Section A - A:



Detail X:
Support plate of the discharge tube
Drawing: without pump



Detail Y:
seating ring

①: Minimum water level (values see diagram on the following page)
②: Approach flow
③: Vent line
④: Connect the discharge pipe to the discharge tube without transmitting any stresses or strains.

Dimensions [inch]

Size	D	$DN_{2\ min.}$	$DN_{2\ max.}$	a	a_1 15)	a_2 15)	a_3 15)	d_7	e_1 16)	m 15)	m_1 15)	n 15)
800-370	32	15 3/4	27 9/16	27 9/16	48 1/16	38 3/16	18 7/8	25 13/16	18 7/8	50	19 7/8	49 5/8
800-400	32	15 3/4	27 9/16	27 9/16	48 1/16	38 3/16	18 7/8	25 13/16	18 7/8	50	19 7/8	49 5/8
800-401	32	15 3/4	27 9/16	27 9/16	48 1/16	38 3/16	18 7/8	25 13/16	18 7/8	50	19 7/8	49 5/8
1000-420	40	23 5/8	35 7/16	31 7/8	56 5/16	45 11/16	22 13/16	33 11/16	23 5/8	59 13/16	24 5/8	58 1/4
1000-500	40	23 5/8	35 7/16	31 7/8	56 5/16	45 11/16	22 13/16	33 11/16	23 5/8	59 13/16	24 5/8	58 1/4
1200-630	48 1/16	35 7/16	47 1/4	35 13/16	64 3/16	53 15/16	26 15/16	39 15/16	27 9/16	67 11/16	28 9/16	72 13/16

14) All dimensions for foundation holes apply to discharge tube design without intermediate flange.
15) Selected for DN2max
16) Observe this dimension.
17) Value for maximum motor length

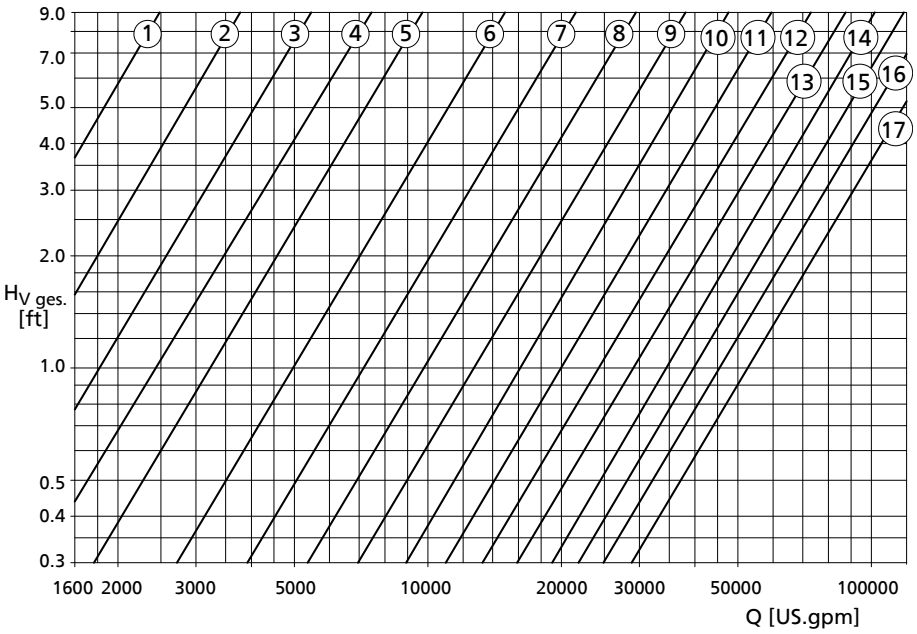
Dimensions [inch]

Size	p_1 [15]	p_2 [15]	$s_{1\ min.}$	$s_{2\ min.}$	t_2 [16]	t_3	$t_{4\ min.}$ [17]	$t_{5\ min.}$ [15]
800-370	37 13/16	41 3/4	5/16	47 1/4	13	7 7/8	94 1/2	30 5/16
800-400	37 13/16	41 3/4	5/16	55 1/8	16 1/8	9 13/16	98 7/16	30 5/16
800-401	37 13/16	41 3/4	5/16	55 1/8	16 1/8	9 13/16	98 7/16	30 5/16
1000-420	46 7/16	50 3/8	3/8	63	17 1/8	9 13/16	106 5/16	36 7/16
1000-500	46 7/16	50 3/8	3/8	70 7/8	18 7/8	11 13/16	116 1/8	36 7/16
1200-630	59 7/16	63 3/8	1/2	88 9/16	23 1/16	13 3/4	137 13/16	43 5/16

Permissible deviations:

- Tolerances in building construction to DIN 18202, Part 4, Group B
- Welded design: B/F to DIN EN ISO 13920
- Tolerances for conical seat (detailed view Y): ISO 2768-mH
- Discharge flanges to DIN EN 1092-1 PN6 / DIN EN 1092-2 PN6

Loss diagram



① - DN_2 = 7 7/8 inch
② - DN_2 = 9 7/8 inch
③ - DN_2 = 11 3/4 inch
④ - DN_2 = 13 3/4inch
⑤ - DN_2 = 15 3/4 inch
⑥ - DN_2 = 19 5/8 inch
⑦ - DN_2 = 23 5/8 inch
⑧ - DN_2 = 27 1/2 inch
⑨ - DN_2 = 31 1/2 inch
⑩ - DN_2 = 35 3/8 inch
⑪ - DN_2 = 39 3/8 inch
⑫ - DN_2 = 43 1/4 inch
⑬ - DN_2 = 47 1/4 inch
⑭ - DN_2 = 51 1/8 inch
⑮ - DN_2 = 55 1/8 inch
⑯ - DN_2 = 59 inch
⑰ - DN_2 = 63 inch

Calculation formulas:

$H = H_{geo} + \Delta H_v$

ΔH_v

- Loss in the riser (pipe friction)
- $H_{v\ ges.}$ (see diagram)

$H_{v\ ges.}$ comprises:

- Elbow
- Discharge pipe length = 5 x DN_2
- Swing check valve
- Outlet losses $v^2/2g$

Minimum water level diagram

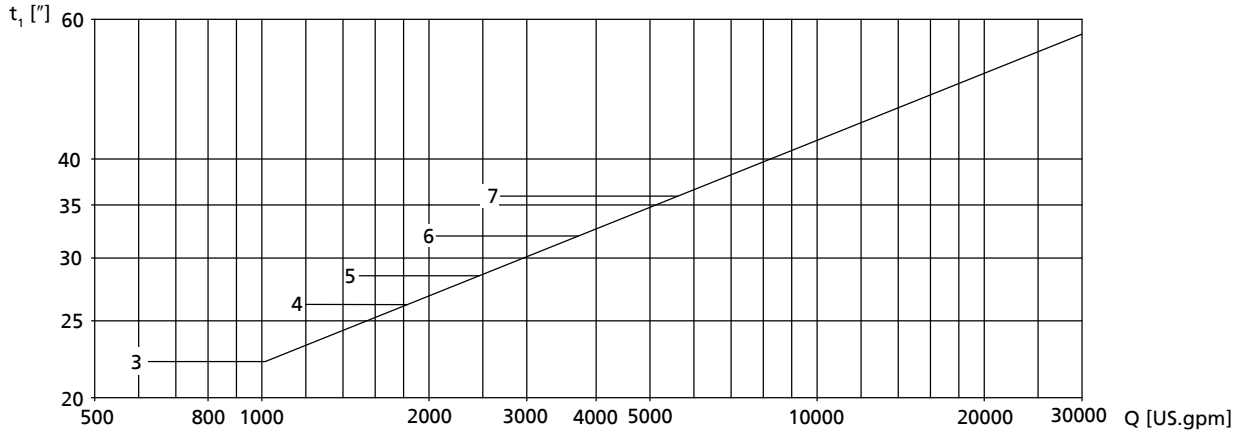
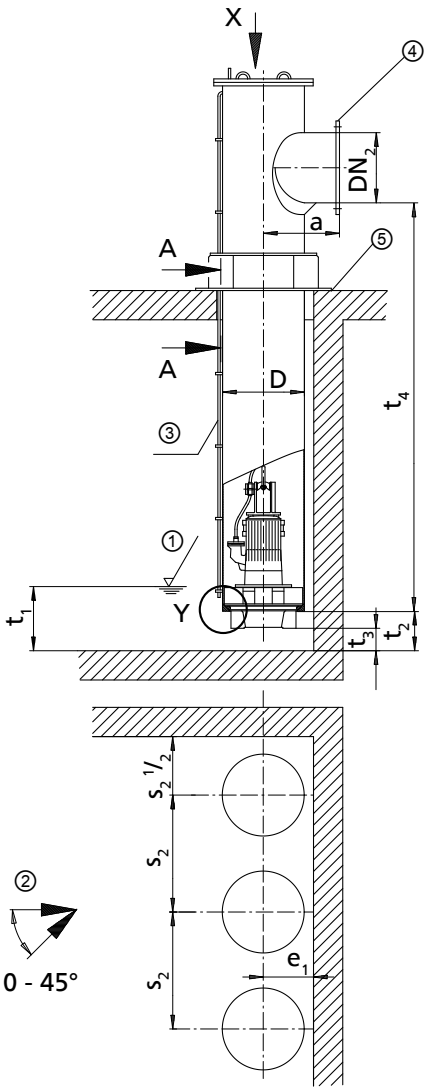
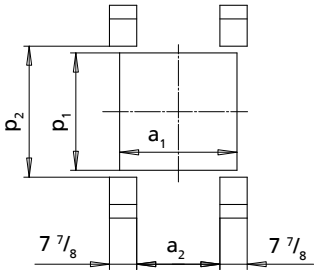


Fig. 5: Minimum water level diagram, motor version UN, XN

3	Amacan K 800-370
4	Amacan K 800-400, 800-401
5	Amacan K 1000-420
6	Amacan K 1000-500
7	Amacan K 1200-630

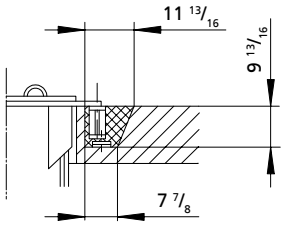
Installation type DU, motor version UE, XE



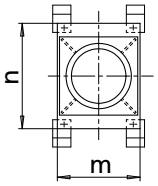


Foundation holes[18)]

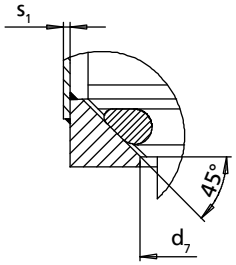
A – A



Section A - A:



Detail X:
Support plate of the discharge tube
Drawing: without pump



Detail Y:
Seat ring

①: Minimum water level (values see diagram on the following page)
②: Approach flow
③: Vent line
④: Connect the discharge pipe to the discharge tube without transmitting any stresses or strains.
⑤: Not pressure-proof

Dimensions [inch]

