

# **Reliability that stands out: solutions** for the petrochemical industry



02

# Pumps, valves and service: we are your partner for the entire product life cycle

With decades of experience as suppliers to the petrochemical industry as well as in the field of raw materials extraction and processing, KSB delivers all that is needed in tough conditions.



KSB offers technically advanced, reliable and highly durable pumps, valves and all associated services and spare parts. KSB products for the oil and gas industry meet the highest global standards of the American Petroleum Institute (API) for the technical design and performance of process pumps and valves – including API 610 and API 685 for pumps and API 609 for valves. Robust, safe, efficient and reliable: whenever tough tasks need to be fulfilled, KSB products are in their element.

The prime example for the outstanding performance and reliability of our pumps is KSB's family of RPH process pumps: the heavy-weight pumps meet the requirements of API 610 and are suitable for use wherever reliability and robust design as well as low operating and maintenance costs are a priority.

## Service and spare parts solutions to ensure everything runs like clockwork

In addition to offering a comprehensive range of services and spare parts, KSB supports you throughout the entire life cycle of your system. With more than 3,000 experts in over 170 service centres, we are there for you, twenty four hours a day, seven days a week, capable of meeting the most stringent requirements – for example SCC<sup>P</sup>.

#### Our expertise is your advantage

We offer excellent service and high-quality spare parts solutions for pumps and valves, non-KSB products and all rotating equipment.

## SES System Efficiency Service

System analysis by KSB experts based on measurements using a data logger.

#### **TPM® Total Pump Management**

KSB's modular service concept provides the ideal basis for tailored service and spare parts packages.

#### Maintenance inspection management

Precise planning and preparation to ensure successful maintenance inspections of all products with minimal downtimes. Fixed price on request.

## Spare parts kits

The main parts included that are replaced with every repair job.

#### Engineering services / retrofit

We combine cutting-edge technology with professional service for you.

# Tailored sealing for every setting

High operating pressures, extreme temperatures and aggressive fluids place the highest and most diverse demands on a seal, thereby influencing the operating reliability of the pump and system. As your onestop contact, KSB offers a complete package of individual sealing solutions for every application ensuring maximum safety and reliability.



Mechanical seals and systems to API 682



volute casing pump with magnetic drive

KSB offers a full spectrum extending from API mechanical seals and systems that meet the requirements of API 682 and form a perfectly matched system together with the pump all the way to mag-drive pumps such as RPHmdp, a hermetically sealed API pump with magnetic drive. Mechanical seal supply systems to API 682 (Plan 23, Plan 52, Plan 53A and Plan 53B) are available as standard. All further systems can be provided on request. It allows KSB to provide tailored solutions for the zero-leakage handling of fluids, even at maximum loads, for perfect and reliable tightness. Our products withstand extreme application requirements and ensure long service life.

## KSB standard mechanical seals to API 682, 3rd edition & 4th edition

## **Category I (for not-API-pumps)**

Technical desc	ription
Туре	А, В, С
Arrangement	1, 2 and 3
Design	Cartridge
Technical data	
Shaft diameter	Up to 120 mm
Pressure	Up to 22 bar
Temperature	-40 to 260 °C
Materials	
Standard	AQ2VMG or AQ2KMG Q2Q2VMG or Q2Q2KMG
	Other material combinations on request All material combinations acc. to API 682

## **Category II (for API-pumps)**

Туре	А, В, С
Arrangement	1, 2 and 3
Design	Cartridge
Technical data	1
Shaft diameter	Up to 120 mm
Pressure	Up to 42 bar
Temperature	-40 to 400 °C
Materials	
Standard	AQ2VMG-AQ2V or AQ2KMG-AQ2V Q2Q2VMG-AQ2V or Q2Q2KMG-AQ2V
	Other material combinations on request All material combinations acc. to API 682

#### **Category III (for API-pumps)**

# **Technical description**

Туре	A, B, C
Arrangement	1, 2 and 3
Design	Cartridge

#### Technical data

Shaft diameter	Up to 120 mm
Pressure	Up to 42 bar
Temperature	-40 to 400 °C

# Materials

Standard	AQ2VMG-AQ2V or AQ2KMG-AQ2V Q2Q2VMG-AQ2V or Q2Q2KMG-AQ2V
	Other material combinations on request All material combinations acc. to API 682

Other conditions than specified above can be approved on request. The complete range to API 682 can be supplied for projects as required.