Size	D	$DN_{2\ min.}$	$DN_{2\ max.}$	a	a_1	a_2	d_7	e_1 [19)]	m	n
700-324	28	$11^{13}/_{16}$	$23^{5}/_{8}$	$25^{9}/_{16}$	$33^{7}/_{8}$	24	$22^{7}/_{16}$	$16^{15}/_{16}$	$36^{5}/_{8}$	$45^{11}/_{16}$
700-330	28	$11^{13}/_{16}$	$23^{5}/_{8}$	$25^{9}/_{16}$	$33^{7}/_{8}$	24	$22^{7}/_{16}$	$16^{15}/_{16}$	$36^{5}/_{8}$	$45^{11}/_{16}$
700-371	28	$11^{13}/_{16}$	$23^{5}/_{8}$	$25^{9}/_{16}$	$33^{7}/_{8}$	24	$22^{7}/_{16}$	$16^{15}/_{16}$	$36^{5}/_{8}$	$45^{11}/_{16}$
800-324	32	$15^{3}/_{4}$	$27^{9}/_{16}$	$27^{9}/_{16}$	$37^{13}/_{16}$	$27^{15}/_{16}$	$22^{7}/_{16}$	$18^{7}/_{8}$	$40^{9}/_{16}$	$49^{5}/_{8}$
800-330	32	$15^{3}/_{4}$	$27^{9}/_{16}$	$27^{9}/_{16}$	$37^{13}/_{16}$	$27^{15}/_{16}$	$22^{7}/_{16}$	$18^{7}/_{8}$	$40^{9}/_{16}$	$49^{5}/_{8}$
800-370	32	$15^{3}/_{4}$	$27^{9}/_{16}$	$27^{9}/_{16}$	$37^{13}/_{16}$	$27^{15}/_{16}$	$25^{13}/_{16}$	$18^{7}/_{8}$	$40^{9}/_{16}$	$49^{5}/_{8}$
800-371	32	$15^{3}/_{4}$	$27^{9}/_{16}$	$27^{9}/_{16}$	$37^{13}/_{16}$	$27^{15}/_{16}$	$22^{7}/_{16}$	$18^{7}/_{8}$	$40^{9}/_{16}$	$49^{5}/_{8}$
800-400	32	$15^{3}/_{4}$	$27^{9}/_{16}$	$27^{9}/_{16}$	$37^{13}/_{16}$	$27^{15}/_{16}$	$25^{13}/_{16}$	$18^{7}/_{8}$	$40^{9}/_{16}$	$49^{5}/_{8}$
800-401	32	$15^{3}/_{4}$	$27^{9}/_{16}$	$27^{9}/_{16}$	$37^{13}/_{16}$	$27^{15}/_{16}$	$25^{13}/_{16}$	$18^{7}/_{8}$	$40^{9}/_{16}$	$49^{5}/_{8}$

18) All dimensions for foundation holes apply to discharge tube design without intermediate flange.
19) Observe this dimension.
20) Value for maximum motor length

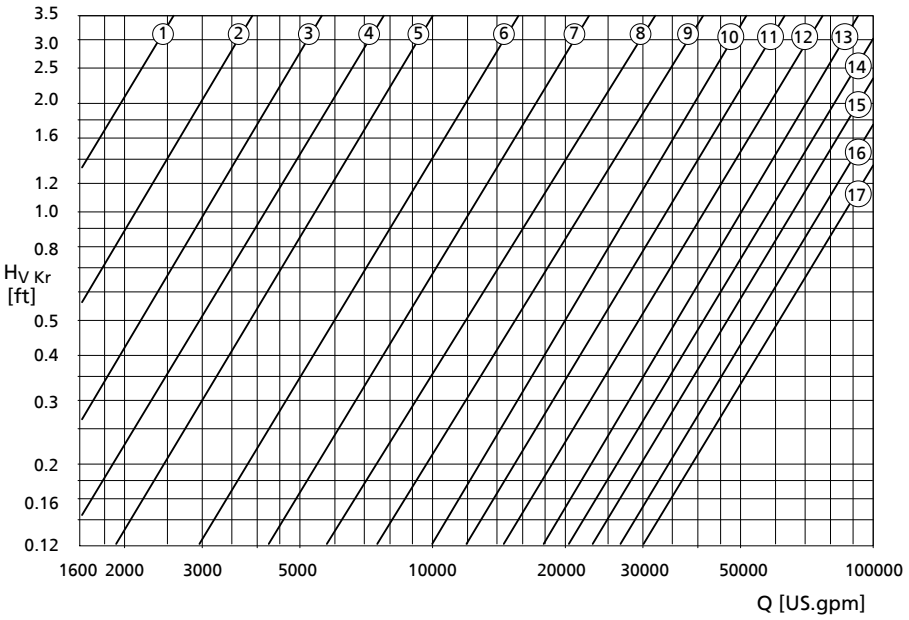
Dimensions [inch]

Size	p_1	p_2	$s_{1\ min.}$	$s_{2\ min.}$	t_2 19)	t_3	$t_{4\ min.}$ 20)
700-324	$33^{7}/_{8}$	$37^{13}/_{16}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	61
700-330	$33^{7}/_{8}$	$37^{13}/_{16}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	61
700-371	$33^{7}/_{8}$	$37^{13}/_{16}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	61
800-324	$37^{13}/_{16}$	$41^{3}/_{4}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	61
800-330	$37^{13}/_{16}$	$41^{3}/_{4}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	$66^{15}/_{16}$
800-370	$37^{13}/_{16}$	$41^{3}/_{4}$	$^{5}/_{16}$	$47^{1}/_{4}$	13	$7^{7}/_{8}$	63
800-371	$37^{13}/_{16}$	$41^{3}/_{4}$	$^{5}/_{16}$	$45^{1}/_{4}$	13	$7^{7}/_{8}$	$66^{15}/_{16}$
800-400	$37^{13}/_{16}$	$41^{3}/_{4}$	$^{5}/_{16}$	$55^{1}/_{8}$	$16^{1}/_{8}$	$9^{13}/_{16}$	$68^{7}/_{8}$
800-401	$37^{13}/_{16}$	$41^{3}/_{4}$	$^{5}/_{16}$	$55^{1}/_{8}$	$16^{1}/_{8}$	$9^{13}/_{16}$	$68^{7}/_{8}$

Permissible deviations:

- Tolerances in building construction to DIN 18202, Part 4, Group B
- Welded design: B/F to DIN EN ISO 13920
- Tolerances for conical seat (detailed view Y): ISO 2768-mH
- Discharge flanges to DIN EN 1092-1 PN6 / DIN EN 1092-2 PN6

Loss diagram



Calculation formulas:

$H = H_{geo} + \Delta H_v$

ΔH_v

- Loss in the elbow $h_{V\ Kr}$ (see diagram)
- Loss in the riser (pipe friction)
- $H_{V\ System}$ (valves, etc.)

$H_{V\ System}$ must be determined for the specific system.

Minimum water level diagram

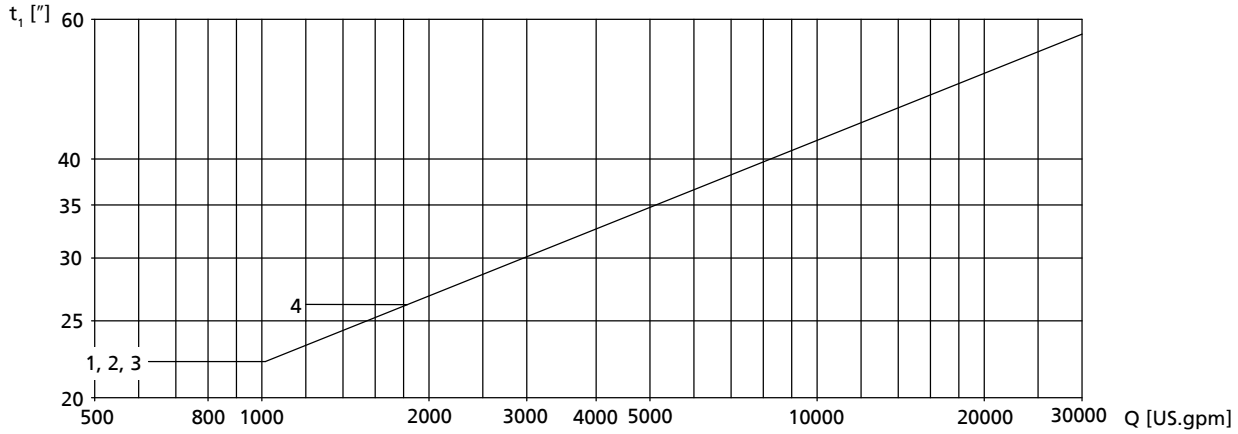
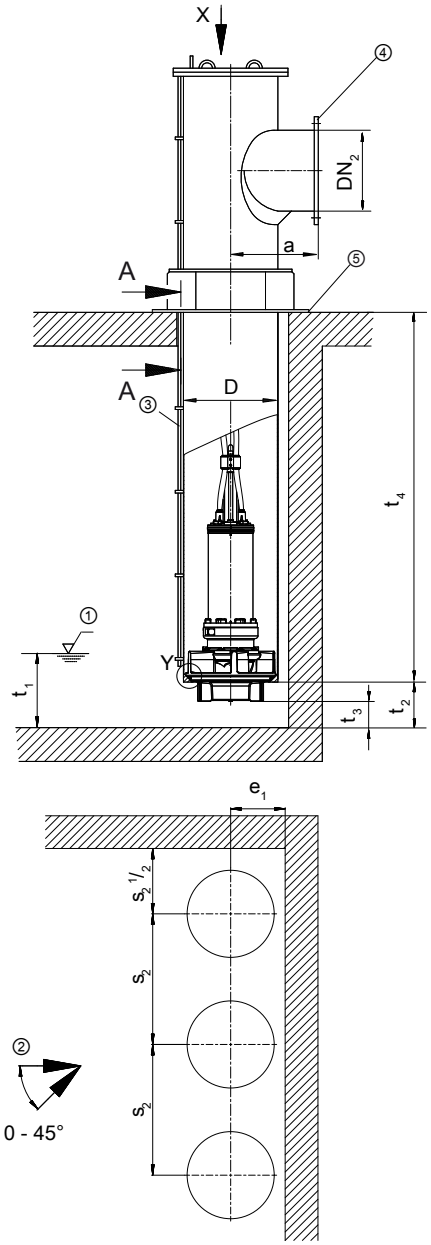
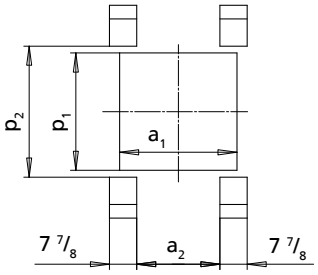


Fig. 6: Minimum water level diagram, motor version UE, XE

1	Amacan K 700-330, 800-330
2	Amacan K 700-324, 700-371, 800-324, 800-371
3	Amacan K 800-370
4	Amacan K 800-400, 800-401

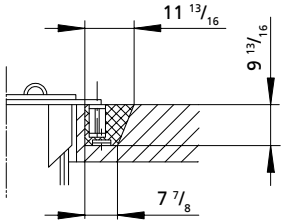
Installation type DU, motor version UN, XN



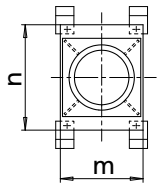


Foundation holes[21)]

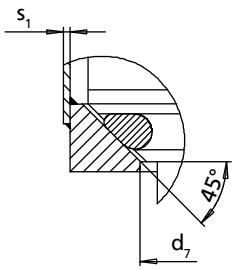
A – A



Section A - A:



Detail X:
Support plate of the discharge tube
Drawing: without pump



Detail Y:
seating ring

①: Minimum water level (values see diagram on the following page)
②: Approach flow
③: Vent line
④: Connect the discharge pipe to the discharge tube without transmitting any stresses or strains.
⑤: Not pressure-proof

Dimensions [inch]

Size	D	$DN_{2\ min.}$	$DN_{2\ max.}$	a	a_1	a_2	d_7	e_1 [22)]	m	n	p_1
800-370	32	$15^{3}/_{4}$	$27^{9}/_{16}$	$27^{9}/_{16}$	$37^{13}/_{16}$	$27^{15}/_{16}$	$25^{13}/_{16}$	$18^{7}/_{8}$	$40^{9}/_{16}$	$49^{5}/_{8}$	$37^{13}/_{16}$
800-400	32	$15^{3}/_{4}$	$27^{9}/_{16}$	$27^{9}/_{16}$	$37^{13}/_{16}$	$27^{15}/_{16}$	$25^{13}/_{16}$	$18^{7}/_{8}$	$40^{9}/_{16}$	$49^{5}/_{8}$	$37^{13}/_{16}$
800-401	32	$15^{3}/_{4}$	$27^{9}/_{16}$	$27^{9}/_{16}$	$37^{13}/_{16}$	$27^{15}/_{16}$	$25^{13}/_{16}$	$18^{7}/_{8}$	$40^{9}/_{16}$	$49^{5}/_{8}$	$37^{13}/_{16}$
1000-420	40	$23^{5}/_{8}$	$35^{7}/_{16}$	$31^{7}/_{8}$	$45^{11}/_{16}$	$35^{13}/_{16}$	$33^{11}/_{16}$	$23^{5}/_{8}$	$48^{13}/_{16}$	$59^{1}/_{16}$	$45^{11}/_{16}$
1000-500	40	$23^{5}/_{8}$	$35^{7}/_{16}$	$31^{7}/_{8}$	$45^{11}/_{16}$	$35^{13}/_{16}$	$33^{11}/_{16}$	$23^{5}/_{8}$	$48^{13}/_{16}$	$59^{1}/_{16}$	$45^{11}/_{16}$
1200-630	$48^{1}/_{16}$	$35^{7}/_{16}$	$47^{1}/_{4}$	$35^{13}/_{16}$	$53^{9}/_{16}$	$43^{11}/_{16}$	$39^{15}/_{16}$	$27^{9}/_{16}$	$56^{11}/_{16}$	$66^{15}/_{16}$	$53^{9}/_{16}$

21) All dimensions for foundation holes apply to discharge tube design without intermediate flange.
22) Observe this dimension.
23) Value for maximum motor length

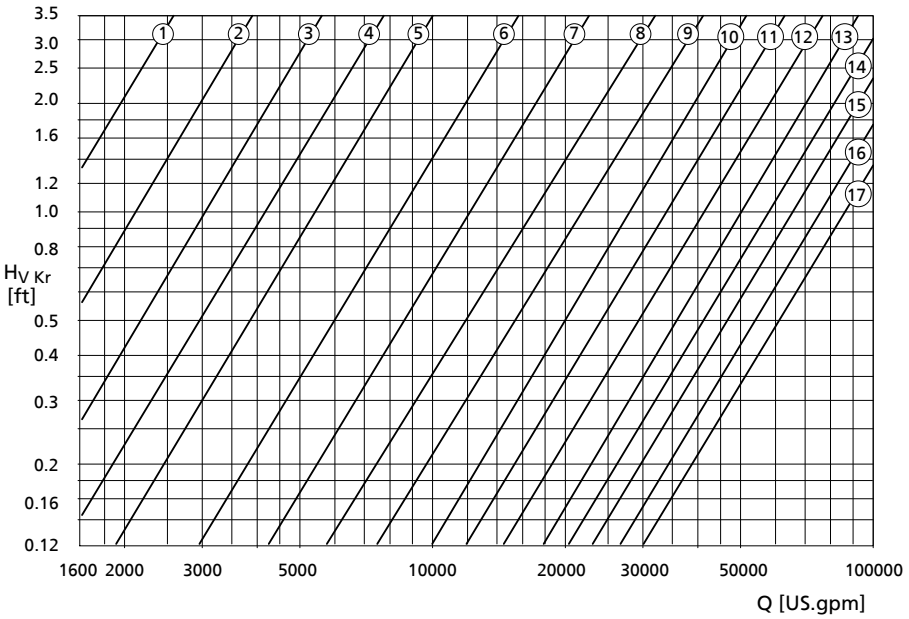
Dimensions [inch]

Size	p_2	$s_{1\ min.}$	$s_{2\ min.}$	t_2 [22)]	t_3	$t_{4\ min.}$ [23)]
800-370	$41^{3}/_{4}$	$^{5}/_{16}$	$47^{1}/_{4}$	13	$7^{7}/_{8}$	$94^{1}/_{2}$
800-400	$41^{3}/_{4}$	$^{5}/_{16}$	$55^{1}/_{8}$	$16^{1}/_{8}$	$9^{13}/_{16}$	$98^{7}/_{16}$
800-401	$41^{3}/_{4}$	$^{5}/_{16}$	$55^{1}/_{8}$	$16^{1}/_{8}$	$9^{13}/_{16}$	$98^{7}/_{16}$
1000-420	$49^{5}/_{8}$	$^{3}/_{8}$	63	$17^{1}/_{8}$	$9^{13}/_{16}$	$106^{5}/_{16}$
1000-500	$49^{5}/_{8}$	$^{3}/_{8}$	$70^{7}/_{8}$	$18^{7}/_{8}$	$11^{13}/_{16}$	$116^{1}/_{8}$
1200-630	$57^{1}/_{2}$	$^{1}/_{2}$	$88^{9}/_{16}$	$23^{1}/_{16}$	$13^{3}/_{4}$	$137^{13}/_{16}$

Permissible deviations:

- Tolerances in building construction to DIN 18202, Part 4, Group B
- Welded design: B/F to DIN EN ISO 13920
- Tolerances for conical seat (detailed view Y): ISO 2768-mH
- Discharge flanges to DIN EN 1092-1 PN6 / DIN EN 1092-2 PN6

Loss diagram



① - $DN_2 = 7\ ^{7}/_{8}$ inch
② - $DN_2 = 9\ ^{7}/_{8}$ inch
③ - $DN_2 = 11\ ^{3}/_{4}$ inch
④ - $DN_2 = 13\ ^{3}/_{4}$inch
⑤ - $DN_2 = 15\ ^{3}/_{4}$ inch
⑥ - $DN_2 = 19\ ^{5}/_{8}$ inch
⑦ - $DN_2 = 23\ ^{5}/_{8}$ inch
⑧ - $DN_2 = 27\ ^{1}/_{2}$ inch
⑨ - $DN_2 = 31\ ^{1}/_{2}$ inch
⑩ - $DN_2 = 35\ ^{3}/_{8}$ inch
⑪ - $DN_2 = 39\ ^{3}/_{8}$ inch
⑫ - $DN_2 = 43\ ^{1}/_{4}$ inch
⑬ - $DN_2 = 47\ ^{1}/_{4}$ inch
⑭ - $DN_2 = 51\ ^{1}/_{8}$ inch
⑮ - $DN_2 = 55\ ^{1}/_{8}$ inch
⑯ - $DN_2 = 59$ inch
⑰ - $DN_2 = 63$ inch

Calculation formulas:

$H = H_{geo} + \Delta H_v$

ΔH_v

- Loss in the elbow $h_{V\ Kr}$ (see diagram)
- Loss in the riser (pipe friction)
- $H_{V\ System}$ (valves, etc.)

$H_{V\ System}$ must be determined for the specific system.

Minimum water level diagram

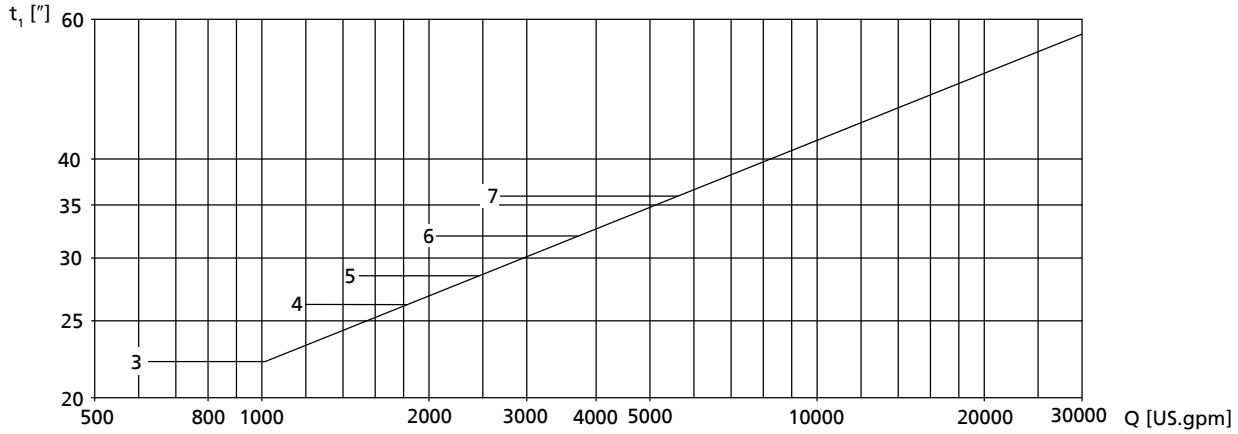
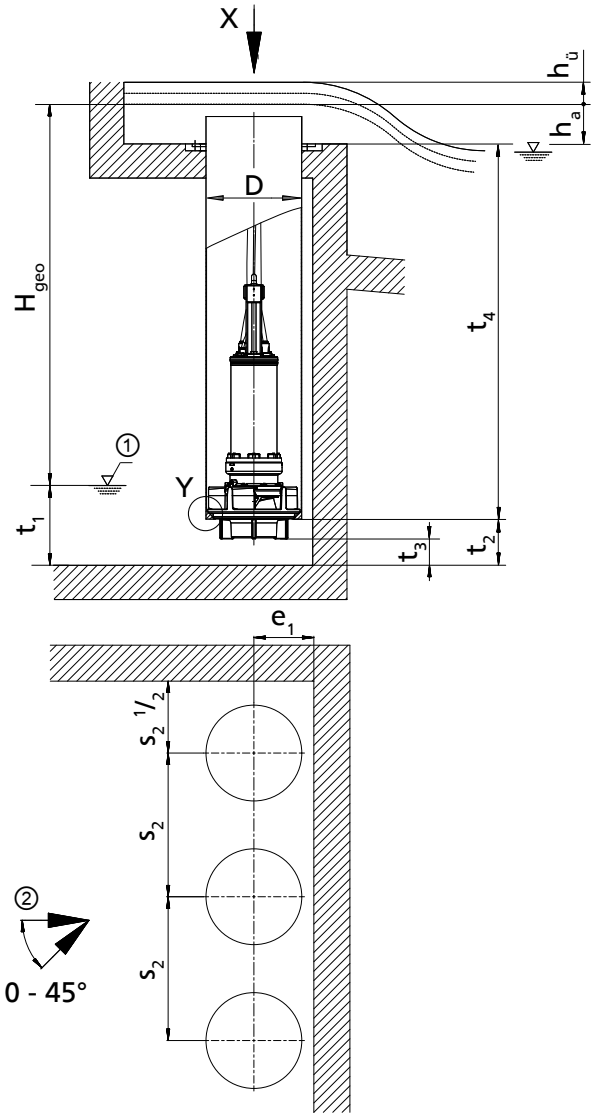