# Outstanding performance, built to last: the RPH pump family

Pumps of the RPH family fulfil the stringent requirements of the API standards API 610, API 682 or API 685. The broad selection of hydraulic systems, materials, sealing options and installation variants always allows you to find the right pump within the RPH family, suitable for the extreme conditions encountered in oil and gas applications.

No matter whether it's large quantities, high operating pressures, a sump or hermetically sealed pump – the RPH family offers a solution. Thanks to their robust design RPH, RPHb, RPH-V and RPHmdp pumps can also be used on offshore platforms.

#### **RPH**<sup>®</sup>

# Horizontal, radially split volute casing OH2 pump in back pull-out design to API 610

Pump for handling the large variety of petroleum products, mainly in refineries as well as in the chemical and petrochemical industries.

DN	25–400
Q [m³/h]	4,150 max.
H [m]	270 max.
p [bar]	110 max.
T [°C]	-70 to +450



#### RPHmdp

#### Horizontal, radially split volute casing OH2 pump in back pull-out design, with magnetic drive to API 685

Pump for handling aggressive, toxic, explosive, valuable, flammable or harmful liquids in the chemical, petrochemical and general industries.

DN	25–100	A 100 A
Q [m³/h]	300 max.	
H [m]	270 max.	
p [bar]	51 max.	and a second
T [°C]	-40 to +300	

#### RPHb

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Н

# Horizontal, radially split, double-stage volute casing BB2 pump to API 610

Pump for handling the large variety of petroleum products, mainly in refineries as well as in the chemical and petrochemical industries.

N	80-200
[m³/h]	790 max.
[m]	430 max.
[bar]	100 max.
[°C]	-80 to +450



#### RPH-V

#### Vertical submersible VS4 pump to API 610

Pump for handling the large variety of petroleum products, can be used as a sump and tank pump mainly in refineries as well as in the chemical and petrochemical industries.

DN	25–80
Q [m³/h]	110 max.
H [m]	170 max.
p [bar]	35 max.
T [°C]	-30 to +230



All data for 50 Hz operation

# **Engineered to meet exacting requirements:** the CHTR type series

Depending on the respective customer, the requirements of the petroleum-processing industry can differ strongly and be very complex. Our answer to this is the CHTR type series.

Its modular design allows the multi-stage barrel-type pump to API 610 to be adapted to meet all requirements. A specially designed hydraulic system enables the handling of low flow rates from 15 m<sup>3</sup>/h, allowing high-speed geared pumps to be replaced in most cases. No matter whether it's low volume flow rates under high pressure, large quantities at medium or maximum pressure, continuous or intermittent operation, the CHTR type series stands for top quality and reliability in any situation. Fully compatible with all systems, it impresses with its operating reliability, its absolute ease of service and its extremely robust and modular design - even at maximum loads. Applications at either low or very high temperatures can be covered, as well as those with aggressive or volatile fluids. To meet these high demands, CHTR is available in a variety of materials to API 610.

In addition, CHTR comes with a wide range of rotor balancing devices, and several bearing executions, which can, from case to case, be precisely adapted to the needs of the plant or application in order to provide an economic and effective solution. State-of-the-art calculation methods and tools are used to develop the ideal solutions upon which customers can fully rely.

Horizontal high-pressure barrel BB5 pump Designed for extreme loads in the oil and gas industry as well as in energy engineering.

50–250 50 max. 00 max. 00 max.
to +450

CHTR

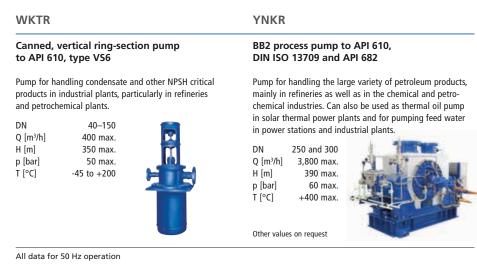
to API 610



# Overview of other KSB pumps for the petrochemical industry

Pumps from KSB have become an institution on the market. This does not only apply to our process pumps but also to our auxiliary pumps designed to support processes.