Fig. 7: Minimum water level diagram, motor version UN, XN

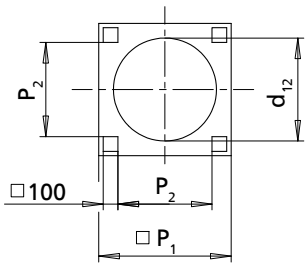
3	Amacan K 800-370
4	Amacan K 800-400, 800-401
5	Amacan K 1000-420
6	Amacan K 1000-500
7	Amacan K 1200-630

General arrangement drawings [mm]

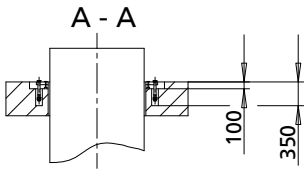
Installation type BU, motor version UE, XE

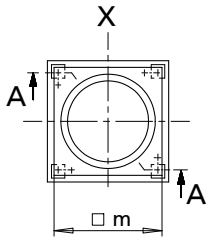


①: Minimum water level (values see diagram on the following page)
②: Approach flow

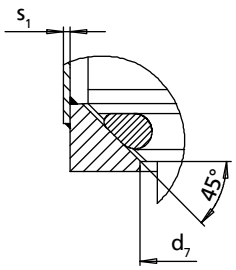


Foundation holes[24)]





Detail X:
Support plate of the discharge tube
Drawing: without pump



Detail Y:
seating ring

Dimensions [mm]

Size	D	d_7	d_{12}	e_1 [25)]	h_a	m	p_1	p_2	$s_{1\ min.}$	$s_{2\ min.}$	t_2 [25)]	t_3	$t_{4\ min.}$ [26)]
700-324	711	570	750	430	100	800	900	640	8	1150	330	200	1500
700-330	711	570	750	430	100	800	900	640	8	1150	330	200	1500
700-371	711	570	750	430	100	800	900	640	8	1150	330	200	1500
800-324	813	570	850	480	100	910	1000	740	8	1150	330	200	1500
800-330	813	570	850	480	100	910	1000	740	8	1150	330	200	1650
800-370	813	656	850	480	100	910	1000	740	8	1150	330	200	1550
800-371	813	570	850	480	100	910	1000	740	8	1150	330	200	1650
800-400	813	656	850	480	100	910	1000	740	8	1400	410	250	1500
800-401	813	656	850	480	100	910	1000	740	8	1400	410	250	1500

Permissible deviations:

24) All dimensions for foundation holes apply to discharge tube design without intermediate flange.
25) Observe this dimension.
26) Value for maximum motor length

- Tolerances in building construction to DIN 18202, Part 4, Group B
- Welded design: B/F to DIN EN ISO 13920
- Tolerances for conical seat (detailed view Y): ISO 2768-mH

Loss diagram

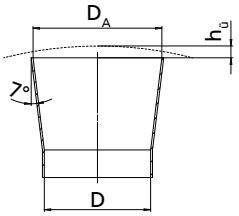
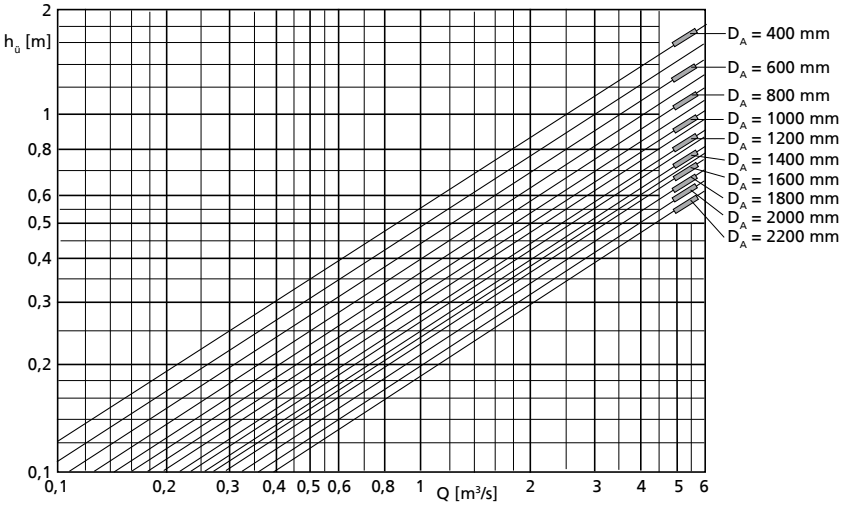


Illustration of the overflow head $h_ü$



Loss diagram

Calculation formulas:

$H = H_{geo} + \Delta H_v$

ΔH_v

- Overflow head $h_ü$ (see diagram)
- Loss in the riser (pipe friction)
- Outlet loss $v^2 / 2 g$ (v refers to D_A)

Overflow head $h_ü$ depends on Q and the discharge design ∅ D_A. The characteristic curve values only apply to unimpeded outlet in all directions; otherwise they are approximate values only.

Minimum water level diagram

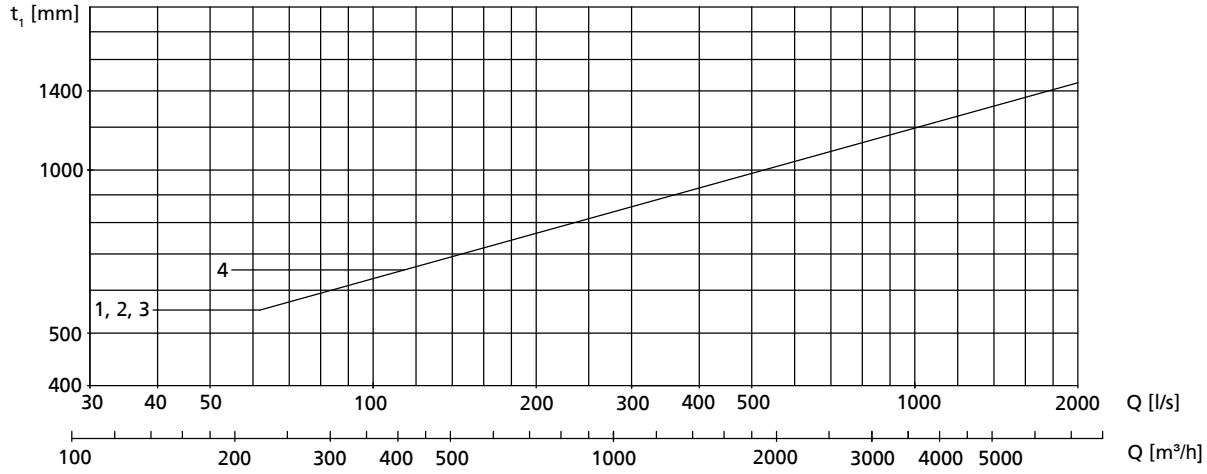
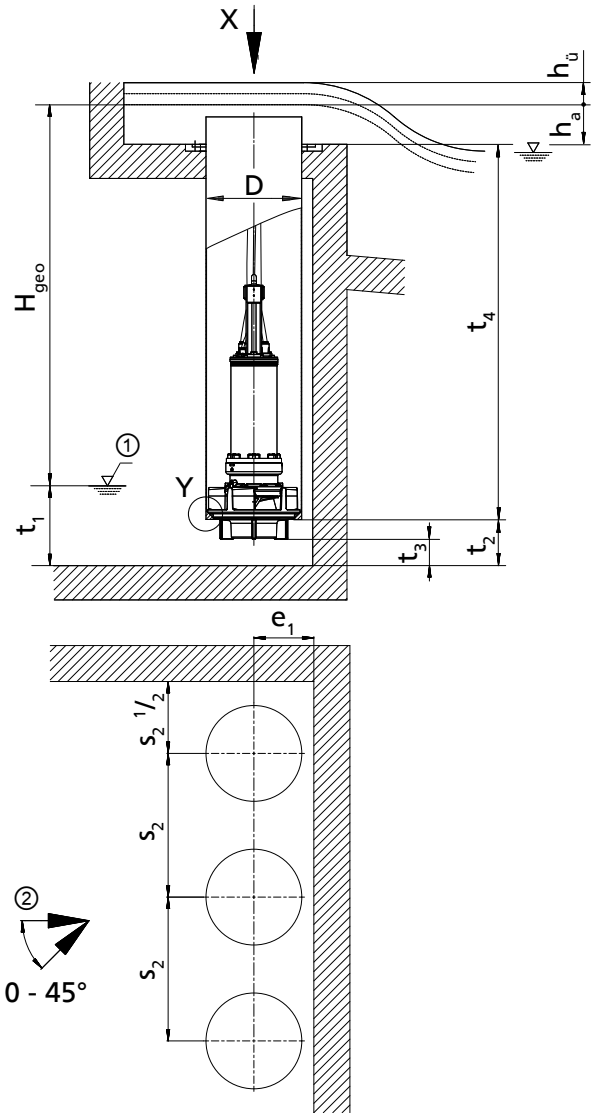


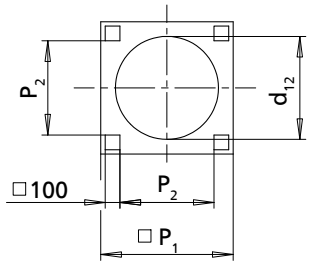
Fig. 8: Minimum water level diagram, motor version UE, XE

1	Amacan K 700-330, 800-330
2	Amacan K 700-324, 700-371, 800-324, 800-371
3	Amacan K 800-370
4	Amacan K 800-400, 800-401

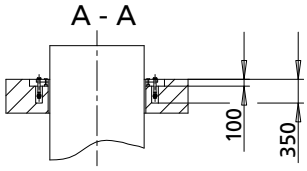
Installation type BU, motor version UN, XN

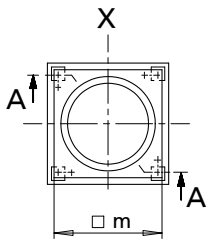


①: Minimum water level (values see diagram on the following page)
②: Approach flow

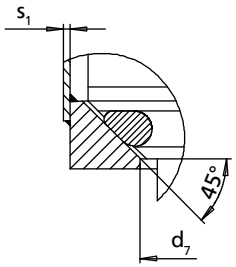


Foundation holes[27)]





Detail X:
Support plate of the discharge tube
Drawing: without pump



Detail Y:
seating ring

Dimensions [mm]

Size	D	d_7	d_{12}	e_1 [28)]	h_a	m	p_1	p_2	$s_{1\ min.}$	$s_{2\ min.}$	t_2 [28)]	t_3	$t_{4\ min.}$ [29)]
800-370	813	656	850	480	100	910	1000	740	8	1150	330	200	2350
800-400	813	656	850	480	100	910	1000	740	8	1400	410	250	2450
800-401	813	656	850	480	100	910	1000	740	8	1400	410	250	2450
1000-420	1016	856	1070	600	100	1150	1220	960	10	1600	435	250	2650
1000-500	1016	856	1070	600	100	1150	1220	960	10	1800	480	300	2900
1200-630	1220	1015	1280	700	100	1360	1420	1160	12	2250	585	350	3450

Permissible deviations:

- Tolerances in building construction to DIN 18202, Part 4, Group B
- Welded design: B/F to DIN EN ISO 13920
- Tolerances for conical seat (detailed view Y): ISO 2768-mH

27) All dimensions for foundation holes apply to discharge tube design without intermediate flange.
28) Observe this dimension.
29) Value for maximum motor length

Loss diagram

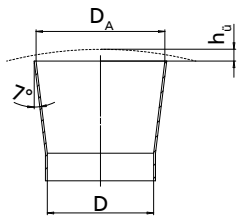
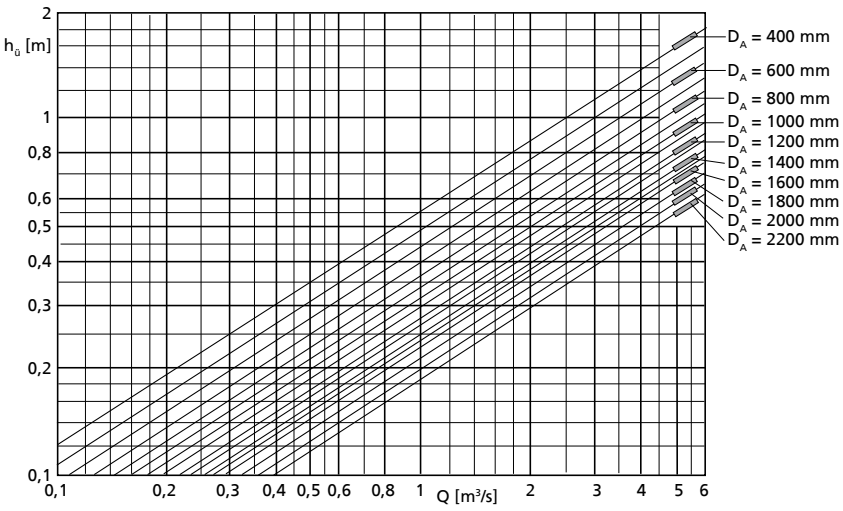


Illustration of the overflow head
$h_{ü}$



Loss diagram

Calculation formulas:

$H = H_{geo} + \Delta H_v$

ΔH_v

- Overflow head $h_{ü}$ (see diagram)
- Loss in the riser (pipe friction)
- Outlet loss $v^2 / 2 g$ (v refers to D_A)

Overflow head $h_{ü}$ depends on Q and the discharge design ∅ D_A. The characteristic curve values only apply to unimpeded outlet in all directions; otherwise they are approximate values only.

Minimum water level diagram

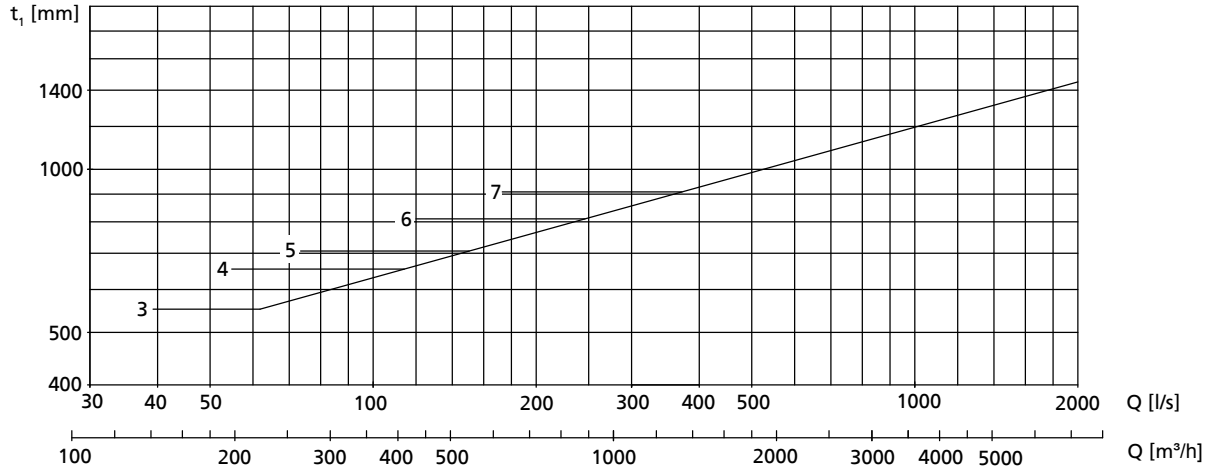
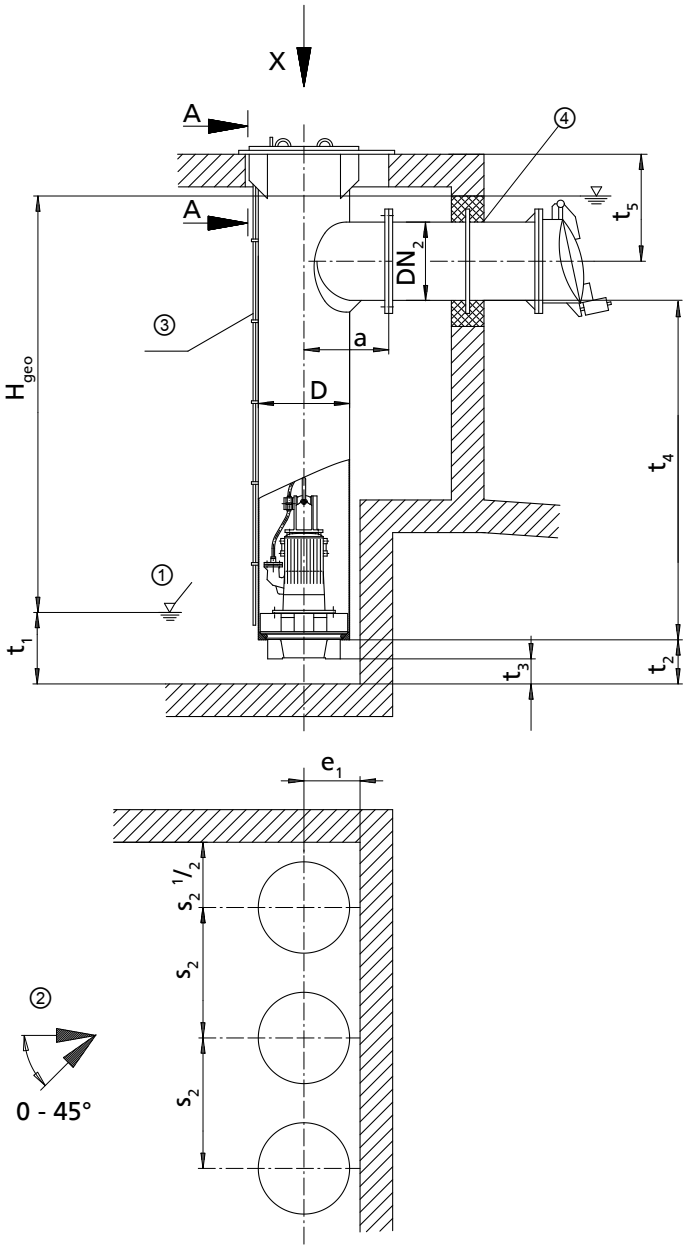
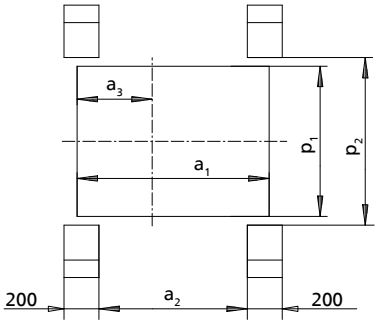


Fig. 9: Minimum water level diagram, motor version UN, XN

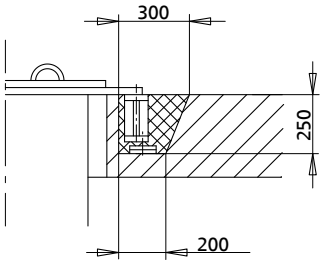
3	Amacan K 800-370
4	Amacan K 800-400, 800-401
5	Amacan K 1000-420
6	Amacan K 1000-500
7	Amacan K 1200-630

Installation type CU, motor version UE, XE

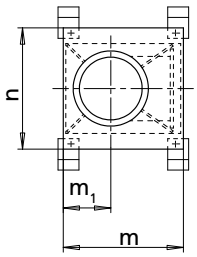




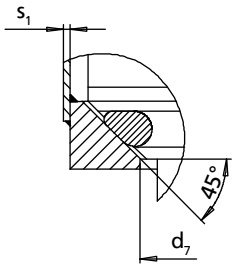
Foundation holes[30)]



Section A - A:



Detail X:
Support plate of the discharge tube
Drawing: without pump



Detail Y:
Seat ring

①: Minimum water level (values see diagram on the following page)
②: Approach flow
③: Vent line
④: Connect the discharge pipe to the discharge tube without transmitting any stresses or strains.

Dimensions [mm]

Size	D	$DN_{2\ min.}$	$DN_{2\ max.}$	a	a_1 31)	a_2 31)	a_3 31)	d_7	e_1 32)	m 31)	m_1 31)	n 31)
700-324	711	300	600	650	1120	870	430	570	430	1170	455	1160
700-330	711	300	600	650	1120	870	430	570	430	1170	455	1160
700-371	711	300	600	650	1120	870	430	570	430	1170	455	1160
800-324	813	400	700	700	1220	970	480	570	480	1270	505	1260
800-330	813	400	700	700	1220	970	480	570	480	1270	505	1260
800-370	813	400	700	700	1220	970	480	656	480	1270	505	1260
800-371	813	400	700	700	1220	970	480	570	480	1270	505	1260
800-400	813	400	700	700	1220	970	480	656	480	1270	505	1260
800-401	813	400	700	700	1220	970	480	656	480	1270	505	1260

30) All dimensions for foundation holes apply to discharge tube design without intermediate flange.
31) Selected for DN2max
32) Observe this dimension.