# Other KSB API pumps



# **KSB** auxiliary pumps

#### MegaCPK **RDLO** UPA Horizontal, radially split volute casing pump in Volute casing pump for horizontal or vertical Single- or multistage centrifugal pump in back pull-out design to EN 22 858 / ISO 2858 / installation with double-entry radial impeller, ring-section design mating flanges to DIN, ISO, BS or ANSI **ISO 5199** Pumping clean or slightly contaminated water in Pump for handling aggressive liquids in the petrochemical Pump for handling and transporting water/process water with irrigation and drainage, industrial water supply, industry and in refineries. low solids content, e.g. in cooling and fire-fighting systems fire-fighting systems, as well as drinking, raw and intake pumping stations. and service water supply and pressure boosting. DN 25–250 Q [m<sup>3</sup>/h] 1.160 max. 350-700 DN H [m] 162 max. Q [m3/h] 15.000 max. DN 4-26 240 max. Q [m3/h] 5,000 max. p [bar] 25 max. H [m] T [°C] +400 max. 25 max. H [m] 1,500 max. p [bar] T [°C] +140 max. T [°C] +50 max.

## Magnochem

#### Horizontal glandless volute casing pump in back pull-out design with magnetic coupling to ISO 2858 / ISO 5199

Pump for handling aggressive, toxic, explosive, valuable, flammable, malodorous or harmful liquids in the chemical, petrochemical and general industries.

DN	25–200	
Q [m³/h]	1,160 max.	
H [m]	162 max.	
p [bar]	40 max.	N
T [°C]	+300 max.	
		All

Omega

DN Q H p

Other values on request

Single-stage, axially split volute casing pump for horizontal or vertical installation with double-entry radial impeller, mating flanges to DIN, ISO, BS or ANSI

Pumping raw, clean, service and sea water in water treatment plants, irrigation and drainage pumping stations, power stations, fire-fighting systems, shipbuilding and the petrochemical industry.

J	80-350
[m³/h]	2,880 max.
[m]	210 max.
[bar]	25 max.
[°C]	+140 max.



Pumps

# TRIODIS: totally reliable in the toughest conditions

High pressures of up to 150 bar, extreme temperatures from –196 to +260 °C, harsh conditions in aggressive environments: when things get really tough, the TRIODIS triple-offset butterfly valve will keep tight at all times. Maintenance-free, safe and reliable in case of fire and available in a large number of diameters, the TRIODIS high-performance butterfly valve stands for everything that defines valves from KSB: safety, reliability and technical innovation.



TRIODIS: butterfly valve in triple offset design

# **KSB** valves

#### ISORIA 10/16/20/25 DANÄIS 150/MTII/TBTII TRIODIS MT/TBT Centred-disc AMRI butterfly valve with Double-offset butterfly valve Triple-offset butterfly valve elastomer liner Liquefied natural gas process chain, For use in high-pressure and Shut-off and control in all industrial cryogenic applications. all liquefied gases, petroleum, gas, and energy applications. chemical and petrochemical industries DN 150-1500 150 max. p [bar] DN 32-1000 DN 50-1200 -196 to +260 T [°C] p [bar] 25 max. p [bar] 50 max. T [°C] -10 to +200 -196 to +260 T [°C] MAMMOUTH SISTO-16/-20 SICCA **ECOLINE** Centred-disc butterfly valve with Flanged end diaphragm valve ANSI high-pressure valve ANSI low-pressure valve elastomer liner For use in industrial plants and power stations, suit-DN 1/2" - 24" 2'' - 36''DN Water supply, water treatment, desalination 800-2500 150, 300, 600, 800 able for drinking water, service water, oil, technical Class Class gases, as well as abrasive and aggressive fluids in (reverse osmosis MSF), shut-off and control T [°C] 0 to +593 T [°C] -29 to +593 duties in all industrial applications. industrial and chemical plants. DN 1050-4000 DN 20-100 p [bar] up to 25 p [bar] 25 max. 0 to +80 . T [°C] -30 to +160 T [°C]

## Perfect shut-off

TRIODIS ensures tight shut-off even in cryogenic applications and even at full rating. This is ensured, among other things, by the one-piece shaft design and extra long plain bearings. At the shaft passage, two independent seals ensure reliable tightness.

#### Easy maintenance

The seat and the graphite packing can be replaced without specific tools. The vent hole can be used as an additional barrier for tightness at the shaft passage. The plug (fire-safe) at the bottom is used for fluid draining.

## Safety and reliability

TRIODIS fulfils the fire-safety requirements to ISO 10497, and is fitted with an anti-blow out system to protect operators. TRIODIS does not need a travel stop for the closed position, the metal seat stops it naturally.

#### **Reliable KSB design**

The sealing surfaces are perfectly matched so that TRIODIS is bubble-tight, even at high pressures.



Technology that makes its mark

The KSB newsletter – don't miss out, sign up now: www.ksb.com/newsletter



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