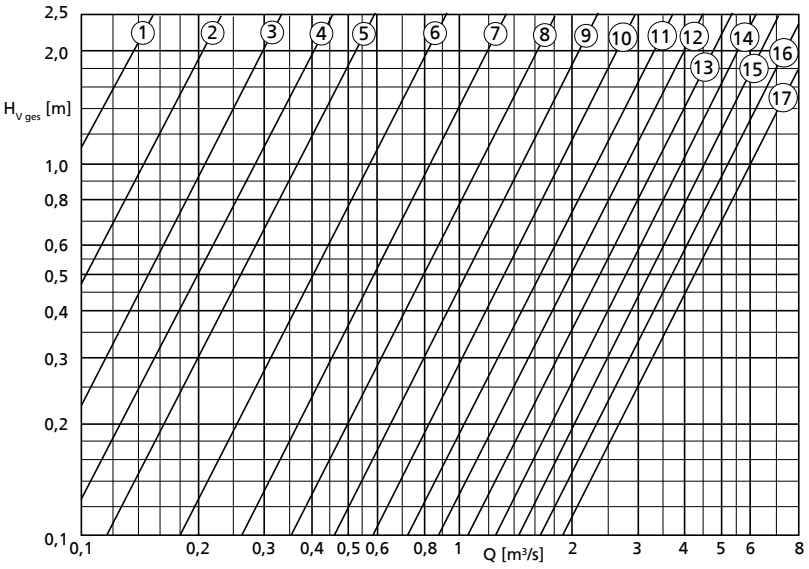
Dimensions [mm]

Size	p_1 [31]	p_2 [31]	$s_{1\ min.}$	$s_{2\ min.}$	t_2 [32]	t_3	$t_{4\ min.}$ [33]	$t_{5\ min.}$ [31]
700-324	860	960	8	1150	330	200	1550	720
700-330	860	960	8	1150	330	200	1550	720
700-371	860	960	8	1150	330	200	1550	720
800-324	960	1060	8	1150	330	200	1550	770
800-330	960	1060	8	1150	330	200	1700	770
800-370	960	1060	8	1150	330	200	1600	770
800-371	960	1060	8	1150	330	200	1700	770
800-400	960	1060	8	1400	410	250	1750	770
800-401	960	1060	8	1400	410	250	1750	770

Permissible deviations:

- Tolerances in building construction to DIN 18202, Part 4, Group B
- Welded design: B/F to DIN EN ISO 13920
- Tolerances for conical seat (detailed view Y): ISO 2768-mH
- Discharge flanges to DIN EN 1092-1 PN6 / DIN EN 1092-2 PN6

Loss diagram



① - DN_2 = 200 mm
② - DN_2 = 250 mm
③ - DN_2 = 300 mm
④ - DN_2 = 350 mm
⑤ - DN_2 = 400 mm
⑥ - DN_2 = 500 mm
⑦ - DN_2 = 600 mm
⑧ - DN_2 = 700 mm
⑨ - DN_2 = 800 mm
⑩ - DN_2 = 900 mm
⑪ - DN_2 = 1000 mm
⑫ - DN_2 = 1100 mm
⑬ - DN_2 = 1200 mm
⑭ - DN_2 = 1300 mm
⑮ - DN_2 = 1400 mm
⑯ - DN_2 = 1500 mm
⑰ - DN_2 = 1600 mm

Calculation formulas:
$H = H_{geo} + \Delta H_v$

ΔH_v - Loss in the riser (pipe friction)
- $H_{v\ ges.}$ (see diagram)

$H_{v\ ges.}$ comprises:

- Elbow
- Discharge pipe length = 5 x DN_2
- Swing check valve
- Outlet losses $v^2/2g$

33) Value for maximum motor length

Minimum water level diagram

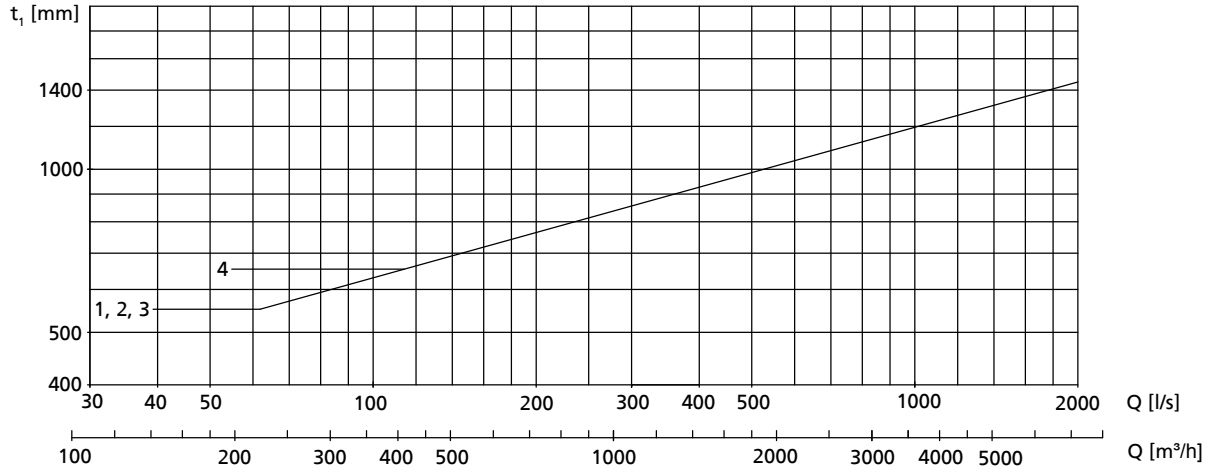
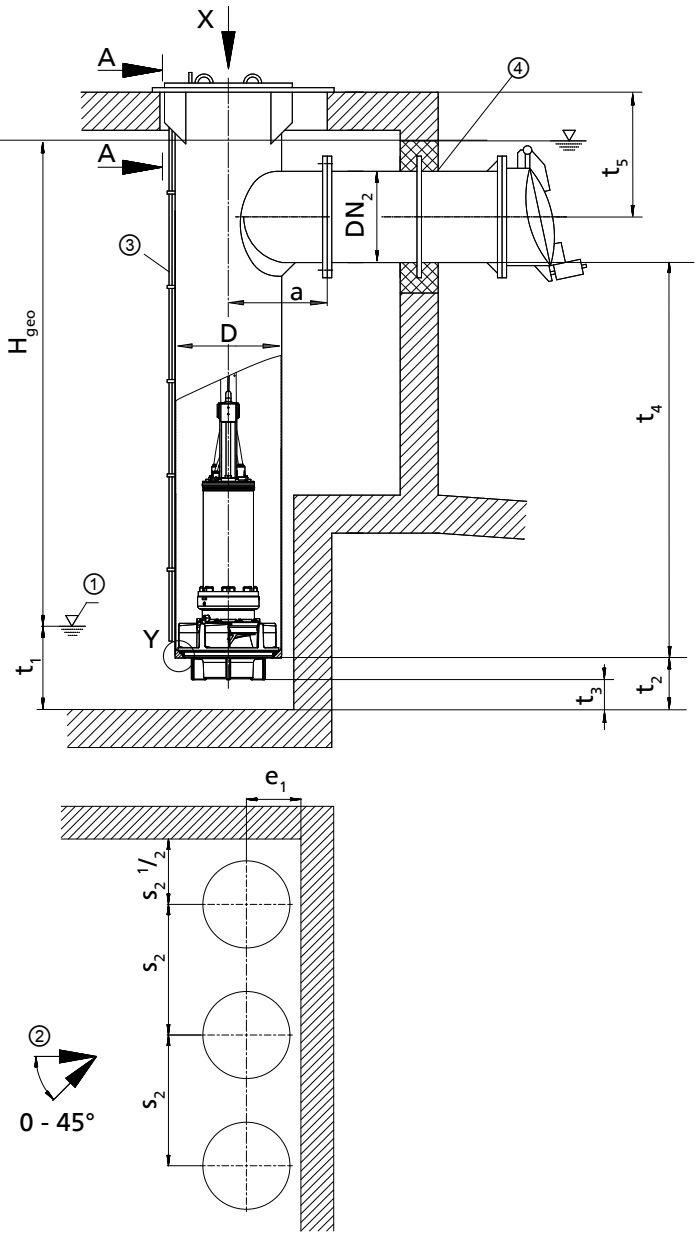
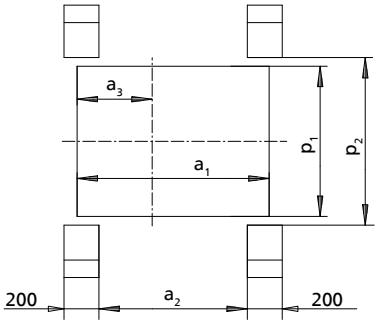


Fig. 10: Minimum water level diagram, motor version UE, XE

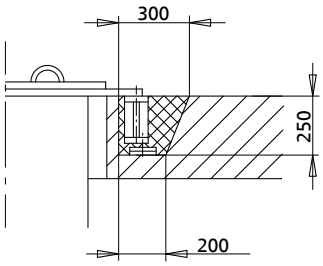
1	Amacan K 700-330, 800-330
2	Amacan K 700-324, 700-371, 800-324, 800-371
3	Amacan K 800-370
4	Amacan K 800-400, 800-401

Installation type CU, motor version UN, XN

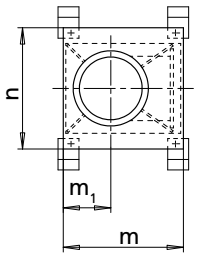




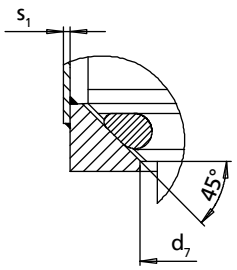
Foundation holes[34)]



Section A - A:



Detail X:
Support plate of the discharge tube
Drawing: without pump



Detail Y:
seating ring

①: Minimum water level (values see diagram on the following page)
②: Approach flow
③: Vent line
④: Connect the discharge pipe to the discharge tube without transmitting any stresses or strains.

Dimensions [mm]

Size	D	$DN_{2\ min.}$	$DN_{2\ max.}$	a	a_1 35)	a_2 35)	a_3 35)	d_7	e_1 36)	m 35)	m_1 35)	n 35)
800-370	813	400	700	700	1220	970	480	656	480	1270	505	1260
800-400	813	400	700	700	1220	970	480	656	480	1270	505	1260
800-401	813	400	700	700	1220	970	480	656	480	1270	505	1260
1000-420	1016	600	900	810	1430	1160	580	856	600	1520	625	1480
1000-500	1016	600	900	810	1430	1160	580	856	600	1520	625	1480
1200-630	1220	900	1200	910	1630	1360	680	1015	700	1720	725	1850

34) All dimensions for foundation holes apply to discharge tube design without intermediate flange.
35) Selected for DN2max
36) Observe this dimension.
37) Value for maximum motor length

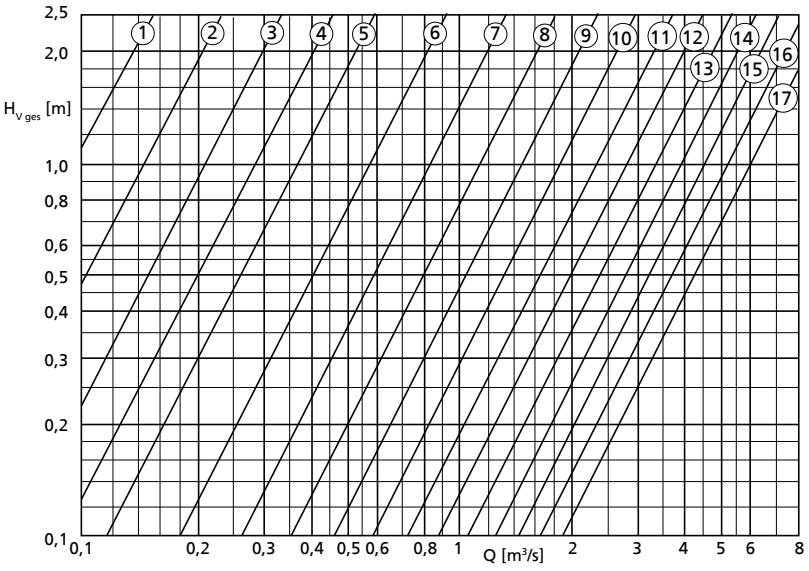
Dimensions [mm]

Size	p_1 [35)]	p_2 [35)]	$s_{1\ min.}$	$s_{2\ min.}$	t_2 [36)]	t_3	$t_{4\ min.}$ [37)]	$t_{5\ min.}$ [35)]
800-370	960	1060	8	1150	330	200	2400	770
800-400	960	1060	8	1400	410	250	2500	770
800-401	960	1060	8	1400	410	250	2500	770
1000-420	1180	1280	10	1600	435	250	2700	925
1000-500	1180	1280	10	1800	480	300	2950	925
1200-630	1510	1610	12	2250	585	350	3500	1100

Permissible deviations:

- Tolerances in building construction to DIN 18202, Part 4, Group B
- Welded design: B/F to DIN EN ISO 13920
- Tolerances for conical seat (detailed view Y): ISO 2768-mH
- Discharge flanges to DIN EN 1092-1 PN6 / DIN EN 1092-2 PN6

Loss diagram



① - DN_2 = 200 mm
② - DN_2 = 250 mm
③ - DN_2 = 300 mm
④ - DN_2 = 350 mm
⑤ - DN_2 = 400 mm
⑥ - DN_2 = 500 mm
⑦ - DN_2 = 600 mm
⑧ - DN_2 = 700 mm
⑨ - DN_2 = 800 mm
⑩ - DN_2 = 900 mm
⑪ - DN_2 = 1000 mm
⑫ - DN_2 = 1100 mm
⑬ - DN_2 = 1200 mm
⑭ - DN_2 = 1300 mm
⑮ - DN_2 = 1400 mm
⑯ - DN_2 = 1500 mm
⑰ - DN_2 = 1600 mm

Calculation formulas:

$H = H_{geo} + \Delta H_v$

ΔH_v - Loss in the riser (pipe friction)
- $H_{v\ ges.}$ (see diagram)

$H_{v\ ges.}$ comprises:

- Elbow
- Discharge pipe length = 5 x DN_2
- Swing check valve
- Outlet losses $v^2/2g$

Minimum water level diagram

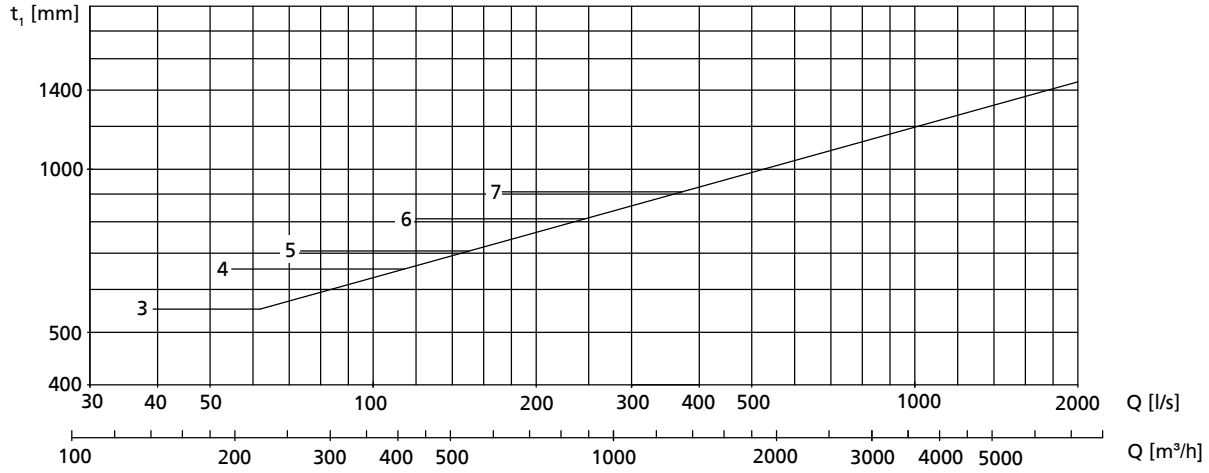
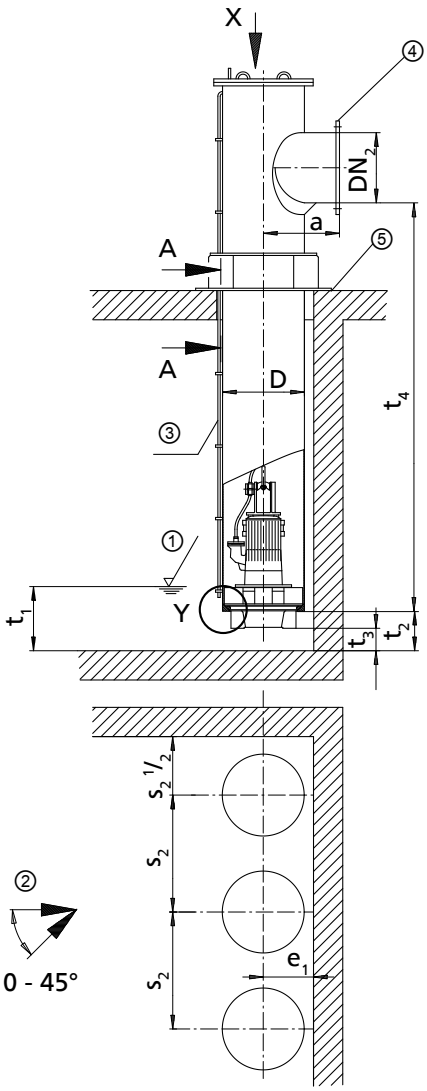
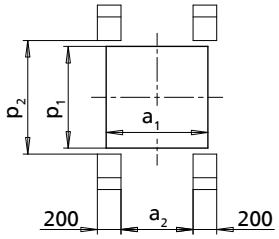


Fig. 11: Minimum water level diagram, motor version UN, XN

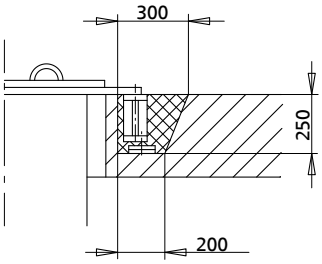
3	Amacan K 800-370
4	Amacan K 800-400, 800-401
5	Amacan K 1000-420
6	Amacan K 1000-500
7	Amacan K 1200-630

Installation type DU, motor version UE, XE

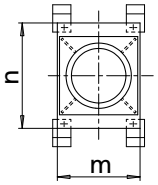




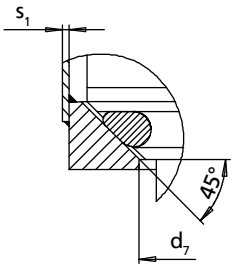
Foundation holes[38)]



Section A - A:



Detail X:
Support plate of the discharge tube
Drawing: without pump



Detail Y:
Seat ring

①: Minimum water level (values see diagram on the following page)
②: Approach flow
③: Vent line
④: Connect the discharge pipe to the discharge tube without transmitting any stresses or strains.
⑤: Not pressure-proof

Dimensions [mm]

Size	D	$DN_{2\ min.}$	$DN_{2\ max.}$	a	a_1	a_2	d_7	e_1[39)]	m	n
700-324	711	300	600	650	860	610	570	430	930	1160
700-330	711	300	600	650	860	610	570	430	930	1160
700-371	711	300	600	650	860	610	570	430	930	1160
800-324	813	400	700	700	960	710	570	480	1030	1260
800-330	813	400	700	700	960	710	570	480	1030	1260
800-370	813	400	700	700	960	710	656	480	1030	1260
800-371	813	400	700	700	960	710	570	480	1030	1260
800-400	813	400	700	700	960	710	656	480	1030	1260
800-401	813	400	700	700	960	710	656	480	1030	1260

38) All dimensions for foundation holes apply to discharge tube design without intermediate flange.
39) Observe this dimension.
40) Value for maximum motor length

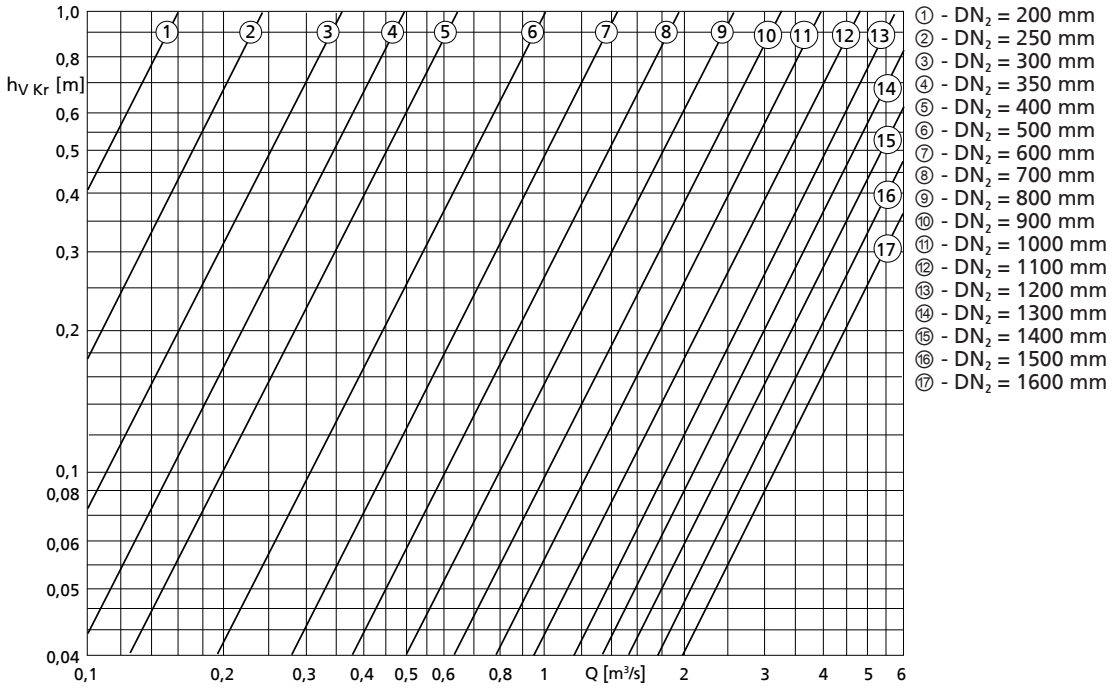
Dimensions [mm]

Size	p_1	p_2	$s_{1\ min.}$	$s_{2\ min.}$	t_2 39)	t_3	$t_{4\ min.}$ 40)
700-324	860	960	8	1150	330	200	1550
700-330	860	960	8	1150	330	200	1550
700-371	860	960	8	1150	330	200	1550
800-324	960	1060	8	1150	330	200	1550
800-330	960	1060	8	1150	330	200	1700
800-370	960	1060	8	1150	330	200	1600
800-371	960	1060	8	1150	330	200	1700
800-400	960	1060	8	1400	410	250	1750
800-401	960	1060	8	1400	410	250	1750

Permissible deviations:

- Tolerances in building construction to DIN 18202, Part 4, Group B
- Welded design: B/F to DIN EN ISO 13920
- Tolerances for conical seat (detailed view Y): ISO 2768-mH
- Discharge flanges to DIN EN 1092-1 PN6 / DIN EN 1092-2 PN6

Loss diagram



Calculation formulas:

$H = H_{geo} + \Delta H_v$

ΔH_v

- Loss in the elbow $h_{V\ Kr}$ (see diagram)
- Loss in the riser (pipe friction)
- $H_{V\ System}$ (valves, etc.)

$H_{V\ System}$ must be determined for the specific system.

Minimum water level diagram

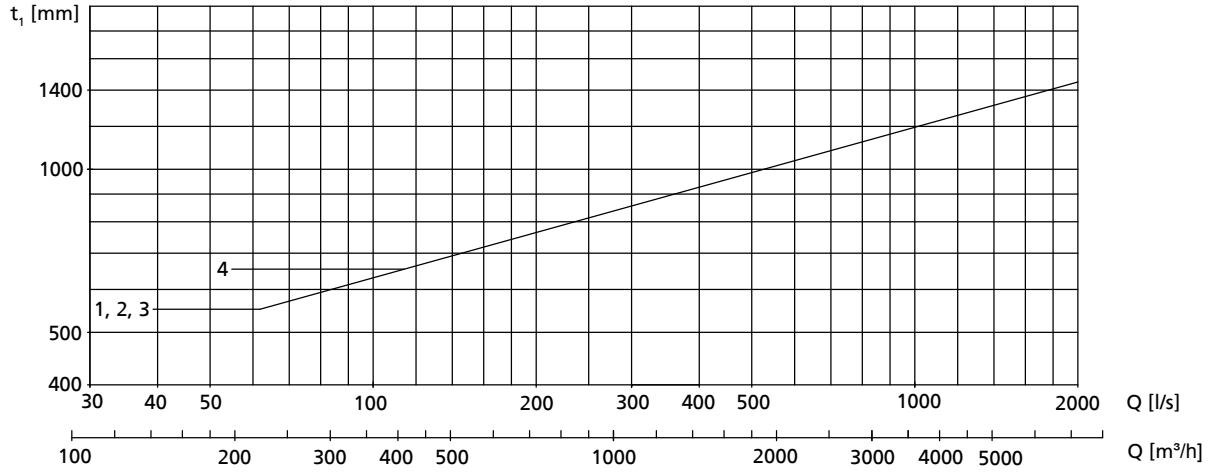
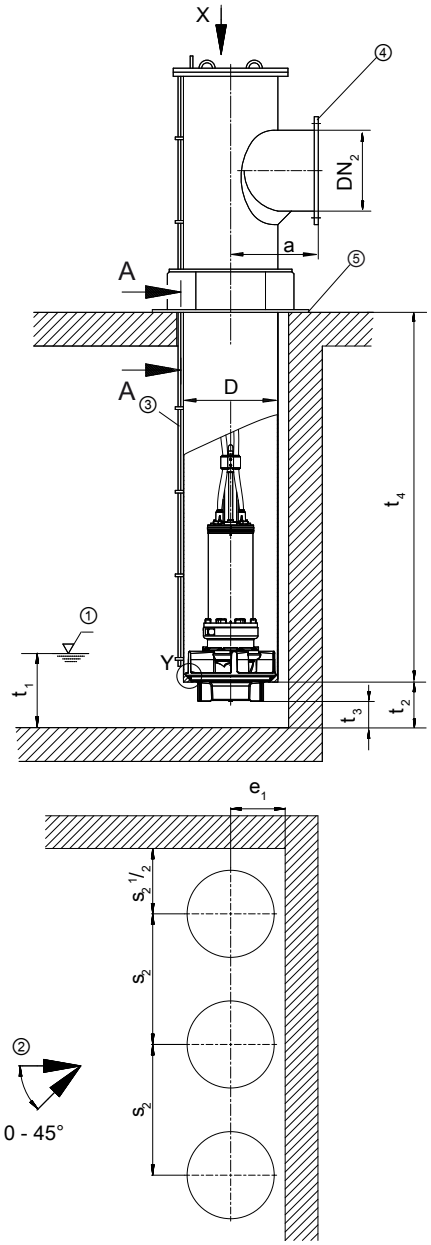
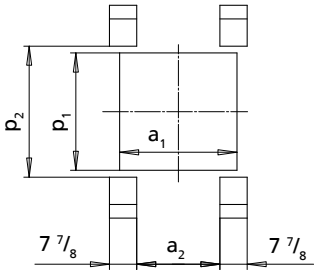


Fig. 12: Minimum water level diagram, motor version UE, XE

1	Amacan K 700-330, 800-330
2	Amacan K 700-324, 700-371, 800-324, 800-371
3	Amacan K 800-370
4	Amacan K 800-400, 800-401

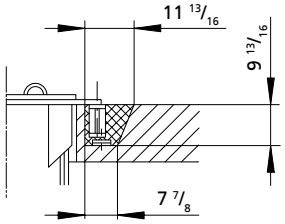
Installation type DU, motor version UN, XN



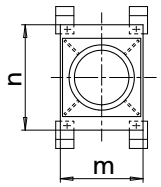


Foundation holes[41)]

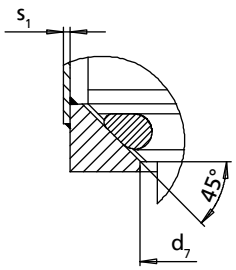
A – A



Section A - A:



Detail X:
Support plate of the discharge tube
Drawing: without pump



Detail Y:
seating ring

①: Minimum water level (values see diagram on the following page)
②: Approach flow
③: Vent line
④: Connect the discharge pipe to the discharge tube without transmitting any stresses or strains.
⑤: Not pressure-proof

Dimensions [mm]

Size	D	$DN_{2\ min.}$	$DN_{2\ max.}$	a	a_1	a_2	d_7	e_1 [42)]	m	n	p_1
800-370	813	400	700	700	960	710	656	480	1030	1260	960
800-400	813	400	700	700	960	710	656	480	1030	1260	960
800-401	813	400	700	700	960	710	656	480	1030	1260	960
1000-420	1016	600	900	810	1160	910	856	600	1240	1500	1160
1000-500	1016	600	900	810	1160	910	856	600	1240	1500	1160
1200-630	1200	900	1200	910	1360	1110	1015	700	1440	1700	1360

41) All dimensions for foundation holes apply to discharge tube design without intermediate flange.
42) Observe this dimension.
43) Value for maximum motor length

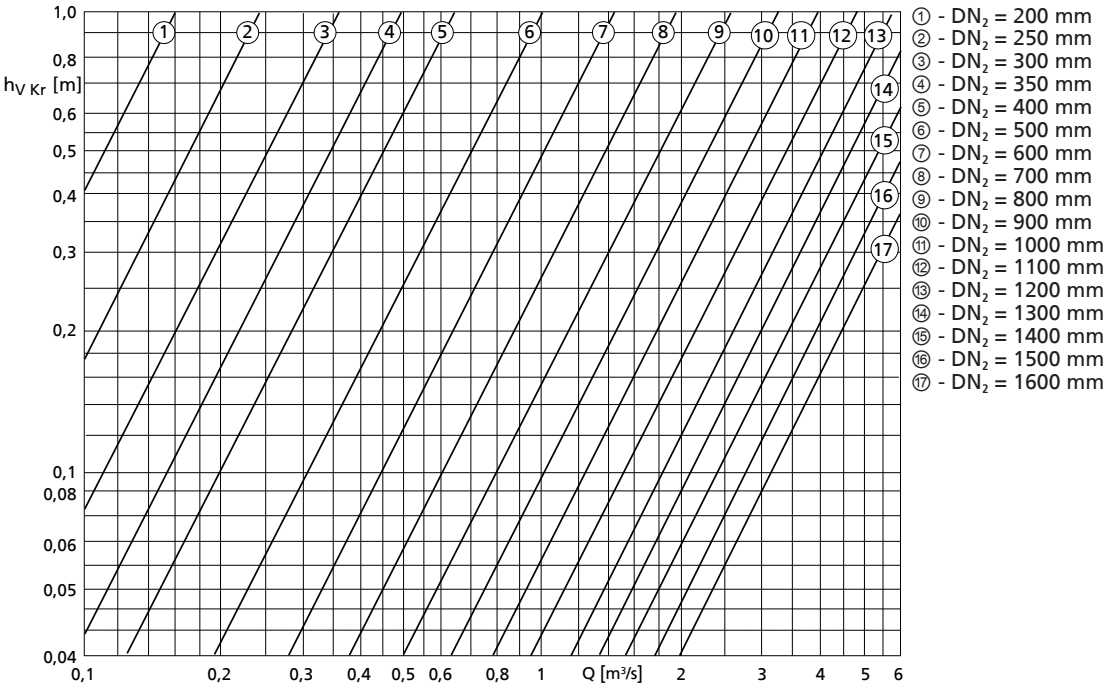
Dimensions [mm]

Size	p_2	$s_{1\ min.}$	$s_{2\ min.}$	t_2 [42)]	t_3	$t_{4\ min.}$ [43)]
800-370	1060	8	1150	330	200	2400
800-400	1060	8	1400	410	250	2500
800-401	1060	8	1400	410	250	2500
1000-420	1260	10	1600	435	250	2700
1000-500	1260	10	1800	480	300	2950
1200-630	1460	12	2250	585	350	3500

Permissible deviations:

- Tolerances in building construction to DIN 18202, Part 4, Group B
- Welded design: B/F to DIN EN ISO 13920
- Tolerances for conical seat (detailed view Y): ISO 2768-mH
- Discharge flanges to DIN EN 1092-1 PN6 / DIN EN 1092-2 PN6

Loss diagram



Calculation formulas:

$H = H_{geo} + \Delta H_v$

ΔH_v

- Loss in the elbow $h_{V\ Kr}$ (see diagram)
- Loss in the riser (pipe friction)
- $H_{V\ System}$ (valves, etc.)

$H_{V\ System}$ must be determined for the specific system.

Minimum water level diagram

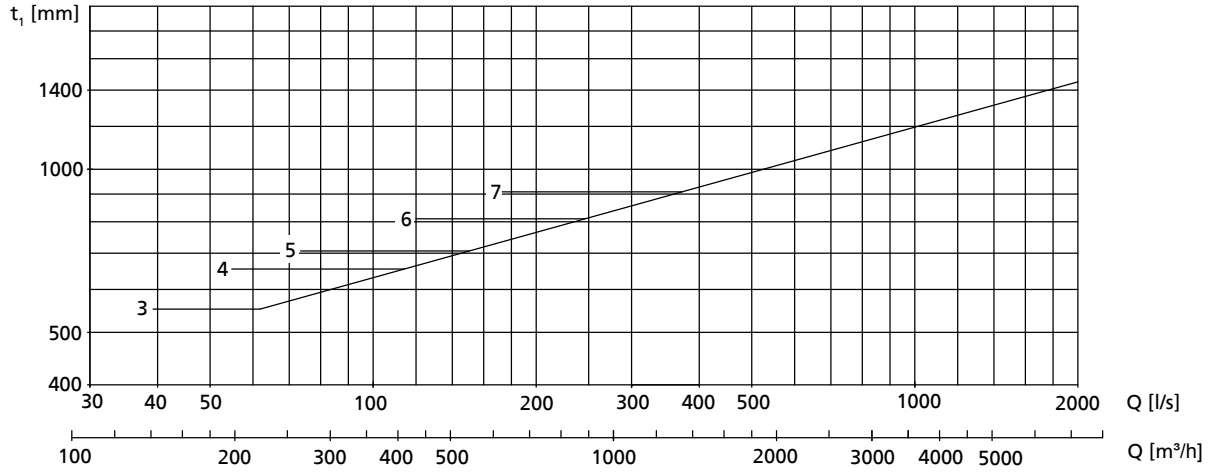


Fig. 13: Minimum water level diagram, motor version UN, XN

3	Amacan K 800-370
4	Amacan K 800-400, 800-401
5	Amacan K 1000-420
6	Amacan K 1000-500
7	Amacan K 1200-630

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